

CHAPTER-I

INTRODUCTION

1.1 General Background

Nepal has always been a challenging environment to do business. Global recession, uncertain political strikes, endless political uncertainties, transporters strike, fuel shortage, power cuts, rising interest cost, straight inclined inflation rates, cut throat competition and fragile exchange rates has always been the major external environment risk to the Industry.

Industrialization is an important factor for achieving basic objective of a country's economic and social progress. Industrialization is considered as an essential for the economic development of the country. It facilitates on effective mobilization of resource such as capital and skill, which might otherwise remain unutilized. It also acts as a vehicle for fostering innovation and technological improvement for industrial development, thus, has a multiplier effect on the economy.

An Inventory is the stock of any idle item or resource in a firm for future use. In manufacturing organizations, typically have inventories of raw materials, components, sub-assemblies, tools and equipment, Semi-finished goods etc. In service organizations, inventory refers to the tangible items to be sold and used in various service operations. In traditional concept Inventory Comprises only finished goods or stock in trade owned for sale to customers in normal course of business. In modern concept, inventory management can be traced with acting independently, developed an economic lot size equation which minimized the sum of carrying or holding cost for where the demand was known and constant. Inventory management is an integral part of financial management. It is primarily concerned with minimizing; investment in inventory maintaining designed levels of inventory should be effectively managed. The real task for top management lies in formulating policies that will lead to optimal inventory investment for a attainment of designed objectives. Inventory management is determining how much inventory there should be on hand to serve the purpose of the business most economically.

Thus, management should pay adequate attention to the inventory management to reduce the cost of production (manufacturing) Sales (non-manufacturing) and working capital requirements. Inventory should be maintained in appropriate quantity so as to avoid both under stock and overstock situation. For this purpose, inventory management is necessary it is because the aim of inventory maintains optimum level of inventory for the smooth production and sales operation. Therefore inventory management means to maintain desired level of inventory and minimizing total cost of inventory investment for the plans and policies that will lead to optimal inventory investment for attainment of desired objective.

Manufacturing means any industries that make product from raw material by the use of labour or machinery, which is usually carried out systematically with a division of labour. UNL is one of the manufacturing and processing companies of soft drinks, which supplies sufficient quantity of quality products at the right time at reasonable price. In the context of globalization, companies are free to enter the market of any nation. If the finished products are not sufficient to meet the demands of the costumers regularly, the customers may shift to the other close substitutes resulting into permanent loss to the firm. So to solve the great problem of demand and supply of raw material and finished product the company should use the scientific techniques of inventory management.

The important factor for achieving the basic objective of a country's economic and social progress. It facilitates on effective mobilization of resource such as capital and skill, which might otherwise remain unutilized. It also acts as a vehicle for fostering innovation and technology improvement for industrial development, thus has a multiplier effect on the economy. To the rapid development of developing countries like Nepal, development in agriculture sector only is not sufficient. It is essential to develop the industrial sector too. Thus, industries have an important role to play in accelerating the rate of economic development.

At certain stage of country's development, the highest returns may come from the production of particular types of manufactures, agricultural products or services. How to use resource at any time depends on market prospects and costs. So, the interesting question is not how fast a country can be industrialized, but how incentive policy,

rules and regulation are designed so that new industries make maximum contribution to the country's development.

Industrialization started very late in Nepal, only after the Second World War. Industrialization is a comparatively new phenomenon in Nepal. Nepal is one of the least developing countries in the world, which is still in its crawling stage of industrial development. The sound economies development of any nation depends upon the higher rates of growing of production activities in the different sector of the country's economic. About four decades age, when the country was under Rana rule for more than a hundred years no significant initiatives were taken to improve the economic condition. There were few Rana prime Ministers who had shown their interest in establishing some industries and public companies for the first time in the country. During the rule of Ranas, few industries were established, for example, Chandra Shamsher J.B.R. had established means of "communication and rope-way transport". Like wise, Buddha Shamsher J.B.R. had established the first financial institution of Nepal, like Nepal Bank Ltd in 1994B.S. Morang Sugar mills Ltd. And Nepal Insurance & Transport Company Ltd in 2003 B.S. and 2004B.S. respectively. After the Rana rule in 2007 B.S. and during the three decades of panchayat system in Nepal, a number of companies, industries and financial institution were established in the country. Democracy was restored in the country on B.S. 2046. After the HMG/N had adopted a liberalization economic policy in the country, and many industries were established as public and private companies.

It is believed that in order to achieve security, stability and high standard of living, the country must be industrialized. But the industries sector of our country is facing many problems. Such problems arises due to the country being the land lock and underdeveloped, lack of trained and skilled manpower, financial resources, inconvenience in transport and communication networks, non availability of energy at reasonable rate, shortage of capital, small size of the market, unawareness of the industrial potential, higher cost of production, low productivity of inputs, technology, instabilities in government policies etc (Pradhan, 1994:181).

Timely amendments in Industrial Policy Industry enterprise Act and economic polices have been made over the period of the years with a view to industrialize the country. Inadequate industrial base of the country, it has made imperative to identify new

industrial sectors, which are instrumental to attract and mobilize local manpower, material and scattered capital of the country.

The policy of economic liberalization and privatization and also got the membership of world trade organization (WTO) through the globalization. For strengthening the economy of any country both the private and public sector should play vital role. Now government is adopting foreign direct investment policy to encourage foreign investors. These policies create positive impact to the private manufacturing companies for industrial development. Due to the poor performance in term of capacity utilization, productivity, efficiency and profitability of Nepalese public sector manufacturing company needs to take competitive strategy, innovation, research and development. To be alive in competitive environment of globalization today, industries can sustain their existence and growth only through a continuous process of innovation in functions, quality and cost product.

Brief Overview of Nepal Lever Ltd.

The study attempts to focus on Nepal Lever Ltd. (also called Unilever Nepal Limited) was formed as a subsidiary company of Hindustan Lever Ltd. of India. The factory is situated at Basamadi VDC-5 of Makwanpur District, 6 km far from Hetauda of central development region of Nepal. The corporate office of the company is situated at Heritage Plaza II, Kamaladi and Kathmandu. Unilever Limited was formed as a public limited company in 1993 and production started from December 1994. It was registered under Company Act 2053. As a growing manufacturing company, Unilever Limited has main objective of expanding the domestic business by introducing new brands and categories in the domestic market and import substitution of foreign goods too.

A notice was issued on dated 18th Feb. 2005 (2061-11-07), in the Kathmandu post to inform all concerned about the change name of the company for Nepal lever to Unilever as per the approved decision taken by 11th general meeting held on 13th Dec. 2004 (2064-08-28). Under the special resolution the change name has been approved by the company register office HMG with effect from the 9th Feb 2005 (2061-10-27). Binding Unilever Limited to bear assumes all the tax and other payable

liabilities towards all the moveable and immovable assets existing in the company's former name.

The company received the “first FNCCI national excellence award” for its overall performance. Unilever Limited is taking a great corporate social responsibility. It has contributed in various ways to the social sector. Unilever Limited is proud of its role in the income and employment generation opportunities in the country. UNL provides direct employment to over 120 Nepalese citizens while generating indirect employment for over 20 times that number through its networks of suppliers, distributors and ancillaries (11th annual report, 2060/61). It is already one of the largest corporate taxpayers of Nepal.

It is involving in various social projects. Unilever Limited employee Trusts mobile medical unit, which is extensively used in Makwanpur district for providing emergency medical services. A three months "Sewing machine training program" for 33 women's has been conducted at the Makwanpur district. Periodical health hygiene awareness program were conducted together with health check ups program for local people. Relief goods were distributed to more than 100 victims of Chitwan VDC of Makwanpur district, which have suffered from the landslides and floods during the year. This was funded by one-day salary of all the employees with matching contribution of the company. Pepsodent and Nepal dental association together celebrated week health broadcasting, health message in TV, radio and press, a number of free dental check ups clinics were conducted with support of Pepsodent. There was also painting competition among school children on health theme, which evoked an excellent response. The miles of healthy smiles programs, the ambitious project for contracting sector throughout Nepal to impart oral health education, has covered more than 400000 children so far. UNL is initiating an awareness campaign on hand washing through many infomercials and school community in association with UNICEF (15th annual report, 2067/68).

The Corporate Purpose of Unilever Ltd

The main objective of UNL is to carry on its own business of manufacturing detergent, toilet soaps, personal products, scourers, soap noodles, laundry soap, tea and vanaspati.

-) Other objective of UNL is to meet the every need of people everywhere to anticipate the aspirations of consumers and to respond creatively and competitively with the branded products and services, which rises up quality of life. They bring their wealth of knowledge and industrial expertise to the service of local consumers.
-) For its long-term success, UNL requires a total commitment to exceptional standards of performance and productivity to working together effectively and willingness to embrace new ideas and learn continuously.
-) UNL has deep roots in local culture that the markets are unparallel inheritance thus has become foundation for the company's future growth. It brings wealth of knowledge and international expertise to the service of local consumers
-) This is UNL Nepal's road to sustainable profitable growth and long-term values for their shareholders and employee i.e. for their stakeholders.
-) The company believes that the success required the highest standards of corporate behavior towards its employees, consumers, societies and the world in which it operates.

1.2 Statement of the Problem

The Inventory must be managed in such a way that is does not lead to disadvantage of production stoppage. The lower the stocks maintenance, the more susceptible is the business interruption to the manufacturing process by the cessation of the outside supplies (Dwadi, 2000:48). Making the smooth flow of production must be the sole objective of ideal inventory policy in the context of Nepalese manufacturing enterprises. Production oriented enterprises should held a sizeable level of inventory. Effective and efficient inventory management system can only yield expected profit of the corporation. The suitable adaptation of inventory level is crucial for an organization. It should be balance in such a way that should neither be excessive nor be inadequate. The excessive carrying cost and risk of liquidity where as the inadequacy of inventory causes either product holds up or failure to meet the demand of costumer.

Inventory directly affects profitability of an organization. So managing inventory in a proper way is a great challenge to every organization. The researcher could not found optimum inventory policies in Unilever Limited by studying different journal and

annual reports of organization. Looking insight into the P/L account of Unilever Limited of different years, the researcher found the profit is not increasing significantly. In some years its profit margin is in decreasing trend. So the researcher has chosen this topic to provide suggestions for inventory management for profit planning.

Some major issues of statement problems are as follows:

-) How inventories are managed in UNL?
-) What inventory management techniques does this company use?
-) How can the factory reduce inventory cost?
-) What problems the company has been facing in the management of inventory?
-) Is the inventory management policy of UNL sound?
-) To what extent inventory and sales are related?
-) What is inventory turnover cost?
-) What would be the impact of inventory management on the profitability of the company?

1.3 Objectives of the study

The main objective of this study is to identify the problem under laying in inventory management of UNL and its impact on profitability. In order to meet the main objective the following specific objectives has been defined:

-) To analyze the relationship among purchase, sales and inventories.
-) To sketch optimal inventory level of major raw materials
-) To identify the relationship between inventory and profit.
-) To provide appropriate suggestion based on the major findings.

1.4 Importance of the Study

As we know that inventory management plays a vital role in manufacturing as well as trading organization equally. Without efficient and effective inventory management, an organization cannot achieve its objective. So a topic chose by me will be useful to both i.e. organization as well as researchers. The knowledge of sound keeping inventory management helps both i.e. organization and customers. So I am trying to

emphasis on the importance of inventory management in the organization. Which tools and techniques can be used while keeping sound inventory management in the organization? What is the weakness of the organization while keeping sound inventory management system? There are lots of theses on this topic. Although, thesis related on this topic as a cooperative study are not found more.

1.5 Limitations of the Study

This study attempts to find out the problems and impact on the profitability of UNL. Therefore the following will be major limitation of the study:

-) This study only focuses on inventory management and its impact on profitability.
-) UNL produced different types of products and had diversified product groups. So this study deals with the corporate product groups namely detergent, toilet soap, personal products, scourers, soap noodles, laundry soaps, tea and vanaspati.
-) The comprehensibility and accuracy of the study are based in the data provided by the management and various published document of UNL.
-) This is case study, so it is not applicable in general situation or all types of manufacturing enterprises.
-) This study is based on data provided from companies and other available resources. Hence this study is based on secondary data as well as primary data.
-) Financial tools and statistical tools are used in analyzing the inventory management of Nepal Lever Limited.

1.6 Organization of Study

This study has to be completed within the format provides by the Research Department of Central Department of management, the faculty of Management, TU. So, the research is divided into five chapters, which are as follows

Chapter One: It includes general background of study statement of problem, objective of the study, introduction of the company, objectives and limitation of the study.

Chapter two: This chapter includes reviews of literature. The researcher has divided this chapter into two portions, first being theoretical framework and second is review of previous studies.

Chapter three: This Chapter includes research methodology research design, nature and sound of data, data gathering procedure, presentation and analysis of techniques and tools. Both primary and secondary data are used in this study. But secondary data are used considerers.

Chapter four: Forth chapter of this study is concern with data presentation and analysis. This is the main part of the study. Obtained data are presented in the tabular and other forms. Various statistical presentations are used in the analyzing the collected data from different sources. Actual results are obtained after analysis of data by using financial and statistical tools and techniques. Major findings are drawn after analysis of data.

Chapter five: This is the last chapter of the study and includes, summary conclusion, findings and some recommendations.

CHAPTER-II

REVIEW OF LITERATURE

Review of literature means taking knowledge from different sources. In this chapter the researcher has received various publication and unpublished materials. Similarly past researcher's thesis are received and also books, articles, newspaper are received. The previous study should be reviewed because they provide the foundation to the present study. The review of literature provides the foundation for developing a comprehensive theoretical framework from which hypothesis can be developed for testing.

2.1 Conceptual Framework

2.1.1 Inventory Concept

Inventory refers to the physical stock of goods. Which though remain idle in the store but is essential for smooth selling of the company and hence has economic values (Kothari, 1990:39).

Inventory is composed of assets that will be sold in future in the normal course of business operation (Khan and Jain, 2003:20.3).

The dictionary meaning of inventory management is stock of goods or a list of goods. Various authors have given his inventory meaning differently. In according language inventory denotes stock of finished goods. In a manufacturing concern, it may include raw material, work in progress and stocks etc.

Inventory as a current asset, differ from the other current assets because only financial manager are not involved. Rather, all the financial areas, i.e. finance, marketing, production, and purchasing are involved. The views concerning the appropriate level of inventory would differ among the different functional areas (Khan and Jain, 2003:20.4).

Any thing that a firm kept meeting in future requirement of production and sale is called inventory. The basic reason for holding inventory are to keep up the production activities unhampered It is neither physical possible nor economically suitable to wait for the stocks to arrive at when they are actually required. There, keeping up inventory is a must for efficient working of a business unit (Jain and Narayan,

2002:132).To understand the exact meaning of inventory the word inventory we may study it from the usage side and from the point of entry in the operation (Sharma and Gupta, 1984:176).

Inventory form a link between production and sale of product. The optimum level of inventories should be judges in relation to the flexibility if inventories. The lower the level of inventories makes the less flexibility of the firm. And higher level of inventory increase of the organization.

2.1.2 Inventory Management

Inventories are greatly influenced by the level of sales. The literary meaning of the word inventory is stock of goods since inventories are acquired before sales can take place, and accurate sales forecast is critical to effective inventory management. Inventories generally represent the major element in the working capital of an organization and a very significant proportion of total assets.

The various forms in which inventories exist in a manufacturing company are: raw material, work in progress, and finished goods. Raw materials are those basic inputs that are converted into finished product through the manufacturing process. Raw material inventories are those units, which have been purchased and store for future production. Work in progress inventories are semi-manufactured products. They represent product that need more work before they become-finished product for sale. Finished goods inventories are those completely manufactured products, which are ready for sale. Stock of raw material and work in progress facilitate production, while stock of finished goods is required for smooth marketing operation. Thus, inventories serve as a link between the production and consumption of goods.

Inventory is one of the most important assets to most of the organization. Larger percentage of total capital is invested in inventory. Inventory is vital element of the firms in the efforts to achieve desire sales level. Inventory can be defined as a stock of any kind of items reserved in a store for a certain period. It constitutes the most significant portion of current assets. Inventories are stocks of finished product of a company or components that make up the product.Modern concept of Inventory management can be traced to 1915-1922, with several authors (R.C. Davids, H.S.

Owen, E.F. Clark and R.H. Wilson) acting independently, developed of carrying and holding costs for where the demand was known and constant.

Inventory management involves planning of the optimum level of inventory and control of inventory cost supported by an appropriate organization structure, which is staffed by trained persons and directed by top management. It involves both financial dimensions are interrelated and cannot be looked in isolation (Agrawal, 2000:238).

Inventory is the stock of materials or a product that frequently occurs in the manufacturing organization, depending upon the nature of industry and firm, inventories may be durable and perishable, valuable and inexpensive. When materials are purchased by an organization they have to be store until they are put into the production process. When the production is over the finished products have to be stored until they are sold. In manufacturing there are four steps of inventories such as raw materials, work in process (semi manufactured product), finished goods and office supplies (Pandey, 2002:755)

Inventory management is determining how much inventory there should be on hand to serve, the purpose of the business most economically (Bhandari, 1971: 115). Thus, the management should pay adequate attention to the inventory management to reduce the cost of production. Inventory should be maintained in appropriate quantity so as to avoid both under stock and over stock. The aim of inventory management is to maintain optimum level of inventory for the smooth production and sales. Therefore, inventory management is primarily concerned with minimizing total cost of inventory. Both the physical as well as financial dimension of inventory should be efficiently managed. Thus, the real task of top management lies in formulating the plan and policy that will lead to optimal inventory investment for the attainment of desired objectives.

The cost of inventory management, the manager should identify all the costs involved in purchasing and maintaining inventories. These costs are ordering cost and carrying costs.

Carrying costs: Carrying costs associated with inventory include the funds tied up, storage costs, insurance, and depreciation. The annual total carrying cost (TCC) is

equal to the product of average in units ($Q/2$), annual percentage carrying cost and price per units, and Thus, $TCC=Q/2 \times C$.

Ordering costs: Ordering costs are the costs of placing and receiving an order. The cost of each order generally is fixed regardless of the average size of inventory. Total ordering cost (TOC) is the product of number of order (N) and fixed cost per order (O). Thus, $TOC=N \times O$.

Total Inventory costs: Total inventory cost (TIC) is equal to the sum of total carrying cost and total ordering cost. Thus, $TIC=C \times Q/2+O \times N$

Similarly, inventory has direct relationship with profit planning to prepare different budgets, especially for the production budget and purchase budget because

Purchase Units = Production Units + Closing Inventory of raw materials – Opening inventory or raw material.

Production Units = Sales Units + Closing Inventory – Opening inventory

2.1.3 Nature of Inventory

Every business operation however big or small has to maintain some inventory. An inventory serve as cushions to observe the stock in demand forecast and provides more efficient use of resources. Inventory for any organization is necessary thing and require careful planning and formulation of policies keeping in view the best interest of organization. Depending upon the nature of the industry and firm inventory may be durable of non-durable, perishable or non-perishable, valuable and inexpensive.

Inventories are stock of the product in a company is manufacturing for sale and component that make up the product. There are various forms in which inventory exit in manufacturing industries.

Manufacturing firm generally hold four types of inventories:

-) Raw material
-) Work in progress
-) Finished goods
-) Supplies and spare parts

) *Raw materials*

Raw materials are those basic inputs that are converted into finished product through the manufacturing process. There are goods that have yet committed to production in manufacturing firm. The level of raw materials inventories is influenced by anticipation production, seasonally of production, reliability of sources of supply and the efficient of scheduling purchase and production operation.

Raw materials inventories are those units which have been purchased and stores for future production (Weston and Copeland, 1992:814).

It consists of item that firm purchases for use in its production process. It may consist of basic material and manufactures goods. Maintaining adequate raw materials inventories provides a firm with advantage in both purchasing and production. Chemicals and perfumes are the main raw materials used by the company i.e. UNL.

) *Work in progress*

These categories include those materials that have been committed to the production process but have not been completed. Work in progress inventories are semi-manufactured products. They represent products that need more work before they become finished product for sale.

Goods in progress include such items as components and sub assemblies that are not yet to be sold (Hampton, 1990:241).

Work in progress is neither a finished product nor raw material. It is the product in the middle of raw material and finished product. WIP inventories are strongly influenced by the length of production, which is the time between placing raw materials in production and completing the finished product. It is very different to separate which materials are WIP as well as finished goods in other industry. It depends upon nature of production. Soap noodles are the WIP materials used by the country.

) *Finished product*

Finished goods are those completely manufactured products, which are ready for sale. In a manufacturing firm, they are final output of production process. Stock of raw materials and WIP facilities production of finished goods. Finished goods are required

for smooth marketing operation. Therefore finished goods are completely goods a waiting for sale(Panday, 2002:756).

Mainly following types of finished products are produced by UNL:

- Detergents
- Personal products
- Scourers
- Laundry Soap
- Toilet Soaps
- Tea and Vanaspati etc.

) Supplies and Spare Parts

Firm also maintain the fourth kind of inventory of supplies. It includes office and plant cleaning materials (soap, broom etc), oil, fuel, bulb, and like those materials that don't direct enter into production, but the necessary for the production process: usually these supplies are small part of total inventory and don't involve significant investment. (Panday, 2002. 884).

2.1.4 Motives of Holding Inventories

There are four motives of holding inventory. They are Consumption Motives, Speculative Motives, Savings Motives and Precautionary Motives.

) Consumption Motives

The main objective of holding inventory is for the regular consumption or use of them by the organization. The regular operation guides the basis of holding inventory. A company should maintain adequate stock of materials for supply to the factory for continuous production. It is not possible for a company to procure raw materials whenever it is needed. A time lag exists between demand for materials and its supply. There also exists uncertainty in processing in time at many occasions. The procurement of raw materials may be delayed because of such factor as strike, transportation disruption or short supply. Therefore, the firm should maintain sufficient stock of raw material at a given time to stream live production.

) Precautionary Motives

It necessitates holding of inventories to guard against the risk of unpredictable change in demand and supply forces and other factors. Stock of finished goods has to be held because production and sale are not instantaneous. A firm cannot produce immediately when customers demand goods. In case the firm's sales are seasonal in nature substantial finished good inventories should be kept to meet the peak demand. Failure to supply products to customer, when demanded, would mean loss of the firm's sales to competition. The level of finished goods, inventories would depend upon the co-operation between sales and production as well as on production time (Panday, 2002:984). WIP inventory builds up because of production cycle is the time span between introduction of raw materials into production and emergence of finished product at completion of production cycle. Fill production cycle complete stock of WIP has to be maintained. Efficient firms constantly try to make production cycle smaller by improving their production techniques.

) Speculative motives:

It influences the decision to increase or reduce inventory levels to take advantage of price fluctuations. Different factors which may necessitate, purchasing and holding of raw materials inventories quantity discount and anticipated price rise. The firm may purchase larger quantities of raw materials that needed for desired production and sale level to obtain quantity discount of bulk purchasing.

2.1.5 Objectives of Holding Inventories

There are many benefits of holding inventories. To hold inventories, the firm is able to separate the process of purchasing, producing and selling. If firms were not willing to hold adequate raw materials and finished goods, purchasing would take place only when immediate production and sales were anticipated. When a customer signed an agreement the firm would not be offered rapid delivery when the scheduled production runs, it would achieve none of the economies that longer run provides. Inventories are used to provide cushion paces.

In achieving the separation of these functions, the firm realizes a number of specific benefits (Hampton, 1980:228).

) ***Availability of inventory:***

There should be a continuous availability of materials in the factory, finished goods for a trader and office supplies for and office so that trader or any form of product is not held up for want of any inventory.

) ***Least Investment in inventory***

There should not be unnecessary investment in stock. Blocking of capital in avoidable inventory stock is wastage of resources.

) ***Reducing the Ordering Cost***

Every time a firm places an order it incurs certain costs. Forms must be typed, checked, approved and mailed. When goods arrive, they must be accepted and counted. The invoice must be checked with the goods and then send to the accounting department so that supplies can be paid. The variable costs associated with individual order can be reduced if the firm places a few large then numerous small orders.

) ***Avoiding losses of sales***

If the firm doesn't have goods available for sale, it will lose sales Customers requiring immediate delivery will purchase their goods from the firms competitors and other will decided that they do not need the goods after all, if they must wait for delivery. The ability of the firm to give quick service and to provide prompt delivery is closed tied to the proper management of inventory..

) ***Gaining Quantity Discounts***

If a firm is willing to maintain large inventories in selected product lines, it may be able to make bulk purchase of goods at large discounts, suppliers, frequently offer a greatly reduce price if the firm orders double or triple its normal requirement. By paying less for its goods, the firm can increase profits, as long as the cost of maintaining the inventories are less then the amount of discount.

) ***Achieving Efficient Production Runs***

Once a assemble line or pieces of machinery is prepared to receive certain raw materials and perform selected production operation, a set up cost has been incurred. This cost must be absorbed in the subsequent production run. Inventories assist the firm in making sufficiently long runs to achieve efficient production.

2.1.6 Needs and Importance of Inventory Management

The Inventory in any organizations is pivotal role. If the organization is not paying attention to inventory management, it will affect the efficiency and profitability of the organization. Inventories serve the vital function of developing the various operations in sequence beginning with raw materials extending through all the manufacturing operations and into finished goods. Storage and continuing to warehouse and retail stores (Buffa, 1996:169)

Importance of inventory management can be written as follows:

-) Inventory provide service to the customers immediately or at a short notice.
-) Inventory helps in smooth and efficient running of business.
-) Inventory helps in smooth and efficient running of business.
-) Due to absence of stock, the company may have to pay high prices because of piece-wise purchasing. Maintaining of inventory may earn price discount because of bulk purchasing.
-) Inventory also acts as buffer stock when raw materials are received late and so many sales-orders are likely to be rejected.
-) Inventory also reduces product costs because there is an additional advantage of batching and long smooth running production runs.
-) Inventory helps in maintaining the economy by absorbing some of the fluctuation when the demand for an item fluctuates or is seasonal.
-) Pipeline stocks (also called process and movement inventories) are also necessary where the significant amount of time is consumed in the transshipment of items from one locality to another.

2.1.7 Types of Cost Associated with Inventory

Two types of costs are associated with inventory: Carrying cost and ordering cost. Carrying costs are associated with physically storing a product, while ordering costs are the costs of placing an order. These two inventory costs are having an increase relationship. A firm can carry more inventories and order less often or order more often and carrying fewer inventories. While carrying cost increase, ordering fall and vice versa. The problem is to find the lower total cost (Bloomberg and Hanna, 2003:159). Mainly there are two types of cost.

2.1.7.1 Carrying cost

Carrying cost are associated with physically goods, once the goods have been accepted they become part of firm inventories prior to the recent period of high interest rates a number of studies determined that the annual cost of carrying a production inventory ranged between 10 and 34 percent of the value of the inventory, with the model figure running at approximately 25 percent. The escalating cost of money since 1979 however has increased the typical annual inventory carrying cost to approximately 30 to 35 percent of the value of the inventory. Five major elements make up these costs in the following manner.

Opportunity cost of investment funds	12-20%
Insurance costs	2-4%
Property Taxes	1-3%
Storage costs	1-3%
Obsolescence and deterioration	4-10%

(Sources: Dobler-1992)

Total carrying cost vary in proportion to the value of inventory usually they are computed from the following formula.

Total carrying cost = Average inventory × carrying cost per unit.

The inventory carrying cost further express as:

Elements of Carrying Cost:

) Opportunity cost of Investment Funds

This consists of expenses of raising funds (interest on Capital) to finance the acquisition of the inventory. If funds were not locked up in inventory. They would have earned a return. This is an opportunity cost of funds or the financial cost and component of the cost.

Capital cost or opportunity cost compares investment to what the firm could earn from other capital investment.

) ***Insurance Cost***

In spite of best precautions, firm must protect themselves against such hazard as fire or accident in the warehouse. Larger amount of inventory require larger amount of insurance. The insurance premium represents a carrying cost of inventory (Hampton, 1992:19).

) ***Property Taxes***

As with insurance, property taxes are levied on the assessed value of the firm assets: the greater the inventory value, the greater the assets value and consequently the higher is the firms tax bill (Dobler, 1992:19).

) ***Storage cost***

The firm must provides for storage space, usually through the operation of a warehouse or supply room. The firm must employ workers to more cleanly, count, record, and protect the goods. All of these activities dealing with the physical holding of the goods are considered storage costs (Hampton, 1992:233)

) ***Obsolescence and Deterioration***

In the operation, a certain percentage of inventory items spoils is damaged is pilfered, or eventually become obsolete. No matter how diligently warehouse managers' guard against this occurrence, a certain amount always takes place. With new products being introduced at an increase rate, the probability of obsolescence is increase accordingly. Consequently, the larger the inventory, the greater is the absolute from source.

2.1.7.2 Ordering Cost

Ordering cost consist of order costs, set up costs, or both ordering cost could include preparing and processing the order request, selecting a checking the stock, preparing the payment and receiving inventory levels. Set up costs refers to modifying the manufacturing process to make different goods. They include personal costs, as well as capital equipment costs, Many firm use blanket orders to reduce order costs (Bloomberg & Hanna, 2002:161).

The term ordering cost is used in case of raw materials (or supplies) and includes the entire cost of raw materials. They include cost incurring in the following activities.

) Requisition

-) Order placing
-) Transportation
-) Receiving, inspecting and storing
-) Clerical and staff

Everette. E. Adem, J.R. Ronald, Ebert said that inventory costs or cost associated with inventory included following five types of relevant costs (Adam & Ronald-1992)

Elements of Ordering Costs:

) *Procurements costs*

Procurement costs are the cost of placing a purchase order, or the set up costs if the items are manufactured at the facility. These costs vary directly with each purchase ordered placed, procurement costs includes cost of postage telephone calls to the vendor, labour costs in purchasing in accounting, receiving costs, computer items for record keeping and purchase order supplies.

) *Cost of Item*

The cost or value of item is usually its purchasing price: The amount paid to the supplier for the item. In some instances, however, transportation, receiving or inspection costs, for example, may be included as part of the cost of item. If the cost of item per unit is constant for all quantities ordered, the total cost of items purchased during the planning horizon is irrelevant to the operating doctrine. If unit cost varies with the quantity ordered, a price reduction called a quantity discount, this cost is relevant

) *Stock Out Costs*

Stock out cost, associated with demand when stocks have been depleted, takes the form of lost of sales or back order costs. When sales are lost because of stock out, the firm losses both the profit margin on unmade. Sales and its customer's good will. If customers take their business elsewhere, future profit margin may also be lost. When customers agree to come back after inventories have been replenished, they make back orders. Back order cost includes loss of goodwill and money paid to recording goods and notify customer when goods arrive.

) Carrying (Holding) Costs

Carrying or holding costs are the costs of maintaining the inventory warehouse and protecting the inventory items. Typical costs are insurance, security, warehouse, rental, heat, light, taxes and losses due to pilferage or breakage. The cost of tying up capital in inventory is also considered a carrying cost.

) Cost of Operating the Information Processing System

Whether by hand or by computer, someone must update as stock level change. For system in which inventory levels are not recorded daily, the cost is primarily incurred in obtaining accurate physical count of inventories. Frequently, those operating cost are more fixed than variable over a wide quantity (volume) range. Therefore, since fixed costs are not relevant to the operating doctrine, we will not consider them further.

2.1.8 Techniques of Inventory Management

To manage inventories, the firm's objective should be in consonance with the shareholders wealth maximization principle. To achieve this, the firm should determine the optimum level of inventory. Efficiently controlled inventories make the firm flexible. Inefficient, control result in unbalanced inventory and flexibility the firm may sometimes run out of stock and sometimes may pile up unnecessary stocks. This increase the level of investment and the makes the firm unprofitable.

To manage inventories effectively, a firm should use a system approach to inventory management. A system approach considered in a single model all the factory that effect the inventory. The model called a system may have any number of sub system tied together to achieve a single goal. In the case of inventory system the goal is to minimize the costs (Hampton, 1992:235).

The financial manager should aims at an optimum level of inventory on the basic of the trade off between cost and benefit, to maximize the owner's wealth. Many sophisticated mathematical techniques are available to handle inventory problems. But they are more approximately a part of production management (Khan and Jain, 2002:20.11).

To manage inventories efficiently, answers to be sought to the following two questions:

-) How much should order?
-) When should it be ordered?

The question, how much to order related to the problems of determining economic order quantity, and is answered with an analysis of costs of maintaining certain level of inventories. The second question, when to order, arises because of uncertainty and is a problem of determining the re-order point (Panday, 2002:902).

In every aspect of inventory management, there is necessary control of inventory. There are various techniques of inventory control to avoid excess cost, physical loss, damage theft, over inventory and lower inventory, some of these techniques are discussed below.

2.1.8.1 Economic Order Quantity (EOQ)

EOQ is important concept in the purchase of raw materials and storage of finished goods and transit inventories. To determine the optimum order quantity for a particular item of inventory, given its forecasted usage ordering can mean either the purchase of the item or its production. (Van Horne, 2003:377).

EOQ refers to the order size that will result in the lower total ordering and carrying costs an item of inventory. If a firm places unnecessary orders. It will incur unneeded order costs. If it places too few orders it must maintain large stocks of goods and will have excessive carrying costs. By calculating an EOQ, the firm identifies carrying cost "By calculating an EOQ, the firm identifies the number of unit to order that result in the lower total of these two costs (Hampton, 1990:231).

How much to order, or produce is one of the main problems of inventory management. That is, the determining of a quantity for which the order should be placed is one of the important problems concerned with inventory management.

The correct quantity to buy is the quantity at which the cost of acquisition equals the cost of possession. This is technically known as the economic order quantity or re order quantity. EOQ refers to size or quantity or under which minimize the total inventory cost. Ordering or set up cost and holding or carrying cost constitutes the total cost of inventory excluding material cost. Increase in ordering numbers increase the ordering cost, but decrease the holding cost and vice-versa. A balanced is,

therefore, struck between the two opposing cost factors and EOQ is determined at a level of which the ordering cost and carrying cost is equal and minimized in total. There fore, it is necessary calculate order quantity which minimizes carrying cost and ordering cost. Re-order quantity is such that when it is added to the minimizes stock, it should not exceed the maximum stock.

Assumptions:

The EOQ model relies on several assumptions:

-) There is a continuous, constant, and known demand rate.
-) The lead-time cycle is known and constant.
-) The constant purchase price is independent of the amount ordered.
-) Transportation costs are constant no matter the amount moves or the distance traveled.
-) No stock outs are permitted.
-) There is no inventory in transit.
-) All inventory parts are independent of each other.
-) The planning horizon is infinite.
-) There is no limit on the amount of capital available.

These assumptions often stay far from real life. Demand is rarely continuous, constant and known; lead-time, transportation costs, and price vary. Stock out happen, planning horizons and limited and volume discounts can be significant. Also, many products are independent. No inventory in transit means that the firm buys on a delivered price basis and sells. Planning horizon is limited, as is capital available. EOQ is most widely used single inventory model. It is simple to use and it produces exact answers.

2.1.8.2 Approaches to Set EOQ

EOQ model can be determined by following methods:

-) Mathematical or formula method.
-) Trail and error approach
-) Graphic method

) Mathematical or formula Method

Mathematical models are also available to calculate economic order quantity. There are numerous models exist, as the field of inventory management and can be studies in college programs such operation research and production management. Even many mathematical models exists, the main objectives of these model is to reduce, minimizes the inventory cost or total costs.

Without getting into highly refined decision models we can illustrate the concept of EOQ with a basic mathematical model. We calculate EOQ by using the following formula:

$$EOQ = \sqrt{\frac{2Ao}{C}}$$

Where, A=Annual demand/requirement/Sales

O=Ordering cost per order

C=Carrying or Holding cost per unit per year

EOQ=Economic Order Quantity

) Trail and Error Approach

This is another approach to calculate economic order quantity. A firm has different alternatives purchase policy of its inventory; it can purchase its requirement own one single lot. Alternatively, the firm can purchase its inventory is small lots periodically say weekly, monthly, bimonthly, half yearly and so on. It means more than one time the firm can place and order to purchase inventory. The smaller lot sizes the lower average inventory and vice-versa. How inventory holding are associated with high ordering cost and low carrying cost. This approach to the determination of EOQ uses different permutation and combination of total cost inventory purchase so as to fine the total cost.

According to this approach the carrying and ordering cost for a different size of order to purchase inventories computed and the order size with the lower total cost (ordering +carrying) of inventory is the economic order quantity. (Khan and Jain, 2003:20.7).

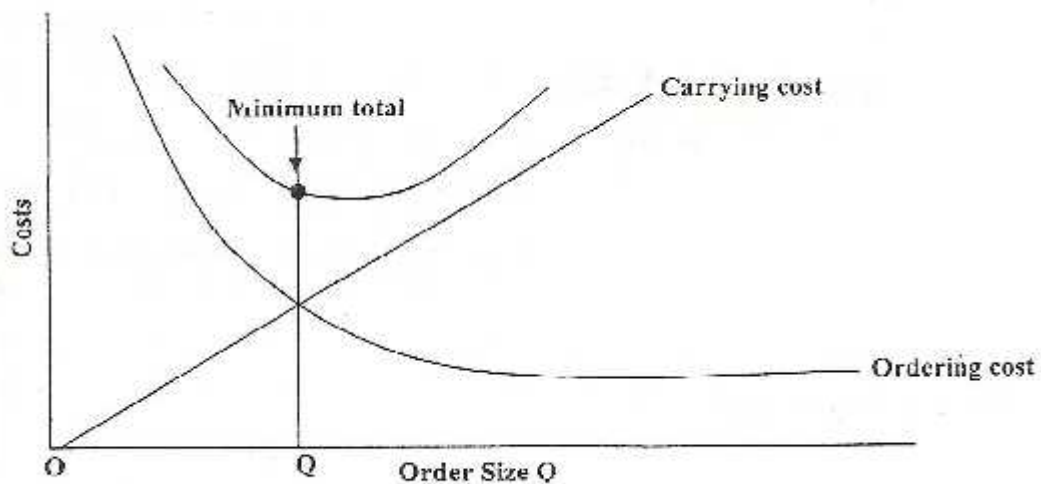
A table arrangement of data relating to items of material may allow them determination of appropriate EOQ. In this approach following points are included.

-) No of order = Increase no of order decreases order size.
-) Ordering size = Annual requirement divided by no of orders.
-) Average inventory = Equal to half of order size
-) Ordering cost = Ordering cost \times No of order
-) Carrying cost = Average inventory \times Carrying cost per unit per year
-) Total cost = Ordering cost + Carrying Cost

) ***The Graphic Approach***

The economic ordering quantity can also found graphically. Figure 2.5 given below illustrates the EOQ function. In the figure, carrying, ordering and total costs are plotted on vertical and horizontal axis is used to represent the order size. Total carrying increases as the order size increases, because, on average, a larger inventory will be maintained, and ordering costs decline with increase in order size because large order size means loss number of orders. The behavior of total cash line is noticeable since it is a sum of two types of costs, which behave differently with order size. The total cost decline in the first instance, but they start rising when the decrease in average ordering cost is more than offset by the increase in carrying costs. The EOQ occurs at the point Q where the total is minimum. Thus, the firms operating profit is maximized at a point Q.

Figure No. 2.1
EUP Function



It should be noticed that the total cost of inventory are fairly insensitive to moderate changes in order size. It may, therefore, be appropriate to say that there is an economic order range, not a point. To determine this range, the order size may be not change very significantly, the firm can change EOQ within range any loss (Panday, 2002:888).

2.1.9 Methods of Inventory Computation

We can calculate inventory by different methods. Mainly the organization can compute inventory by following methods. (Welsch, at al, 2001: 61).

Average sales method:

This method can be divided into two categories:

) Average sales method:

Under this method inventory is calculated with average sales of certain time period

$$\text{Inventory} = \frac{\text{Yearly sales / total Sales During the time Period}}{\text{No of time Period or 12}} \quad | \quad \text{require Stock of Period}$$

It is stable and suitable to basic product but it can't be used in big organization.

) Moving Average Method:

It is based on of period mostly 3, 5 or 7, under this method inventory can be calculated as:

$$\text{Inventory} = \frac{\text{Sales (Previous Months } \Gamma \text{ current month } \Gamma \text{ next months)}}{\text{Total No of time Period}} \quad | \quad \text{require No.of Months}$$

Under this method, both inventory and production are fluctuating. It is appropriate in those organizations, whose sales are highly seasonal.

Sales to turnover Ratio:

This method is also two types.

) Historical sales Turnover Ratio method:

This method is also called HSTR, Turnover method or withdrawn method. Under this method inventory is calculated on the basic of historical ratio sales to inventory.

Inventory = Sales for the Period × HSTR or multiplier

Where, Historical sales Turnover Ratio

$$= \frac{\text{No. of Month in a year or } 12(N)}{\text{Turnover Time } fTA}$$

$$\text{And} = \frac{\text{Sales (historical) for the Year}}{\text{Average inventory}}$$

$$\text{Average Inventory} = \frac{\text{Opening Inventory} + \text{Closing inventory}}{2}$$

It is stable and shows the relationship between sales and inventory.

) Turnover Time Method:

Under this method, inventory can be calculated as:

$$\text{Inventory} = \frac{\text{Total Sales / Budgeted sales for the Year}}{\text{Turnover Time}}$$

Mostly it is used for suitable inventory policies.

Proportionate sales method:

It is not widely used. Mostly it is used in small industry or basic product/commodity or monopoly market, which has certain sales. Under this method inventory can be calculated as:

Inventory = Sales for the month × given ratio.

2.1.10 Procedures of Inventory Management

These procedures of inventory management cover the activities such as purchasing, receiving and store keeping, issuing and pricing the inventory items.

2.1.10.1 Purchasing

The process of inventory management in fact begins with purchasing. The need for particular materials initiates purchasing in a firm. Purchasing in narrow sense refer

merely to the act of buying as items at a price and in boarder sense purchasing make it's a management activity that goes belong the simple act of buying and including the planning and policy actives, research and development services section. Management suggests that purchasing decisions involve the weight of alternatives possibilities and may of these alternatives involve the influence of the other function on the purchasing decision. A good purchasing management has played important role in the management companies. The company should purchasing raw materials, supplies in the right quality from the right origin at the right time and cost. Purchasing management should be effectives other wise it hamper in the quality of production.

For the most organization, supply management means purchasing that is, firm buys goods to resell, to carry out operation, or to manufacture products. Supply management is usually given the broadest definition, encompassing and activity involved in moving goods into a firm. Other term have similar meaning: Regardless of the term, supply management or purchasing aims at anticipating requirement, sourcing and obtaining supplies, moving supplies into the organization and monitoring the status of supplies as current assets (Bloombery Hanna, 2002:16.3).

Purchasing activities relating to procuring materials and supplies consumes during production. The purchasing function, which provides material, supplies and services from outside vendors. Accordingly, Purchasing is an important boundary function that supports operation by acquiring major resources for the conversion process (Hamton, 1930:228).

Purchasing now has become a specialized function in many organizations. Vesting express that "purchasing is a managerial actives that goes beyond the simple act of buying and includes the planning and police, objective covering wide range of related and complimentary included in such activities are the research and development required for the proper selection of materials and sources from which these materials may be bought.

Thus purchasing in modern sense is a strategic management function and any negligence will ultimately result into decrease in profit.

2.1.10.2 Objectives of Purchasing

The objective of purchasing should conform the overall objectives of an organization. The objectives of purchasing are like the objectives of integrated logistics. The efficient acquisition of products and services requires the right materials, in right Quantity, in right condition, at the right time, from the right source, with the right services, and the right price.

More explicitly is expected to accomplish nine item (Bloomberg and Hanna, 2002:481).

-) Provide an uninterrupted flow of materials, supplies and services requires to operation the firm.
-) Minimize Inventory Investment and loss: The cost of carrying inventory reaches as much as 50% of the value of product. Inventory carrying cost typically range between 20 and 30 percent of the value of product.
-) Maintain Adequate Quality Standards: The quality of firm's product may be limited by the quality of purchased materials. It is easy to lose sight of quality standards not be compromised solely for lower price.
-) Find or Develop competent Suppliers: Goods supplies help to solve many purchasing problems. It is primary goals of the purchasing manager to locate and attracts quality supplies.
-) Standardize, where ever and whenever possible, the items bought when ever possible.
-) Purchased required items and services at the lower ultimate price.
-) Improve the organization competitive position.
-) Work harmoniously with other department in the organization.
-) Accomplishing the purchasing objectives at the lower possible level of administrative costs.

2.1.10.3 Procedures of Purchasing

Effective purchasing means learning the purchase, identified qualified sources of supplies, minimizing the total cost of supplies and administrating the purchase (Adam and Ronald, 1992:221). While individual purchase may appear quite different, this is

general underlying purchasing process. The process is described below (Bloomberg and Hanna, (2003:451).

) ***Recognized Needs:***

In organization, needs are recognized in many ways. A department may contract to buy new production equipment. Purchasing may be notified of an order for component parts by the materials requirement planning system and simply reviewed by purchasing. Each of these methods starts the purchasing process at same level. Once the need has been identified.

) ***Identifying a Supplier:***

Identifying the supplier may be as simple as making sure the e-mail address is correct on electronic order or as complex as asking for pre-bid proposals on major capital equipment, conducting a bidders meeting and evaluating many detailed proposals. To some extent, this depends on the type of purchase new but straight is buy, or partial re buy and the product or service being purchased. Once the potential suppliers have been identified, one or more will be chosen to provide the goods

) ***Qualifying and placing an Order:***

Once a supplier has been identified, the order must be initiated, contract signed or some steps taken to get the goods delivered or services provided: purchasing is usually then responsible for determining if order are filled correctly, if contract item are met, if goods meet standards and if supplies performs satisfactory.

) ***Monitoring and Managing the Delivery Process:***

Primarily, purchasing makes sure the correct goods were delivered in the correct quantity at the right pace. If not, purchasing takes some action to fill the gaps.

) ***Evaluating the Purchasing and the Suppliers***

This is a two-stage process A particular may go well or poorly. Most purchasing organization summarize the accumulated experience with a suppliers through many transaction and many purchase When one transaction goes awry, purchasing may contract the suppliers to avoid future problems, When many transactions fail to meet standards, purchasing then seek new suppliers.

2.1.10.4 Receiving and Storing Keeping

After some time of placing the order, flow up process starts to get quick delivery of the items. The purchasing department at the time of delivery received the items and received items are compared with purchase order and actual materials received should be entered in goods received note. Then all items received by the purchasing department should be passed into store for protection against deterioration and pilferage. They are stored in such a way that, their location is easily identified at the time issue. The store function involves both keeping and store of materials and keeping the store records, the former being physical task and the later being accounting task depending the nature and requirement of the organization. The stores are classified as centralized and decentralized store (Agrawal, 2000:21)

In the word of Maynard, the duties of store keeping are to receive materials to protect than while in storage from damage and unauthorized removal to issue the materials in the right quantity at the right time, to right place and to provide these services promptly and at least costs.

The problem of storage is not solely that of safe keeping stores must be quickly and conveniently available to the consumers. The optimum location is often adjacent to there where the materials are actually used. This reduces delay and cost of handling and relieves internal traffic congestion. For this reason, decentralized storerooms are often provides near various production centers. In some cases, materials are stored without protection on the production floor, immediate accessibility being important than possibility of loss.

In the light of the above explanation storekeeping can be described as the keeping of materials in a scientific and systematic way.

Objectives of Store Keeping

The major objectives of storekeeping may be stated as follows:

-) Receiving handling and issuing goods economically and efficiently.
-) Using the storage available space and labor effectively.
-) Protection of all goods in stores against all those from fire, theft, and obsolesce.

-) Minimizing the investment on inventories.
-) Maintaining regular supply of raw materials of all times when properly authorized.
-) Facilitating ordering of required materials.
-) Minimizing the inventory handling cost.

To achieve the above said objectives and firm generally uses different types of controlling devices like:

) ***Bin Cards***

A bin Card makes records of receipt and issue of material is kept for item of stores carried. The storekeeper maintains these cards and storekeeper is answerable for any difference between the physical stocks and the balances shown in the cards. These cards are used not only but recording receipt and issues of store but also assist the storekeeper to control the stock.

For each item of stress, minimum quantity, maximum quantity and ordering quantity are stated on the cards. By seeing the Bin card the storekeeper can send the materials requisition for the purchase of materials in time.

Sample of Bin Card

Bin Card No.	Bin No
Name of the Articles:	Maximum quantity
Code No.	Minimum Quantity
Store Ledger folio:	Ordering Qty.

Date	Receipts		Issues		Balance	Date of checking	Remark	Good on order			
	Goods rec. note no.	Qty.	Store requisition note no.	Qty.	Qty.			No. and date of order	Qty.	Date of goods received	

) ***Store Ledger***

This ledger is kept in the costing department and is identical with the bin cards except that receipt issues and balanced are shown with their money values. This contains an account for every time of stores and makes records of the receipt, issues and the

balances, both in quantity and value. Thus, this ledger provides the information for the pricing of materials issues and the many values at any time of each item of stores (Jain and Narayan: 1991).

Sample of Store Ledger

Name of Article	Maximum quantity
Code No.	Minimum quantity
Bin No.	Ordered quantity

Date	Receipts				Issues				Balance			Remarks
	S.N.	Qty.	Rate	Amt	S.N.	Qty.	Rate.	Amt	Qty.	Rate	Amt.	

2.1.10.5 Issued and Pricing

Each item the inventory has some value associated with it. This value depends on the pricing duration of the item inside the inventory, procurement cost, storage cost etc. Pricing the inventory is one of the most interesting and widely matters in accounting process. Many organizations are interesting in various method of pricing inventory because it has a direct affect on the income. Inventory valuation approach is important is the aspect of income tax problem.

A basic function of the storekeeper is to issue material as required. The function should embrace prompt efficient services and the accurate recording of each transaction. The vouchers that support each materials issue may include some from of requisition that specify quantity, time and place of the delivery. The requisition should indicate proper authorization and the account or order to which materials cost is to be changed.

When materials are issued from the storeroom on requisition, there cost is deducted from the inventory balance. Their cost is also entered in the cost accounting records of materials costs of goods in process of manufacturing suppliers issued for use in a line or stuff department are also deducted at cost from the inventory balance and are recorded as expenses of the department.

There are many method of inventory but must significance method is cost and other method is lower of cost of market. Both methods give different results.

Cost Basis for Inventory Valuation

The primary basis of accounting for inventory is cost, which has defined generally as the price paid to consideration given to acquire assets. As applied to inventories, cost means in principle the sum of the application expenditure and change directly incurred in bringing an article to its existing condition and location (AICA-1961).

Conceptually, the process of valuation the inventory is simple. We can calculate inventory value that multiplying physical quantity of goods by cost per unit. But in practice, many organization's purchase different types of raw materials at different price and different time.

It is not always possible to identify the individuals particular purchase group. At that solution firm have faced difficulties in valuation the inventories. In this situation there are many methods which are based on historical use in determining the values of inventories are:

) Specific Identification Methods

The specific identification method requires that each unit in inventory be identified with the particular time, it was purchase. In this method, the item have serial numbers or are distinguishable by model, color or size to identify the particular items but items but specific stems separate at first and record in stock book. This method is more suitable to low volume high cost items such as automobiles. It is not very practical when the firm purchases large quantity of identifiable units of various time and prices.

) Weighted Average Cost

It assumes that goods are removes from the beginning inventory and purchase group in proportion to the number of unit, in this group consequently; cost of the ending inventory also represents a proportional distribution from the beginning inventory and various purchases groups. The weighted average cost computed by dividing the total cost of goods available for during the period. (Laughin, 1990:221)

$$\text{Weight Average Cost} = \frac{\text{Total cost of Goods Available for sale}}{\text{Total units available for sale}}$$

The method is widely used by organization that hold item of inventory long period of time because it average out of the effect of price increase and decrease. In addition, weighted average process is satisfactory when there are both increase and decrease in cost with in the accounting period. Some organization used this method which purchase the inventory items frequently interval because it does not require that the ending inventory cost be associated with any particular purchase group. A common criticism of the methods is that in attaches no more significance to current price then to price that prevailed several months earlier.

) ***First in First Out (FIFO) Method***

FIFO method is based on the assumption that the materials first received are the first to be issued. The materials received and changed on each invoice are changed out from the inventory are the price state on that invoice until the lot has been exhausted. Materials issues are then assumed to be issued from the next lot received at the invoice price of the second lot until that lot is exhausted. The units on hand at any time are assumed to be the units last purchased because all issues of materials have been made from the earlier issues. The FIFO method is used in the balanced of store record.

) ***Last in First Out (LIFO) Method***

The LIFO method of pricing is based on the assumption that the last received is the first to be issued. Materials issued from stock are changes out at the cost of the lasted shipment received until that lot is exhausted. The next issues are then made from the next order preceding, provides the materials in that order were not prevailing costs materials with the prevailing costs materials instead of with cost which may have paid for materials at a much earlier date.

) ***Base Stock Method***

Accounting to this method a certain quantity or base stock of material is assumed to be necessary to keep the going to be concern. The base stock is valued at the cost prevailing at the time firm began or when the method was adopted. Any additional layers materials in the inventory of close belong beyond the unit. The base may be on the basic of FIFO, weighted average etc. method.

All method has their advantage and disadvantage. However, the method chosen is significant for efficient inventory management especially in its financial dimensions.

2.1.11 Inventory control technique

Inventory control or stores control, as commonly known, refers to the techniques used to ensure that stocks are kept at levels, which provides maximum services at minimum cost. The main objective of inventory control is to ensure that "Stock- Out" does not occur and that surplus stocks are not accumulated a carried. Many mathematical or statistical models with various degree of sophistication have been developed Discussion on such statistical techniques or models being outside the scope of this text, we shall only discuss some very popular and easy to understand techniques for inventory control.

Stock Levels

Stock levels are established for standardized materials, which are regularly used by the firm so that inventory holding can be controlled.

) *Re-order level:*

This is the level at which shopkeeper initiated purchase requisition or replenishment order for fresh supplies of materials. Reorder level takes into account the maximum usage and unexpected delay in receiving fresh supplies. The level is such that even with maximum consumption during lead-time unusual delay in replenishment, stock does not reach zero level. Reorder level is calculated as below:

$$\text{Re-order level} = \text{Maximum re-order period} \times \text{maximum Usage}$$

$$\text{Re- order level} = \text{Minimum level or Safety Stock} + (\text{Normal usage} \times \text{Lead time needed})$$

) *Minimum level or Safety Stock Level*

This represents the level, which the stock of particular materials touches before receipt of the fresh lot, provided the same is receiving in normal re-order period and usage is also normal during the period. Stock level is normally not allowed to fall below this level, which is considered, as buffer stock for use during emergency. Fall in stock level below the minimum level will indicate potential danger leading to stock-out position. Stock will fall below minimum level if consumption exceeds the

normal consumption or re-order period exceeds the normal re-order or both these happen. Minimum stock level is computed as:

Minimum Level = Re-order Level - (normal consumption × normal re-order period)

) **Maximum Level**

Stock is normally not allowed to rise above this level. Stock touches this level immediately on receipt of the fresh lot only if minimum usage occurs and delivery is received in the minimum re-order period. Maximum stock level is a control indicator and if the stock exceeds this level the consumption pattern and re-order should be reviewed. Stock exceeds maximum level will lead to blocking of capital and unnecessary increase in inventory holding cost, both leading to wastage of scarce resources which could have been put to use for other effective purpose.

Maximum Level = Re-order level + re-order quantity - (minimum consumption × minimum order period).

) **Average Stock Level**

The level indicates the average stock held by the concern. It is calculated with the help of following formula:

Average Stock Level = (Maximum Level + Minimum Level) / 2

A more commonly used method of measuring average stock level is the one involving re-order quantity. The formula is:

Average Stock Level = Minimum Stock + ½(Re-order Quantity)

) **Danger Stock Level**

This represents the lower level, which the stock of particular materials is allowed to touch. Stock is normally not allowed to fall below this level, which is considered, as the dangerous level. Fall in stock level below the danger level will indicate a stock-out position. Danger level is computed as:

Danger Level = Maximum emergency re-order period × normal consumption

Or

Danger Level = Minimum re-order period × Average usage

2.2 Review of related studies

Above, we have emphasized on the review of text books only attempt is also made to review the related studies conducted by different agencies, expert, scholars related with inventory management of manufacturing enterprises in Nepal.

Some studies have been made in the subject of inventory management but few studies are review in this chapter.

Gari (2003) has conducted a research work on the topic of *Inventory Management: a case study of Royal Drug Ltd.*

Main objectives:

-) Identifying the problems underlying in the inventory management and control system of RDL.
-) To assess the types of inventory maintained in RDL
-) To find out inventory position of RDL.

Major findings:

-) To examine the techniques being employed to manage the inventory in RDL.
-) To suggest proper inventory model to RDL bases on analysis.

Major recommendations:

-) The company should adjust the inventory according to the sales and productions and its priority basis. Holding large amount of inventory requires high operating cost.
-) There should be good store keeping system, better material handling system and timely inspection.
-) It is found that the company has not used EOQ model for optimal level of inventory management system. It is recommended that the order size of the inventory which minimized the total cost of inventory, i.e. ordering and carrying cost should be applied. So the company should adopt inventory management techniques.

Surendra (2004) regarding *Inventory Management of Gorkha Patra Corporation*.

Main objectives:

-) To find out the inventory position of the organization and to provide different suggestion regarding inventory management.
-) To analyze the relationship among purchase, sales and inventories.

Major findings:

-) To apply the inventory management techniques because of lack of certain data.
-) Conducted that Gorkha patra had not applied any sort of available inventory management techniques to manage the inventory.

Major recommendations:

-) The order size of the inventory which minimized the total cost of inventory, i.e. ordering and carrying cost should be applied. So the company should adopt inventory management techniques.
-) Specific policy on inventory should be defined and comprehensive system of inventory management has to be introduced.

Dhital (2005) has conducted the research work on the topic of "Inventory Management: *A case study of Nepal Food Corporation*".

Main objectives:

-) To highlight the NEC's policies related variables like purchase, sales, sales food quota of NFC.
-) To determine optimal inventory level of major raw materials

Major findings:

-) Food grains purchasing the domestic purchase are more in fluctuated and greater than import.
-) The relationship between edible cereal production and requirement is negative. The total food grains quota is fluctuated in year after year because of production fluctuation in Nepalese

Major recommendations:

-) The top level management should pay its attention to the overall management, purchasing, production and financial aspect of factory.
-) Company should try to use optimal capacity which has been idle now to maintain the level of customer demand. By this way the company's profitability will be increased.

Balika, (2007) has studied about the *Inventory Problems of Hetauda Cement Industry Limited*.

Main objectives:

-) To find the present inventory position and problems in managing inventory.
-) To find out the proper system for material purchase.

Major findings:

-) The company uses following EOQ model in material purchasing decision..
-) The investment in inventory stock of HCIL is in large amount.
-) Company search the new scientific technology.

Major recommendations:

-) The relationship between edible cereal production and requirement is negative. The total food grains quota is fluctuated in year after year because of production fluctuation in Nepalese
-) Planning of inventory is most welcomed in the world today. So products of different types of personal products, oral care, different groups of soaps, detergent etc. should be produced on planned basis and attention should be given to implementing better marketing strategies to take a strategic advantage of competitive world.

Sigdel, (2009) has conducted the research work regarding "*Inventory Management of Agriculture Input Corporation*"

Main objectives:

-) To analyze the relationship among purchase, sales and inventories.
-) To analysis ordering system of the company.
-) To suggest proper inventory model to RDL bases on analysis.

Main objectives:

-) AIC is not using scientific model of inventory management. Although they don't calculate EOQ for the supply of chemical fertilizer, they order lots of 1000 to 2000 M.ton.
-) There is no evidence of taking discount by AIC. Lead-time is not calculated properly.
-) AIC using ABC analysis also.

Major recommendations:

-) Purchasing plan should be prepare for different type of RM and WIP materials with the proper cooperation and coordination among the planning, purchasing, storing, production, marketing and sales department to avoid excessive investment on inventory.
-) Specific policy on inventory should be defined and comprehensive system of inventory management has to be introduced.

Acharya (2012) has conducted the research work on the topic of "**Inventory Management of Nepal Food Corporation**".

Main objectives:

-) To analyze the relationship among sales and inventories.
-) To analysis ordering system of the company.
-) To suggest proper inventory model to RDL bases on analysis.

Major findings:

-) AIC is not using scientific model of inventory management. Although they don't calculate EOQ for the supply of chemical fertilizer, they order lots of 1000 to 2000 M.ton.
-) There is no evidence of taking discount by AIC. Lead-time is not calculated properly.
-) AIC using ABC analysis also.

Major recommendations:

-) Company should try to use optimal capacity which has been idle now to maintain the level of customer demand. By this way the company's profitability will be increased.
-) Inventory should not treat as a reason for investment rather it should be planned has coordinating factor between sales and production.

2.3 Research Gap

All the previous research which was studied above was done on Inventory Management of manufacturing company. The research have recommended for effective implementation of inventory management. Some researchers defined raw material is tool for production and recommended EOQ analysis will be used necessarily. These studies can't show the managerial tool of profit plan of a manufacturing company. Now a day's companies have emphasized for application of EOQ analysis as a managerial tools for row material purchase to improve competitiveness and performance in the time of globalization. So this study has played an important role to fulfill the gap between previous study and research need to be done for raw material purchase use EOQ analysis of manufacturing company. This study would be of different value as it focused on specific area of overall reserved of inventory. It examines the current practice of EOQ analysis in the company as managerial tools of inventory purchase to improve the performance of the company. It has to contributed to enhance the fundamental understanding and knowledge, which is required in making study meaningful and purposive. Above, we have emphasized on the review of text books only attempt is also made to review the related studies conducted by different agencies, expert, scholars related with inventory management of manufacturing enterprises in Nepal. Some studies have been made in the subject of inventory management but few studies are review in this chapter.

CHAPTER -III

RESEARCH METHODOLOGY

3.1 Introduction

Research methodology is the process of arriving at the solution of a problem through a planned and systematic dealing with the collection, analysis and interpretation of the facts and figures. The objectives of this study are to analyze the inventory management of Unilever Limited.

3.2 Research design

A research design is the arrangement of conditions for the collections and analysis of the data in a manner that aims to combine relevance to the research purpose with economy procedure. (Kothari-1990: 39) Research design is the plan, structure and strategy if investigation conceived. So as to obtain answers to research question and to control variances to achieve of the study, description and analytical research design have been used.

Research design is a plan, structure and strategy of investigation conceived so as to obtain answers to research question and to control variance. Those information and data are presented in an analytical method besides these quantitative data presentation the research. This study is closely related with the various functional budgets and other accounting statements

This study is entitled, “Impact of Inventory Management Practices of Unilever Limited on Profitability”. This study deals with Unilever Limited. Only material collection, consumption and inventory position of product groups are variables under the study. This study is based on primary as well as secondary data. Some simple statistical methods such as trend line and correlation analysis have been applied to examine the facts of data.

3.3 Sources of data

In this study both primary and secondary data has been used. Mainly, the followings sources have been correlated to accumulate the secondary information:

-) Article and web site
-) Previous studies and reports
-) Published and unpublished official record of UNL.
-) Primary data are based on interviews as well as unstructured dialogues and discussions with staffs of the organization.

3.4 Data gathering procedure

The secondary data are directly obtained from various sources mentioned above for the purpose of data analysis are taken from official records, websites. The researcher had to visit the head office of uni - lever Limited and get data from the records.

For primary information, with a view of collecting the additional information, informal interviews with the officials have been taken. All the gathered data have been used according to need and requirement of the study.

3.5 Presentation and analysis of technique and tools

To analyze the collected facts and figures, various accounting tools are used to effectiveness on inventory management and control wherever necessary. The techniques included are statistical tools, graphs, Karl Pearson coefficient and Correlation. And the inventory management techniques applied in this study is EOQ, different stock levels, inventory turnover ratio and ABC analysis.

3.6 Statistical Tools

Some important statistical tools are used to achieve the objective of this study. In this study, statistical tools such as coefficient analysis, standard deviation, and coefficient of variance have been used.

3.6.1 Coefficient of Correlation

This analysis identifies and interprets the relationship between two or more variables. In the case of highly correlated variables, the effect on one variable may have effect on other correlated variable. Under this topic, Karl Pearson's coefficient has been used to find out the relationship between the different variables. The formula for computing Pearson's correlation coefficient(r) using direct method is as follows

Where Y = Dependent Variable

X = Independent Variable

r = correlation coefficient

3.6.2 Financial Tools

There are various types of financial tools that applied in order to evaluate and examine inventory management in the research process are given below:

-) EOQ Model
-) ABC Analysis
-) Ratio Analysis:
 -) Different turnover ratios
 -) Different Statistical tools
 -) Annual percentage change

CHAPTER -IV

PRESENTATION AND ANALYSIS OF DATA

The main objective of this study is to examine the relationship among sales, purchase & profit of investment and present practice of inventory management techniques in UNL. To active they said objective, collected data are analyzed in this chapter by applying management tools and techniques.

The researcher has tried to explain the existing problem of inventory management and cost of system. The researcher had made analysis and diagnosis of the collected data to provide the suggestions and recommendation to the UNL.

4.1 Relation between Raw Material and total inventory Purchased

Table: 4.1

Proportion of Raw Material on total inventory Purchase

(In Millions)

Fiscal year	Inventory (in Rs.)	Raw material (in Rs.)	% of R/M on total inventory purchased
065/66	144.46	64.06	44.00
066/67	126.11	59.20	46.94
067/68	184.22	95.28	51.72
068/69	229.76	124.53	54.19
069/70	256.17	92.94	36.28
Average	188.14	87.20	46.62
S.D.	55.07	26.51	
C.V.	29.27	30.40	
Correlation(r)	0.80		

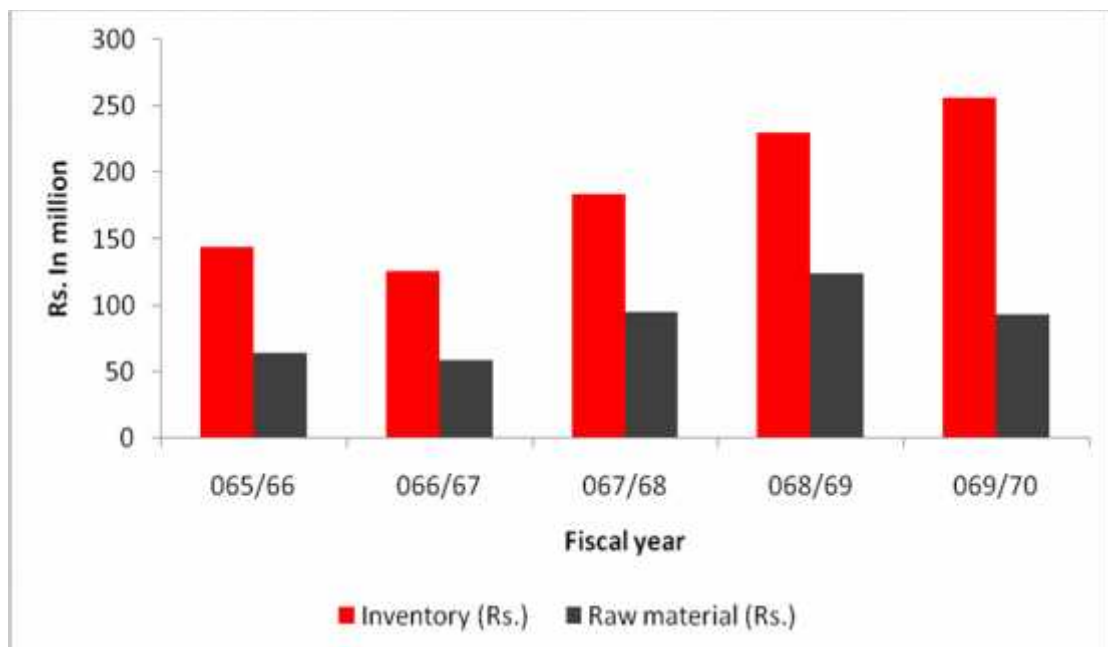
Source: Appendix-1

From the above table, it is observed that, the raw material on total inventory during the study period is 44 % in the FY 065/66, 46.94% in the FY 066/67, 51.72% in the FY 067/68, 54.19% in the FY 068/69, 36.28% in the FY 069/70. Similarly, among

inventory in overall study period is Rs. 188.14 M, average inventory of raw material in overall study period is Rs. 87.20 M and average percentage of R/M in total inventory in overall study period is 46.62 %.The standard deviation of inventory and raw material are 55.07 and 26.51 respectively. In inventory purchase highly fluctuate than raw material. The correlation between inventory and raw material is 0.80 means normally positive relationship.

The graphical presentation of level of R/M on total inventory is as follows:

Figure: 4.1
Level of R/M on Total Inventory



From the above analysis, the fluctuation in stock of raw material during the study period is very high. Defective purchasing policy and poor planning of raw material may be responsible.

4.2 Relations between WIP and total inventory Purchased

Table: 4.2

Proportion of WIP on total inventory

(In Millions)

Fiscal year	Total inventory (In Rs.)	WIP (in Rs.)	% of WIP on total inventory
065/66	144.46	6.30	4.4
066/67	126.11	4.02	3.2
067/68	184.22	5.52	2.99
068/69	229.76	3.49	1.52
069/70	256.17	7.67	2.99
Average	188.14	5.40	3.02
S.D.	55.07	1.70	
C.V.	29.27	31.44	
Correlation(r)	0.32		

Source: Appendix-1 &2

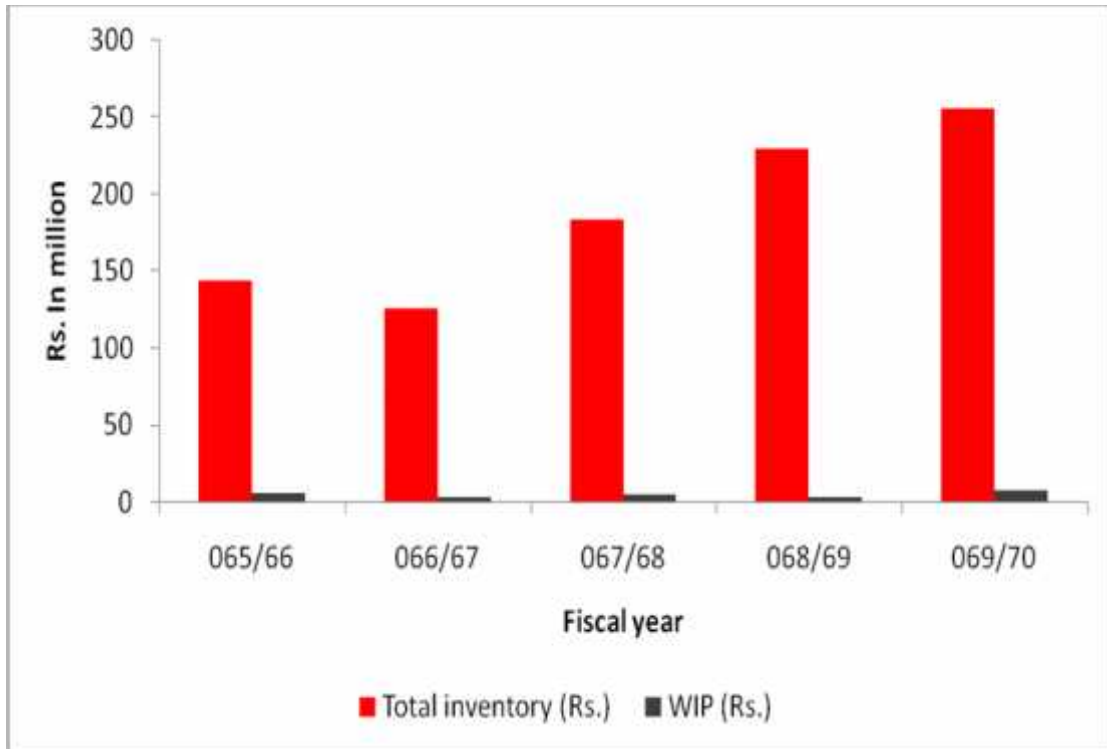
UNL has few using soap noodles to produce the fiscal product. The smaller portion of WIP on total inventory is used by the company.

From the above table 4.2, it is observed that the portion of WIP material on total inventory during the study period is 4.4% in the FY 065/66, 3.2% in the FY 066/67, 2.99% in the FY067/68, 1.52% in the FY 068/69, 2.99% in the FY069/70.

Similarly, the average percentage of WIP material in total inventory in overall study period is 3.02%. Similarly, average inventory overall study period is Rs 188.14 (million), average inventory o WIP materials in overall study period is Rs 5.4 Million. The standard deviation of inventory and WIP are 55.07 and 1.70 respectively. In inventory purchase highly fluctuate than WIP. The correlation between inventory and WIP is 0.32, It means normally relationship.

The graphic presentation of level of WIP materials a total inventory is as follows:-

Figure : 4.2
Proportion of WIP on total inventory



From the above table, analysis it is observed the WIP material of the company is fluctuating during the study period. Such fluctuation in inventory position is not considered as good from the point of view of inventory management/ fluctuation in demand and sales of company products, lock of appropriate inventory policy and ineffective demand forecast are the main reasons of such flections.

4.3 Relation between finished goods and total inventory.

Table: 4.3

Proportion of finished goods on total inventory.

(In Millions)

Fiscal year	Total inventory (In Rs.)	Finished goods (In Rs.)	% of finished goods in total inventory
065/66	144.46	41.30	28.60
066/67	126.11	44.50	35.30
067/68	184.22	55.50	30.13
068/69	229.76	73.83	32.13
069/70	256.71	116.35	45.42
Average	188.25	66.29	34.31
S.D.	55.07	30.74	
C.V.	29.27	46.36	
Correlation(r)	0.91		

Source: Appendix-1 &3

UNL has been produced different kinds of products and product groups namely, detergents, toilet soap, oral care, scourers, skin creams, laundry soaps, hair care etc.

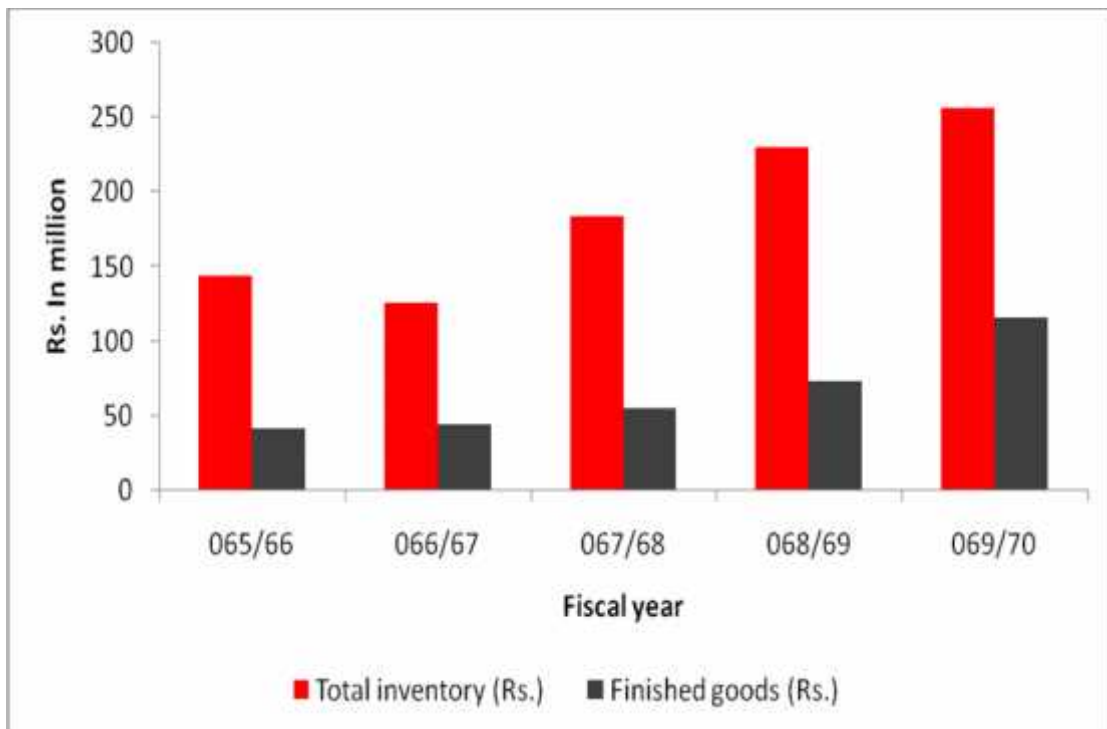
From the above table, it is observed that the portion of finished goods a total inventory during the study period in 28.7% in the FY. 065/66, 35.3% in the FY. 066/67, 30.13% in the FY 067/68, 32.13% in the FY 068/69, 45.42% in the FY. 069/70.

When as the average percentage of finished goods inventory in total inventory in overall study period is 34.31%. Similarly, average inventory is overall study period is Rs 188.25 Million, average inventory of finished goods in overall study period is Rs 66.29 Million. The standard deviation of inventory and finished goods are 55.07 and 30.74 respectively. In inventory purchase highly fluctuate than finished goods. The

correlation between inventory and finished goods is 0.91. It means highly positive relationship.

The graphic presentation of level of finished goods in total inventory is as follows:

Figure: 4.3
Proportion of finished goods and total inventory.



From the above analysis, it is absorbed that the production rate was increasing from the FY 060/61 to 067/68. In that period contribution raw material and packaging material was also in increasing trend. Fluctuation of demand and sales of the company are the main reason of such situations.

4.4 Relation between spare parts and total inventory.

Table: 4.4

Proportion of stores and spare parts in total inventory

(In Millions)

Fiscal year	Total inventory (In Rs.)	Stores and spare parts (In Rs.)	% of stores and spare parts
065/66	144.46	11.5	7.9
066/67	126.11	6.9	5.5
067/68	184.22	6.15	3.34
068/69	229.76	4.52	1.96
069/70	256.17	6.98	2.72
Average	188.14	7.21	4.28
S.D.	55.07	2.59	
C.V.	29.27	35.97	
Correlation(r)	0.-0.51		

Source: Appendix-1&4

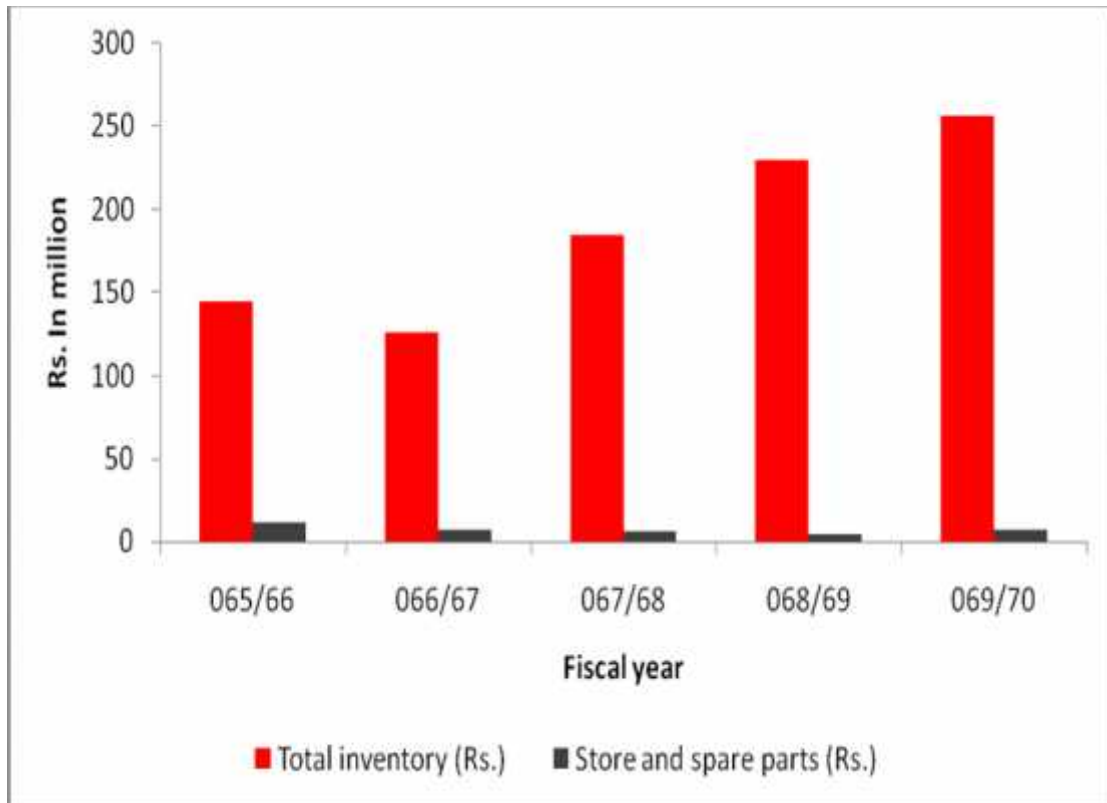
Stores and spares parts are not directly entered production. And it facilitates the smooth production process. Stores and spare parts are comparatively less and don't require significant investment.

From the above table it is observed that the portion of stores and spare parts on total inventory during the study period is 7.9% in the FY 065/66, 5.5% in the FY 066/67, 3.34% in the FY 067/68, 1.96% in the FY 068/69, 2.72% in the FY 069/70.

When as, the average percentage of stores and spare parts inventory in total inventory in overall study period is 4.28%. Similarly, average inventory in overall study period is Rs. 188.14 Million, average inventory of stores and spare parts in overall study is Rs 7.21 Million. The standard deviation of inventory and store and spare parts are 55.07 and 2.59 respectively. In inventory purchase highly fluctuate than store and spare parts. The correlation between inventory and raw material is -0.51 means negative relationship.

The graphic presentation of level of stores and spare parts total inventory is follows:

Figure 4.4
Proportion of stores and spare parts in total inventory



Source: Annual report of UNL.

From the above analysis, it is observed that, the quantity of stores and spare parts used by the company is irregular during the study period. Since the company's production is totally dependent on stoves and spare parts, it obviously fluctuates over the study period.

4.5 Inventory Turnover Ratio

Table: 4.5
Inventory turnover ratio

(Rs. In Millions)

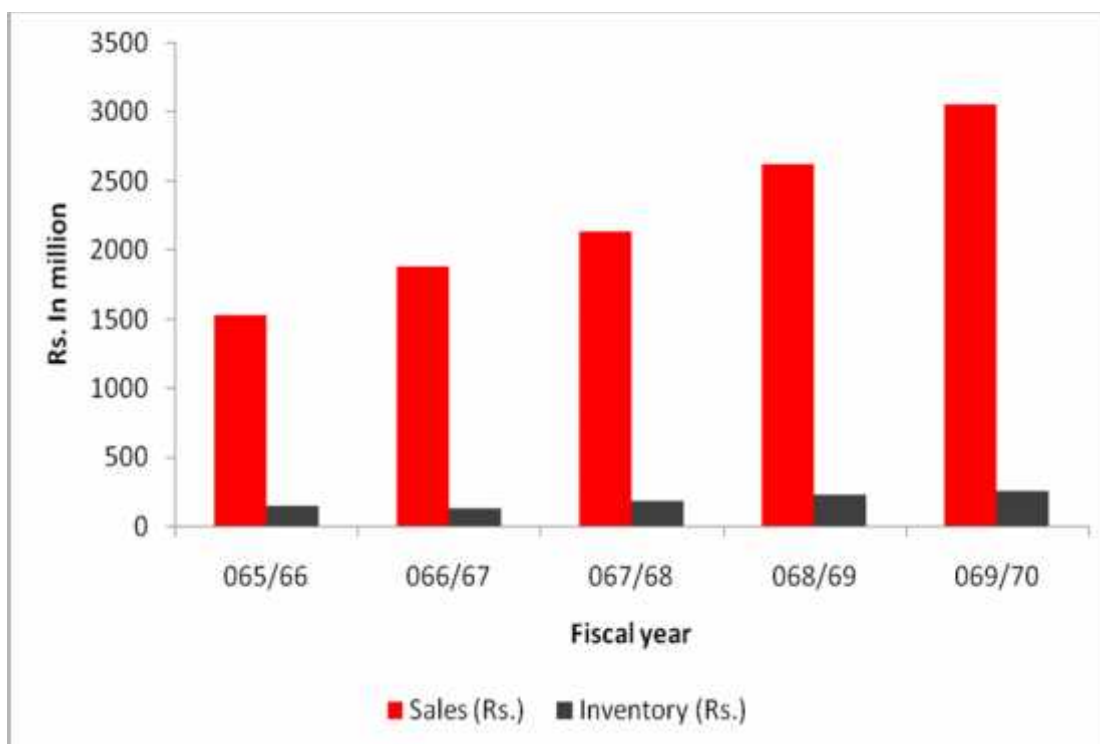
Fiscal year	Sales (In Rs.)	Inventory (In Rs.)	Inventory turnover ratio	% deviation on average inventory turnover ratio
065/66	1524.9	144.46	8.56	4.14
066/67	1881.56	126.11	9.87	20.07
067/68	2134.94	184.22	8.28	0.73
068/69	2625.82	229.76	6.45	(21.53)
069/70	3055.07	256.17	5.6	(31.87)
Average	2244.46	188.144	7.752	
S.D.	604.98	55.07		
C.V.	26.95	29.27		
Correlation(r)	0.72			

Source: Appendix-1&5

From the above table, it is observed that in the FY 066/67 the inventory turnover ratio is highest i.e. 9.87 times. So, in this year low level is kept in the company due to fast consumption and sales of raw materials and finished goods. In the FY 069/70, the inventory turnover ratio is the lowest, i.e. 5.24 times. Similarly, in three years, the highest negative deviation from the average of inventory turnover ratio is (31.81%) in the FY 069/70, which indicates the show consumption of raw material or low utilization of raw material, WDP materials and low sales of finished goods. The standard deviation of inventory and sales are 55.07 and 604.98 respectively. In sales highly fluctuate inventory purchase. The correlation between inventory and raw material is 0.72 means positively relationship.

Figure: 4.5

Relations between sales and inventory



Source: Appendix-1&5

4.6 Relations between inventory and net profit

Table: 4.6

Relations between inventory and net profit

(In Millions)

Fiscal year	Inventory (In Rs)	Net profit (In Rs)
065/66	144.46	216.26
066/67	126.11	296.56
067/68	184.22	376.85
068/69	229.76	457.15
069/70	256.17	537.45
Average	188.14	376.85
S.D.	55.07	126.96
C.V.	29.27	33.68
Correlation(r)	0.93	

Source: Appendix-1&6

The above table, shows the relation between inventory and net profit from the FY 065/66 to 069/70 from the above table it is observed that the average inventory during the study period is Rs 188.14 million and the average net profit during the study period is 376.85 million. Similarly the above table shows the percentage deviation of inventory and net profit over the study period. The highest positive deviation from the average inventory is 36.16% in the FY 069/70 and the highest positive deviation from the average net profit is 42.62% in the FY 069/70. Similarly, the highest negative deviating from the average inventory is (32.97%) in the FY 066/67 and the highest negative deviation from the average net profit is (42.61%) in the FY 065/66 The standard deviation of inventory and net profit are 55.07 and 126.96 respectively. In net income highly fluctuate than inventory purchase. The correlation between inventory and net profit is 0.93 It means highly positively relationship.

From the above analysis it is observed that inventory and net profit are fluctuating during the study period. it is observed that in FY 065/66 Inventory was Rs 144.46 million and in that year, the company accrued Rs. 376.85 million profit, and from FY 066/67 inventory was decrease but no decrease in profit. After this year Inventory and net profit was positively increasing trend now a days to the FY 069/70.

4.8 Inventory management and control techniques.

Economic order quantity (EOQ)

The optimal level of raw material has been determined by the application of “Economic Order Quantity” model. EOQ can be calculated by using 3 methods.

- i) Formula method
- ii) Tabular method (trial and error method)
- iii) Graphical method

4.8.1 Economic Order Quantity of Raw Material on FY 065/66

Annual requirement (A) = 17665 tons

Ordering cost per order (O) = Rs. 109094

Carrying cost per tons (C) = Rs. 1378/tons

$$\begin{aligned} \dots \text{EOQ} &= \sqrt{\frac{2AO}{C}} \\ &= \sqrt{\frac{2 \mid 17665 \mid 109094}{1373}} \\ &= 1675 \text{ tons} \end{aligned}$$

(i) $\text{EOQ} = 1675 \text{ tons}$

(ii) $\text{No. of order} = \frac{\text{Annual Requirement}}{\text{EOQ}}$

$$= \frac{17665}{1675}$$

$$= 10.54 \text{ times} \mid 11 \text{ times}$$

From the above calculation, the EOQ is 1675 tons under the formula method, which minimize the total ordering and carrying cost with the no. of order 11 times per year. Which is also clear the following tabular method.

Trial and Error Method:

Table : 4.8

Trial and Error Method:

No. of order	Order size (tons)	Average invest (tons)	Total C. C. (Rs.)	Total O.C. (Rs.)	Total cost (Rs.)
1	17665	8832	12126336	109094	12235430
3	3533	1766	2425267	545470	2970737
7	2523	1262	1732334	763658	2495990
10	1766	883	1212633	1090940	2303573
11	1605	802	1102394	1200034	2302428

Source: annual report of UNL.

The above table shows that the carrying cost is decreasing and ordering cost is increasing with the increasing number of order. The table shows the minimum total cost of R/M is Rs. 2302428 which the total carrying cost is RS 1102394 and total ordering cost is Rs. 1200024 with the no. of order is 11 times per year. So, it is clear

that, if the company wants to minimize total inventory cost of R/M it should order only 11 times during the year.

So, it becomes clear from formula as well as tabular method, that the company order 1675 tons with 11times during the year.

4.8.2 Economic Order Quantity of Raw Material on FY 066/67

Annual requirement (A) = 17365 tons

Ordering cost per order (O) = Rs. 108472

Carrying cost per tons (C) = Rs. 1123/tons,

$$\begin{aligned} \dots \text{EOQ} &= \sqrt{\frac{2AO}{C}} \\ &= \sqrt{\frac{2 \times 17362 \times 108472}{1123}} \\ &= 1831 \text{ tons} \end{aligned}$$

(iii) EOQ = 1831 tons

(iv) No. of order = $\frac{\text{Annual Requirement}}{\text{EOQ}}$
 $= \frac{17665}{1675}$
 $= 9.48 \text{ times} \mid 9 \text{ times}$

From the above calculation, the EOQ is 1831 tons under the formula method, which minimize the total ordering and carrying cost with the no. of order 9 times per year. Which is also clear the following tabular method.

Trial and Error Method:

Table : 4.9

Trial and Error Method:

No. of order	Order size (tons)	Average invest (tons)	Total C. C. (Rs.)	Total O.C. (Rs.)	Total cost (Rs.)
1	17362	8681	9748763	108472	9857235
5	3472	1736	1949752	542360	2492112
9	1929	964	1083196	976248	2094444
10	1736	868	974876	1084720	2059596
12	1447	723	812397	1301664	2114061

Source: annual report of UNL.

The above table shows that the carrying cost is decreasing and ordering cost is increasing with the increasing number of order. The table shows the minimum total cost of R/M is Rs. 2059444 which the total carrying cost is RS 1086196 and total ordering cost is Rs. 976248 with the no. of order is 9 times per year. So, it is clear that, if the company wants to minimize total inventory cost of R/M it should order only 9 times during the year.

So, it becomes clear from formula as well as tabular method, that the company order 1831 tons with 9 times during the year.

4.8.3 Economic Order Quantity of Raw Material on FY 067/68

Annual requirement (A) = 21090 tons

Ordering cost per order (O) = Rs. 108492

Carrying cost per tons (C) = Rs. 1127/tons,

$$\begin{aligned} \dots \text{EOQ} &= \sqrt{\frac{2AO}{C}} \\ &= \sqrt{\frac{2 \times 21090 \times 108492}{1127}} \\ &= 2014 \text{ tons} \end{aligned}$$

(v) $\text{EOQ} = 2014\text{tons}$

(vi) $\text{No. of order} = \frac{\text{Annual Requirement}}{\text{EOQ}}$

$$\begin{aligned} &= \frac{21090}{2014} \\ &= 10.47 \text{ times} \mid 10 \text{ times} \end{aligned}$$

From the above calculation, the EOQ is 2014 tons under the formula method, which minimize the total ordering and carrying cost with the no. of order 10 times per year. Which is also clear the following tabular method.

Trial and Error Method:

Table : 4.10

Trial and Error Method

No. of order	Order size (tons)	Average invest (tons)	Total C. C. (Rs.)	Total O.C. (Rs.)	Total cost (Rs.)
1	21090	10545	11884215	108492	11992707
5	4218	2109	2376843	542460	2919303
9	2343	1171.5	1320281	976428	2296709
10	2109	1054.5	1188422	1084920	2273342
12	1758	879	990633	1301904	2292537

Source: annual report of UNL.

The above table shows that the carrying cost is decreasing and ordering cost is increasing with the increasing number of order. The table shows the minimum total cost of R/M is Rs. 2273342 which the total carrying cost is RS 1188422 and total ordering cost is Rs. 1084920 with the no. of order is 10 times per year. So, it is clear that, if the company wants to minimize total inventory cost of R/M it should order only 10 times during the year.

So, it becomes clear from formula as well as tabular method, that the company order 2014 tons with 10 times during the year.

4.8.4 Calculation of EOQ of the FY 068/69

Annual requirement (A) = 19484 tons

Ordering cost per order (O) = Rs. 109090

Carrying cost per order (C) = Rs. 1170

By applying EOQ formula

$$\begin{aligned} \text{EOQ} &= \sqrt{\frac{2Ao}{C}} \\ &= \sqrt{\frac{2 \times 19484 \times 109090}{1170}} \\ &= 1906.13 \text{ tons} \end{aligned}$$

- (i) $EOQ = 1906.13$ tons
- (ii) $\text{No. of orders} = \frac{\text{Annual requirement}}{EOQ}$
- $$= \frac{19484}{1906.13}$$
- $$= 10.22 \text{ tons.}$$

From the above calculation, the EOQ is 1906.13 tons under the formula method which minimize the total ordering and carrying cost with no. of orders 10.22 tons, which is also clear from the following tabular method.

Table: 4.11
Trial and error approach of EOQ of 068/69

No. of order	Order size (tons)	Average invest (tons)	Total C. C. (Rs.)	Total O.C. (Rs.)	Total cost (Rs.)
1	19484	9742	11398140	109090	11507230
5	3896.8	1948.4	2279628	545450	2825078
7	2783.42	1391.71	1628300.7	763630	2391930.7
10	1948.4	974.2	1139814	1090900	2230714
12	1623.67	811.83	949846.95	1309080	2258926.95

Source: annual report of UNL.

The above table shows that the carrying cost is decreasing and ordering cost is increasing with the increasing no. of order. The above table shows the minimum total cost of R/M is 2230714 where the total carrying cost is Rs 11,39,814 and total carrying cost is Rs. 10,90,900 with the no. of order nearly 10 times per year. So it is clear that, if the company wants to minimize total cost of inventory of R/M it should order 10 times during the year.

So, it becomes clear from formula as well as tabular method that the company should order 19.6.13 tons with 10 times during the year.

4.8.5 Calculation of EOQ of the FY 069/70

Annual requirement (A) = 20929 tons

Ordering cost per order (O) = Rs 107375

Carrying cost per ton (C) = Rs 1135

By applying formula,

$$\begin{aligned} \text{EOQ} &= \sqrt{\frac{2AO}{C}} \\ &= \sqrt{\frac{2 \times 20929 \times 107375}{1135}} \\ &= 1990 \text{ tons.} \end{aligned}$$

(i) EOQ = 1990 tons

(iii) No. of order = $\frac{\text{Annual requirement}}{\text{EOQ}}$

$$\begin{aligned} &= \frac{20929}{1990} \\ &= 10.51 \text{ times} \end{aligned}$$

From the above calculate, the EOQ is 1990 tons under the formula method which minimizes the total ordering and carrying cost with no. of orders 10 times which is also clear from the following tabular method.

Table: 4.12

Trial and Error approach of EOQ of 069/70

No. of order	Order size (tons)	Average invest (tons)	Total C. C. (Rs.)	Total O.C. (Rs.)	Total cost (Rs.)
1	20929	10464.5	11877207.5	107375	11984582.5
3	6976.3	3488.15	3959050.25	322125	4281175.25
5	4185.8	2092.9	2375441.5	536875	2912316.5
10	2092.9	1046.45	1187720.75	1073750	2261470.75
13	1609.9	804.96	913629.6	1395875	2309504.6

Source: annual report of UNL.

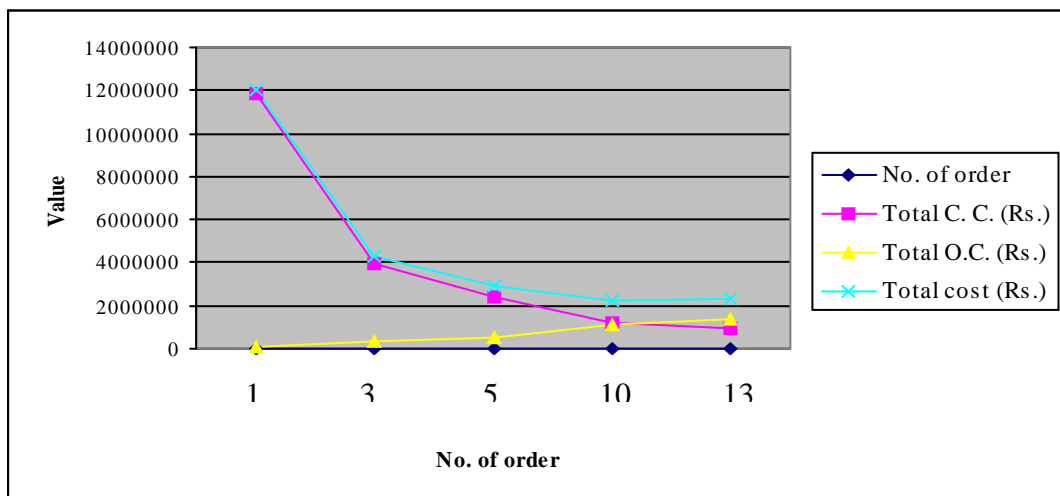
The above table shows that the carrying cost is decreasing and ordering cost is increasing with the increasing no of order. The above table shows the minimum total cost of R/M is Rs. 2261470.75 where the total carrying cost is 1187720.75 and the total ordering cost is Rs. 1073750 with the no. of order nearly 11 times per year. So it clear that if the company wants to minimize total cost of inventory of R/M it should order 11 times during the year.

Graphic method

Under this method carrying and ordering cost are plotted in graphs and the point, where carrying cost and ordering cost is equal that quantity is taken as EOQ.

Graphical presentation of EOQ is as follows:

Figure:4.6
Economic Order Quantity



The above table and figure shows the minimum carrying cost and ordering cost, which minimize the total cost. OX axes denote the no. of orders and OY axis denotes the total cost of ordering and carrying. Ordering cost is going up and carrying cost is going downward. When ordering size is increasing, the carrying cost is decreasing and ordering cost is increasing.

So, it becomes clear from the formula, tabular method as well as graphical method, the company should order 1990 tons with 11 times during the year.

4.8.6 EOQ of inventory in total study period

Table: 4.13
EOQ of inventory in total study period

Fiscal year	No or order (Approx.)	EOQ in tons
065/66	11 times	1675
066/67	9 times	1831
067/68	10 times	2014
068/69	10 times	1906
069/70	11 times	1990

Source: annual report of UNL.

From the above table, it can be interpreted that, there is no similar size of EOQ during the study period.

In the FY 067/68, the EOQ of inventory is high i.e. 2014 tons, while in the FY 065/66 the EOQ of inventory is very low i.e. 1675 tons. There is high fluctuation in EOQ size during the study period due to various reasons. This type of fluctuation in ordering costs is due to fluctuation in demand.

4.9 Selective inventory control (ABC analysis)

As the term ABC implies always better control which states that a fewer items of high investment value should be paid more attention than a bulk of items having low value and having low investment in capital. Category A includes the most important items and recognized for special alternation. Category B includes lesser important items and category C consists of the least important and value items.

According to ABC analysis concept, the items of inventory of Unilever Ltd is categorized as A, B and C on the basis of product value and wage rate. The value items having more then Rs. One lakes per tons fall under category 'A'. The items having value having from Rs. 50,000 to Rs. 100,000 per ton falls under category 'B' and the items having value to Rs. 50,000 per ton falls under category 'C'.

According to ABC analysis concept, the items of inventory of Uni-lever Ltd is categorized as A, B and C on the basis of product value and wage rate. The value items having more than Rs. One Lakhs per Tons fall under category 'A'. The items having value having from Rs. 50,000 to Rs. 100.000 per tons falls under category 'B' and the items value to Rs. 50,000 per tons falls under category 'C'.

Table: 4.14

ABC System

Fiscal year	066/67		067/68		068/69		069/70	
Production Categories	% of total items	% of total cost	% of total items	% of total cost	% of total items	% of total cost	% of total items	% of total cost
'A' items Oral care, skin cream, hair care food & beverages	16.4	51	33.4	62.3	17.1	49.3	16.3	43.03
'B' items Toilet soaps	15.4	24.7	29.7	25.6	31.1	33.7	22.6	29.7
'C' items detergents, soap, noodles, laundry soap	68.2	24.3	36.9	12.1	51.8	17	61.1	27.2
Total	100	100	100	100	100	100	100	100

Source: Unpublished Journal of UNL

Toilet soap I categorized under 'B' item. The table 4.9 above shows that under 'B' items, average percentage of total units is 22.6% and average percentage of total cost is 29.7% of the overall study period. Therefore, in 'B' group involves normal inventory control in exercised. This 'B' group stands mid way. It deserves less attention than 'A' but more than 'C'. it can be controlled by employing less sophisticated techniques.

Detergents, scourers, soap noodles, laundry soap are categorized under 'C' items. The table above shows that under 'C' items, average percentage of total units is 61.1% and

average percentage of total cost is 27.2% of overall study period. In case of 'C' items, simple control will be sufficient

4.10 Trend Analysis of Net Profit and Projection for next 5 years of UNL

The profit is the universal measurement tool of the performance of profit earning institution. Likewise, it also serves as an important to measure the performance of the company. Profit is important to various parties like management, employees and the government. The employees may use it to validate their claim for better recommendations and the government to receive taxes. Here the trend analysis of net profit of UNL was done. The forecast was made for the next five fiscal years. The forecast was based on the following assumptions:

1. The main assumption is that other things remain constant.
2. The forecast will be only when the limitations of least square method are carried out.
3. The company will run in present position.
4. The economy will remain in the present trend.
5. Nepalese law will not change its guidelines to the company.

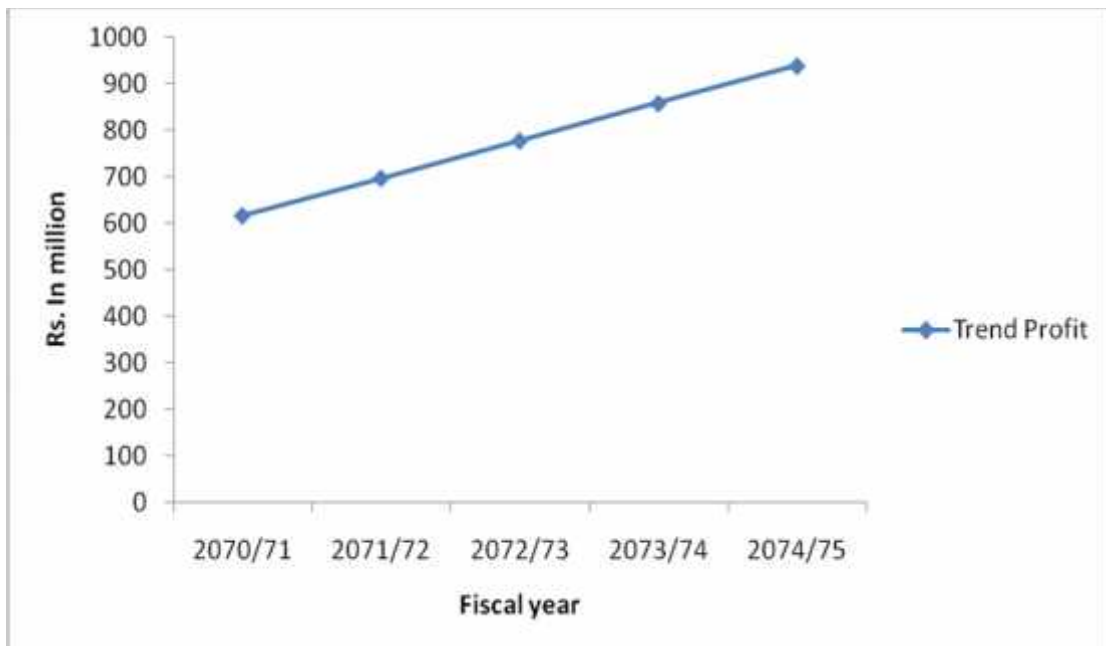
The following table shows the trend values of net profit of UNL for 10 fiscal years from 2070/71 to 2074/75.

Table: 4.15
Projection of Profit/ (Loss)

Fiscal Year	Trend Profit
2070/71	617.75
2071/72	698.04
2072/73	778.34
2073/74	858.64
2074/75	938.93

The above table show that the forecasting of net profit and loss of UNL coming five year to the trend of previous five year trend. We can present the above P/L in figure more effectively by following trend line.

Figure: 4.7
Trend of Profit



4.11 Analysis of primary data

The primary data were collected from 10 managerial staff of UNL . out of 10 respondents, 6 respondents responded. The structured questions were given to them . the responses have become much helpful to know about the opinion of the managerial staff and their view about the inventory management,

The analysis of primary data depicts these conclusions;-

-) 100 percent of the respondents think that high level is responsible for budget preparation of UNL.
-) 100 percent of respondents gave their opinion that UNL purchased the raw materials from the Domestic and international market both.
-) 100 percent respondents replied that the company has flexible production policy.
-) 100 percent of the respondents think that the responsible person for sales forecasting is the sales manager.84 percent of the respondents think that market studied were method used for sales forecasting. Rest 16 percent of the respondents thinks that statistical methods were used for sales forecasting.
-) 100 % of the respondents think that sales budget is prepared on product wise basis.

-) 60 percent of the respondents think that the cost plus pricing method used. Rest 40 percent of the respondent's opinions that market oriented pricing method was used.
-) 85 percent of the respondents think that the local market is the main market for the company's product.
-) 100 percent of the respondents think that the sales were on cash and credit.
-) All the respondents are very much ready to help for better future of UNL.

4.12 Major Findings

Inventory Management planning and control are highly complicated task since it affects the profitability of manufacturing industries. It requires pre-planning and arrangement. The major findings out of the analysis of the inventory management of the inventory management of UNL are as follows:

-) The fluctuation in stock of RM during the study period is very high. Defective purchasing policy and poor planning of raw materials are the main responsible factors for such fluctuation. There is no fixed policy of purchasing materials.
-) The organization has not purchased the raw materials locally, it has been purchasing from India and third countries.
-) The proportion of raw materials on total inventory purchase is in fluctuating trend, i.e. 44% in Fy 2065/66, 54.19% in Fy 2055/56 and 36.28% in Fy 2069/70.
-) WIP materials of the company is in fluctuating trend, the highest is 4.4% in Fy 2065/66 and lowest is 1.52% in Fy 2068/69.
-) Proportion of finished goods on total inventory is in increasing trend i.e. 28.6% in Fy 2065/66 and 45.42% in Fy 2069/70.
-) Proportion of stores and spare parts in total inventory is in decreasing trend. It has 7.9% in Fy 2065/66 and 2.72% in Fy 2069/70.
-) Inventory turnover ratio, which is 8.56 times in Fy 2065/66 and 5.6 times in Fy 2069/70. It shows the inventory turnover ratio is in fluctuating trend.
-) Inventory to net profit ratio shows the positive correlation i.e. 0.93, which shows there is high degree of positive correlation between net profit and inventory.

- J The minimum economic order quantity of raw materials is 1675 tons of UNL where number of order is only 10.54 or 11 times in Fy 2065/66 and highest EOQ is 1990 tons where number of order is 11 times in Fy 2069/70.
- J UNL is using the bin card technique and ABC analysis to control and manage the store in order to minimize the cost of holding materials. The bin cards are maintained by store keeper. Under ABC system, UNL has segregated 16.4 % materials which occupy 51% of total in A groups, 15.4% materials costing 24.7% in in group 'B' and remaining 68.2% materials costing 24.3% of total cost has been grouped in C category in Fy 2066/67. Similarly, 16.3% materials costing 43.03% of total cost under group 'A', 22.6% materials costing 29.7% of total cost under group B and remaining 61.1% materials costing 27.2% of total cost under group C has been categorized in Fy 2069/70.
- J The projected net profit of UNL is in increasing trend. It is 617.75 million profit in Fy 2070/71 and Rs. 938.93 million in Fy 2074/75. It is increasing by Rs. 80.29 million every year.
- J For the question asked to UNL about the cost of ordering and carrying. It is found that there is no systematic and scientific system to determine ordering and carrying cost.
- J When all items of inventories are received by purchasing department it is passed into the store. So these items are handled and managed carefully. As the question asked to staff of UNL about store control technique used by the company with the option of bin cards and store ledger, It is found that the company is using the bin card technique to control the store.
- J As the question is asked to UNL about the valuation of inventories with various options, the researcher found that the pricing of issues can be determined by value as per weight average cost method.
- J Political crisis and especially Nepal Bandha, uncertainly about the future supply of materials, operation of factory strikes, fluctuation of materials prices and lockout organized by different pressure group directly affect the company and its inventory management while geographical barriers and transportation problems are other problems faced by Unilever Ltd.

CHAPTER-V

SUMMARY, CONCLUSION AND RECOMMENDATION

5.1 Summary

Inventory management is one of the most important functions in any organization. Without effective and efficient inventory management no organization can achieve its goal. Success of any enterprises basically depends on the efficiency and effectiveness of systematic management. Inventory management is the most important part for manufacturing Co. The Co. invests the most of amount for inventory, where the functions are associated as purchasing, storing selling, distribution etc.

Inventory constitutes most significant part of current assets. It should therefore be managed efficiently to avoid unnecessary investment. Unilever Limited is a subsidiary company of Hindustan Lever Limited. UNL produces different types of products and products group. So this study deals with inventory management of Nepal Lever Limited.

The main objective of this study is identifying the inventory management position of Unilever limited. In this study an attempt has been made to identify the inventory position of UNL, to know the relationship between sales and inventories their trends, to assess the inventories and their consequences on profitability of UNL and suggest over the better practice of inventory management of UNL. This study is one of the new studies which only try to know the inventory management of UNL The required information is secondary as well as primary. The researcher had submitted question to UNL to fine out actual result and the researcher controlled the secondary data from annual report of UNL.

The basic problem area of this study is to examine the inventory management system practiced by the company is unscientific. The carrying cost, ordering cost, order size safety stock maintained is unsatisfactory and unscientific. It is not paying much attention to the lead –time. Therefore all these functions lead to increase total cost of the company. The collected data are analyzed on the basis of inventory management with the help of ABC analysis, EQQ model, Inventory turnover ratio, correlation

coefficient, average percentage of the total study period by presenting with table and figure in require place.

The analysis has been done year wise as well as the average of total study period is analyzed. To make certain type of inventory management decision many statistical tools and financial tools and technique are available for controlling in the inventory but the company has not applied some sort of technique for managing the inventory.

Strength :

-) Availability of raw material
-) Sufficient manpower
-) Non-polluted environment
-) Despite of different difficult situation, the company has achieved a satisfactory sales target.

Weakness / Threats :

-) High cost of local raw material
-) Lack of participatory management
-) Lack of autonomy
-) Tough competition in local market

5.2 Conclusions

Inventory management of UNL is not only necessary but also compulsory for better performance of the organization. If UNL initiates steps to appropriate management of inventory, certainly it will copy its set objective successfully. This study is just a small part to fulfill the partial requirement of MBS. Concerning this finding it may be appropriate to make some suggestions and recommendations. Although this suggestion may not be enough they certainly suggests the areas that can be improve and required attenuation to bring some improvement in inventory of UNL.

From the analysis of primary and secondary data we can reach in following conclusion.

-) UNL is the subsidiary company of Hindustan Lever Ltd. withholds 80% share of UNL is to take the centralize purchasing procedure. Therefore require raw materials and work in progress is imported from HLL of India.

-) UNL is used the bin card techniques to control the store in order to minimize the cost of holding materials. The bin cards are maintained by store keeper.
-) The pricing of the issues can be determined by value as weighted average cost method at the lower cost or market price. The raw material on total inventory during the study period is 44 % in the FY 065/66, 46.94% in the FY 066/67, 51.72% in the FY 067/68, 54.19% in the FY 068/69, 36.28% in the FY 069/70. Among inventory in overall study period is Rs. 188.14 M, average inventory of raw material in overall study period is Rs. 87.20 M and average percentage of R/M in total inventory in overall study period is 46.62 %. The standard deviation of inventory and raw material are 55.07 and 26.51 respectively. In inventory purchase highly fluctuate than raw material. The correlation between inventory and raw material is 0.80 means normally positive relationship.
-) The portion of WIP material on total inventory during the study period is 4.4% in the FY 065/66, 3.2% in the FY 066/67, 2.99% in the FY067/68, 1.52% in the FY 068/69, 2.99% in the FY069/70. The average percentage of WIP material in total inventory in overall study period is 3.02%. Similarly, average inventory overall study period is Rs 188.14 (million), average inventory o WIP materials in overall study period is Rs 5.4 Million. The standard deviation of inventory and WIP are 55.07 and 1.70 respectively. In inventory purchase highly fluctuate than WIP. The correlation between inventory and WIP is 0.32, It means normally relationship.
-) The portion of finished goods a total inventory during the study period in 28.7% in the FY. 065/66, 35.3% in the FY. 066/67, 30.13% in the FY 067/68, 32.13% in the FY 068/69, 45.42% in the FY. 069/70. When as the average percentage of finished goods inventory in total inventory in overall study period is 34.31%. Similarly, average inventory is overall study period is Rs 188.25 Million, average inventory of finished goods in overall study period is Rs 66.29 Million. The standard deviation of inventory and finished goods are 55.07 and 30.74 respectively. In inventory purchase highly fluctuate than finished goods. The correlation between inventory and finished goods is 0.91. It means highly positive relationship.

-) The portion of stoves and spare parts on total inventory during the study period is 7.9% in the FY 065/66, 5.5% in the FY 066/67, 3.34% in the FY 067/68, 1.96% in the FY 068/69, 2.72% in the FY 069/70. When as, the average percentage of stoves and spare parts inventory in total inventory in overall study period is 4.28%. Similarly, average inventory in overall study period is RS 188.14 Million, average inventory of stores and spare parts in overall study is Rs 7.21 Million. The standard deviation of inventory and finished goods are 55.07 and 30.74 respectively. In inventory purchase highly fluctuate than finished goods. The correlation between inventory and finished goods is 0.91. It means highly positive relationship.
-) The relation between inventory and net profit from the FY 065/66 to 069/70 from the above table it is observed that the average inventory during the study period is Rs 188.14 million and the average net profit during the study period is 376.85 million. Similarly the above table shows the percentage deviation of inventory and net profit over the study period. The highest positive deviation from the average inventory is 36.16% in the FY 069/70 and the highest positive deviation from the average net profit is 42.62% in the FY 069/70. Similarly, the highest negative deviating from the average inventory is (32.97%) in the FY 066/67 and the highest negative deviation from the average net profit is (42.61%) in the FY 065/66
-) The inventory and net profit are fluctuating during the study period. it is observed that in FY 065/66 Inventory was Rs 144.46 million and in that year, the company accrued Rs. 376.85 million profit, and from FY 066/67 inventory was decrease but no decrease in profit. After this year Inventory and net profit was positively increasing trend now a days to the FY 069/70.
-) In the FY 066/67 the inventory turnover ratio is highest i.e. 9.87 times. So, in this year low level is kept in the company due to fast consumption and sales of raw materials and finished goods. In the FY 069/70, the inventory turnover ratio is the lowest, i.e. 5.24 times. Similarly, in three years, the highest negative deviation from the average of inventory turnover ratio is (31.81%) in the FY 069/70, which indicates the show consumption of raw material or low utilization of raw material, WDP materials and low sales of finished goods. The standard deviation of inventory and sales are 55.07 and 604.98

respectively. In sales highly fluctuate inventory purchase. The correlation between inventory and raw material is 0.72 means positively relationship.

-) The carrying cost is decreasing and ordering cost is increasing with the increasing number of order. The table shows the minimum total cost of R/M is Rs. 2302428 which the total carrying cost is RS 1102394 and total ordering cost is Rs. 1200024 with the no. of order is 11 times per year. So, it is clear that, if the company wants to minimize total inventory cost of R/M it should order only 11 times during the year.
-) The significance of the ABC analysis reflects the concept of appropriate management of inventory. The concept states that it is uneconomical to spend the sale cost of supervision to all items. It is clearly seen under 'A' items and average percentage of total units is 16.3% and average percentage of total cost is 43.03%. Similarly, under 'B' items and average percentage of total unit is 22.6% and average percentage of total cost is 29.7%. Again under 'C' items, the average percentage of total unit is 61.1% and the average percentage of total cost is 27.2%. So it is clearly seen that the average percentage of total cost of 'B' items is comparatively high but per tone cost is less then 'A' items and more than 'C'. In order to minimize inventory cost of 'A' items should be controlled carefully and should be cared more attention than 'B' and 'C'. 'B' items lies in between 'A' and 'C' items. It requires neither careful nor simple but a moderate controlled system is adequate for this item.
-) The company has faced some problems on managing proper inventories in using UNL system because there is uncertainty about the future supply of materials, operation of factory, Nepal Bandh, lockouts, strikes, geographical problems, fluctuation of prices etc.

5.3 Recommendations

Achieve all the objective of UNL, the efficient management is essential. The management of inventory in UNL is not only necessary but compulsory for the better performance of the company. If company initiates steps to appropriate management of inventory, certainly it will attend its set objectives successfully. On the basis of the study, the following suggestions may be recommendations for consideration.

-) The company should follow scientific tools and techniques which help to reduce the relevant total cost. For manufacturing the product.
-) The company is bearing the high cost of local raw materials. So, it should try to import the raw materials using various techniques of transportation, so that the importing transportation cost will be minimized while transporting raw materials from India and third countries.
-) The company should apply participatory management techniques so that the employee will be motivated and productivity will be increased. This also decreases the conflict between management and employee.
-) Due to over/tough competition, UNL has been bearing different obstacles. To remove this, UNL should import innovative machines and ideas.
-) The scrap materials should be recycled so that the cost can be minimized.
-) Purchasing plan should be prepared for different type of RM and WIP materials with the proper cooperation and coordination among the planning, purchasing, storing, production, marketing and sales department to avoid excessive investment on inventory.
-) Main policy on inventory should be defined and comprehensive system of inventory management has to be introduced.
-) Main problem faced by UNL in production planning are unsuitable inventory and production policy, lack of coordination between sales and production. So the company should clarify production and inventory policy.
-) The top level management should pay its attention to the overall management, purchasing, production and financial aspect of factory.
-) The company should follow the systematic cost, cost classification system and determine the carrying cost and ordering cost. The optimum relationship of carrying cost and ordering cost the company to reduce the cost.

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APPENDIX-I

Correlation between R/M and total inventory purchased.

Fiscal Year	Inventory (X)	R/M (Y)	X ²	Y ²	XY
065/66	144.46	64.06	20868.7	4103.68	9254.11
066/67	126.11	59.2	15903.7	3504.64	7465.71
067/68	184.22	95.28	33937	9078.27	17552.5
068/69	229.76	124.52	52789.7	15505.2	28609.7
069/70	256.17	92.94	65623.1	8637.84	23808.4
	X = 940.72	Y = 436	X ² =189122.2	Y ² =40829.63	XY=86690.42

Source: annual report of UNL.

$$\text{Average Inventory} = \frac{\sum X}{N} = 940.72/5 = 188.14$$

$$\text{Average R/M} = \frac{\sum Y}{N} = 436/5 = 87.20$$

$$\begin{aligned} \text{Standard Deviation of Inventory (S.D.)} &= \sqrt{\frac{1}{n} \sum (X - \bar{X})^2} \\ &= 55.07 \end{aligned}$$

$$\begin{aligned} \text{Standard Deviation of R/M (S.D.)} &= \sqrt{\frac{1}{n} \sum (Y - \bar{Y})^2} \\ &= 26.51 \end{aligned}$$

$$\begin{aligned} \text{Co-variance of Inventory } C.V. \frac{\sum XY}{X} \mid 100\% \\ = 29.27 \end{aligned}$$

$$\begin{aligned} \text{Co-variance of R/M } C.V. \frac{\sum XY}{Y} \mid 100\% \\ = 30.40 \end{aligned}$$

correlation between inventory (x) and R/M (y)

$$r = \frac{N \sum XY - \sum X \cdot \sum Y}{\sqrt{N \sum X^2 - (\sum X)^2} \sqrt{N \sum Y^2 - (\sum Y)^2}}$$

$$= 0.80$$

... Correlation (r) = 0.80

APPENDIX-2

Correlation between WIP and total inventory purchased

(In million)

Fiscal Year	Inventory (X)	WIP (Y)	X ²	Y ²	XY
065/66	144.46	6.3	20868.69	39.69	910.1
066/67	126.11	4.02	15903.73	16.16	7465.71
067/68	184.22	5.52	33937	30.47	506.96
068/69	229.76	3.49	52789.65	12.18	1016.89
069/70	256.17	7.67	65623.1	58.82	801.86
	X = 940.72	Y = 27	X ² =189122.2	y ² =157.32	XY=10701.52

Source: annual report of UNL.

$$\text{Average WIP} = \frac{\sum Y}{N} = \frac{27}{5} = 5.4$$

$$\begin{aligned} \text{Standard Deviation (S.D.)} &= \sqrt{\frac{1}{n} \sum f_y Z_y^2 A} \\ &= 1.70 \end{aligned}$$

$$\begin{aligned} \text{Co-variance (C.V)} &= C.V. X \frac{\sum XY}{X} \times 100\% \\ &= 31.44 \end{aligned}$$

Correlation between inventory (X) and WIP (y)

$$\begin{aligned} r &= \frac{N \phi XY - \phi X \cdot \phi Y}{\sqrt{N \cdot \phi X^2 Z(\phi X)^2} \sqrt{N \cdot \phi Y^2 Z(\phi Y)^2}} \\ &= 0.32 \end{aligned}$$

... Correlation (r) = 0.32

APPENDIX –3

Correlation between finished goods and total inventory purchased

(Rs. In Million)

Fiscal year	Inventory (X)	Finished goods (y)	X ²	Y ²	XY
065/66	144.46	41.3	20868.69	1705.69	5966.19
066/67	126.11	44.5	15903.73	1980.15	5611.89
067/68	184.22	55.5	33937	3080.15	10224.21
068/69	229.76	73.83	52789.65	5450.86	16963.18
069/70	256.17	116.35	65623.1	13537.32	29805.37
	X = 940.72	Y = 331.48	X ² =189122.2	Y ² =25754.17	XY=68570.84

Source: Annual report of UNL.

$$\text{Average Finished Goods} = \frac{\sum Y}{N} = \frac{331.48}{5} = 66.29$$

$$\begin{aligned} \text{Standard Deviation (S.D.)} &= \sqrt{\frac{1}{n} \sum f_y Z_y^2 A} \\ &= 30.74 \end{aligned}$$

$$\begin{aligned} \text{Co-variance } C.V. X &= \frac{\sum XY}{N} - \bar{X}\bar{Y} \\ &= 46.36 \end{aligned}$$

Correlation between total inventory (X) and finished goods (Y).

$$\begin{aligned} r &= \frac{N\phi Xy - \phi X.\phi y}{\sqrt{N.\phi X^2 Z(\phi X)^2} \sqrt{N.\phi Y^2 Z(\phi Y)^2}} \\ &= 0.91 \end{aligned}$$

... Correlation (r) = 0.91

APPENDIX-4

Correlation between stores and spare parts and inventory (r).

Fiscal year	Inventory (X)	Stores and spare parts (y)	X ²	Y ²	XY
065/66	144.46	11.5	20868.69	132.25	1661.29
066/67	126.11	6.9	15903.73	47.61	870.15
067/68	184.22	6.15	33937	37.81	1132.95
068/69	229.76	4.52	52789.65	20.43	1038.51
069/70	256.17	6.98	65623.1	48.72	1788.06
	X = 940.72	Y = 36.05	X ² =189122.2	y ² = 286.82	XY=6490.96

Source: Annual report of UNL.

$$\text{Average Stores and spare} = \frac{\sum Y}{N} = \frac{36.05}{5} = 7.21$$

$$\begin{aligned} \text{Standard Deviation (S.D.)} &= \sqrt{\frac{1}{n} \sum f_y Z_y^2} \\ &= 2.59 \end{aligned}$$

$$\begin{aligned} \text{Co-variance C.V.} &= \frac{\sum XY}{N} \times 100\% \\ &= 35.97 \end{aligned}$$

Correlation between stores and spare parts and inventory (r).

$$r = \frac{N \sum XY - \sum X \cdot \sum Y}{\sqrt{N \sum X^2 - (\sum X)^2} \sqrt{N \sum Y^2 - (\sum Y)^2}}$$

$$= -0.51$$

... Correlation (r) = -0.51

APPENDIX-5

Correlation between inventory and sales.

Fiscal year	Sales (X)	Inventory (y)	X ²	Y ²	XY
065/66	1524.9	144.46	2325320.01	20868.7	220287.05
066/67	1881.56	126.11	3540268.03	15903.7	237283.53
067/68	2134.94	184.22	4557968.8	33937.1	393298.65
068/69	2625.82	229.76	6894930.67	52789.7	603308.4
069/70	3055.07	256.71	9333452.7	65623.1	784267.02
	X=11222.30	XY = 941.26	X ² =26651940.2	y ² =189122.3	XY=2238444.66

Source: annual report of UNL.

$$\text{Average Sales} = \frac{\sum X}{N} = 11222.30/5 = 2244.46$$

$$\begin{aligned} \text{Standard Deviation (S.D.)} &= \sqrt{\frac{1}{n} \sum f x^2 - \bar{x}^2} \\ &= 604.98 \end{aligned}$$

$$\begin{aligned} \text{Co-variance C.V. } X &= \frac{\sum XY}{N} \times 100\% \\ &= 26.95 \end{aligned}$$

Correlation between sales (r) and inventory (y)

$$\begin{aligned} r &= \frac{N \sum XY - \sum X \cdot \sum Y}{\sqrt{N \sum X^2 - (\sum X)^2} \sqrt{N \sum Y^2 - (\sum Y)^2}} \\ &= 0.72 \end{aligned}$$

... Correlation between sales and inventory (r) = 0.72

APPENDIX-6

Correlation between inventory and net profit.

(Rs. In million)

Fiscal year	inventory (X)	Net Profit (Y)	X ²	Y ²	XY
065/66	144.46	216.26	20868.69	46768.3876	31240.9196
066/67	126.11	296.56	15903.73	87947.8336	37399.1816
067/68	184.22	376.85	33937.1	142015.923	69423.307
068/69	229.76	457.15	52789.65	208986.123	105034.784
069/70	256.71	537.45	65623.1	288852.503	137968.79
	X = 941.26	Y = 1884.27	X ² =189122.3	y ² =774570.76	XY=381066.9b

Source: annual report of UNL.

$$\text{Average Net profit} = \frac{\sum Y}{N} = 1884.27/5 = 376.85$$

$$\begin{aligned} \text{Standard Deviation (S.D.)} &= \sqrt{\frac{1}{n} \sum f_j Z_j^2 A} \\ &= 126.96 \end{aligned}$$

$$\begin{aligned} \text{Co-variance } C.V. \frac{\dagger}{X} | 100\% \\ &= 33.68 \end{aligned}$$

$$r = \frac{N \phi X y - \phi X \cdot \phi y}{\sqrt{N \cdot \phi X^2 Z(\phi X)^2} \sqrt{N \cdot \phi y^2 Z(\phi y)^2}}$$

$$= 0.93$$

... Correlation (r) = 0.93

APPENDIX-7
QUESTIONNAIRE

Dear sir,

I want to introduce myself as a student of Central Department of Management, T.U., Kirtipur, going to conduct a research study on "Inventory Management of UNL" for the partial fulfillment of the requirement of MBS. So, this is purely a academic research. I request you to fill up the questionnaire form. I want to assure you that, your opinion are most valuable and will be kept secret.

Lok Raj Sharma
MBS, T.U., Kirtipur

Name of respondent:

Position:

Department:

Sex:

Would you please answer the following questions, properly? Please tick () for choosing your answer.

1. Questions related to administration

a. Which level of management is responsible for budget preparation in your organization ?

- i. High level
- ii. Low level

b. Would you please mention the long range objectives of the factory?

- i.
- ii.
- iii.

2. Question related to production

a. Form which market the raw material are purchased?

- i .National
- ii. International

b. If the raw material are purchased form international market form which countries are they purchased?

- i.
- ii.
- iii.

b. What production policy has been adopted?

- i. Stable
- ii. Flexible
- iii. Seasonal

c. What is the wages payment system?

- i. Daily basis
- ii. Monthly basis
- iii. Price work basis

3. Questions related to marketing and sales

a. Who is responsible for sales forecasting?

- i Sales manager
- ii sales officer
- iii marketing manager

b. What methods and tools are used for sales forecasting ?

- i. Survey method
- ii. Market studies and experimentation method
- iii. Statistical method

c. On what basis sales budget is prepared?

- i. By product basis
- ii. By time period basis
- iii. By territories

d. What pricing methods have accepted?

- i. Cost plus

- ii. Geographical
 - iii. Market oriented
- e. What promotional tools are usually used?
- i. Consumer promotion
 - ii. Trade promotion
 - iii. Sales force promotion
- f. What promotional medias are usually used?
- i. Print media
 - ii. Visual media
 - iii. Audio media
 - iv. Audio visual
- g. From which market the factory face competition?
- i. National market
 - ii. International market
- h. which is the main market for the factory ?
- i. local market
 - ii. International market
 - iii Both
- i Sales are on:
- ii. Credit
 - iii. Cash
 - iv. Both