CHAPTER-I

INTRODUCTION

1.1 Background of the Study

Industrialization plays a vital role in economic development. Industrialization offers prospects of a growing availability of manufactured goods, increased employment, balance of payment and greater efficiency and modernization of the economy. But the geographical of our country is such that the feasibility of big industries is almost low. Most of the regions of the kingdom are remote and people do not have sufficient capital and technical knowledge to run big industries. In the Nepalese context, cottage and small scale industry has important role for the economic development of the country. Cottage and small industry plays significant role not only in preserving traditional skills, art, culture and the proper utilization of raw material produced in rural and urban areas but also in upgrading the economic standard of the majority of people by generation employment opportunities and enhancing national productivity. As local raw material, skills and labor are extensively used in such industries, value added in these industries is higher.

Although more than 60 percent of the active population depends on the agriculture, the contribution of this sector to nation economy is rather decreasing every year. This phenomenon has resulted in ever growing problem of unemployment and underemployment. The present status of seasonal and regional unemployment is estimated to be 3.40 percent (www.statista.com, 2017). The bulk of the national labor force is now in search of business rather than agriculture. In this perspective, the industrialization is only alternative to solve the problem of unemployment. On the one hand there is the problem of decreasing national productivity and on the other hand however, establishing large industrial enterprises is not that much feasible in Nepal. Since the country is landlocked and has no direct access to the world market and the success of which largely depends on the good will of India. So from the development point of view, dependence of cottage and small industries could be, in reality response and way out for the industrial development in Nepal (www.statista.com, 2017).

It is an indisputable fact that the development of the industrial sector plays an important role in the economic upliftment of the nation. As long as this sector cannot

be expanded on a promotional basis, proper development of the economy cannot be possible. The main objective of the industrial development is to mobilize properly the labor, capital and the natural resources, available in the country towards industrialization.

As development efforts have to embrace all the economic sectors of the country, it is essential that an atmosphere conductive to industrialization be created. If we fail to gradually diver our economic dependence from Agriculture to other fields of human endeavor, the outlook for economic development will be very dim indeed. Development of the industrial sector can make a remarkable contribution to creating employment opportunities for the growing population, solving the problems of Unemployment and Under-employment besetting the county, earning foreign exchange and balancing the payments position as well (Pant & Joshi, 2015).

Industrialization plays a crucial role in acceleration the progress of a country. The progressive increase in the national income and living standards of the people is not possible without rapid industrialization. It has a necessary and ultimately a large role to play for the economic development of countries can be changed by establishing the industries. Hence, industrialization, regarded as a symbol of prosperity, is the key to economic progress. It is the basic ingredient of economic development.

Almost all countries are trying their best for the betterment of their economic development through industrialization. We have witnessed the history of the USA, UK, Russia Japan, China and most of the European countries are able to reach in highly developed position or in the age of high mass consumption through industrialization. Actually, it is one of the most important ingredients for the higher living standards of the people and to increase the pace of economic development of developing countries like Nepal. Realizing such importance of industrial development, pundit Jawaharlal Nehru his said "The god which all the countries worship is the god of industrialization; the god of machine; the god of high production and utilization of natural power and resource for greater advantage" (Pant & Joshi, 2015).

Some countries have attained industrialization mainly through large industries, other has mainly through medium and small scale industries attaining high economic growth rate. Now days industrialization has been considered traveled as most

powerful instrument. Small scale industries have played vital role together with medium and lagged scale industries in promoting sound and speedy industrial growth. Appreciating or recommending small scale industries does not mean opposition to large scale industries. "The fact is that small industries have undeniably played and effective and important role in many countries in their industrial advancement including several developed countries like Germany, Switzerland and France. Particularly in south East Asian region, the experience and achievement in the field of the small industries are very significant in countries like Myanmar, Ceylon, India, Singapore, Hong-Kong, South Korea and Thailand. In some of these countries specially, comparatively, less developed and small countries have become pioneer and led the overall industrial development programme with remarkable success. Small industries can undoubtedly plays significant role in meter using the aspiration of successful industrial revolution in developing countries especially in these countries of South East Asia whose economy are agriculture. Even in Japan one of the industrially developed countries of the world cottage industrial still occupy of predominated position in the national economy. Cottage and small scale industries are producing more than half of her total industrial product.

Nepal is characterized by rapidly growing population and labor force. A good suggestion can be given to transfer labour force from agriculture sector to industrial sector and to create more job opportunities to raise the national income and to attack poverty to mobilize idle resources and man power to fulfill the local demand of the consumer goods and creating sound base for industrialization there should be developed small and cottage industries in the courtiers effectively. Nepal being a landlocked country situated between China and India and backward nature of the country, the pace of development is too slow. About fifty percent of total population of the country (48.4%) live in the terai, 44.3 percent of the population live in Hilly and rest 7.3 percent population live in mountainous region (CBS, 2011). Due to the mostly hilly or mountainous topographical structure of the country, development in this country is not achieved in satisfactory. Almost 40 percent of the population lives in villages and our peoples main soured of income, employment and the main production is agriculture (CBS, 2011). In this way, agriculture has played an important role in the national economy. A major share of gross domestic product is contributed by agriculture and it is the chief source of export earning of the country.

Besides it is also the main source for running many agro-based industries. Nevertheless agriculture sector is not so much dependable and saving of farmers is too low.

In context of Nepal, industrial development is a labour intensive, local raw material and local indigenous skill oriented enterprises, such enterprise, a part from helping accumulate the scattered capital resources in the rural area. In context of Nepal, we should encourage labour intensive technique of production due to existence of unemployment. Besides, it should be based on domestically available raw materials and skills. Enable rural people living under bare subsistence actively participate in the development countries industrial economy, the cottage and small industries can play a vital role to increase the export and by their help to maintain the balance of payment. Utilize the local resources through the use and expansion of indigenous local skill and technologies and make Nepalese traditional and cultural heritage renewed in the international field though the export of cottage and small industries products in the international market. So, it is the demand of time to shift the population heavily depended on agriculture to the cottage and small industries through series of well planned entrepreneurial activities.

1.2 Statement of the Problem

Nepal needs to set up large scale industries; it seems blockage because of the poor capital and other constraints. So, cottage and small scale industries are seem to be of great importance for the economic development. Such industries provide employment fort the people, help to generate income, help the country to preserve and promote the traditional arts and finally help in the economic development. But such industries are not boosted and flourished in our country. They have to face various types of problems like production, marketing, management, financing and problem from political instability and so on.

It said that 60 percent of the cottage and small industries has the problem of financing and refinancing of their industries (CBS, 2011). The time consuming and bureaucratically delayed procedure for loan approval, corrupt mentality on the part of the entrepreneurs and high interest rates are the major problems and constraints for financing of cottage and small industries in Nepal. Therefore, it would be success from thinking to create a new innovative idea for this sector. Marketing has not been

able to compete with foreign products due to the high cost of production, inferior quality, design, and price and less primitive tariff of the government. The cottage and small industries are facing decrease in demand due to low qualitative products and insufficient advertising and so on. It is also affected by high cost of raw materials, technologies, infrastructures and seasonal production, so due to the lacks of adequate market, a series of cottage and small industries have already been closed.

In this context, Biscuit industries of Siraha district are facing Different obstacles. They don't get enough market in comparison with the imported goods and products. They are producing their products in low quality. These industries are depending on agriculture. So, they have to rely on agricultural raw materials and can't get raw materials properly. And also these industries are facing lack of worker, in these reasons they are shutting-down every year. So it needs to study about this cottage and small industries.

The study has tried to address the following research questions:

- 1. What are the existing problems that are faced by Biscuit industries during production process in the study area?
- 2. What are the prospects of biscuit industries in study area?
- 3. What are the socio-economic status of the workers working on those biscuit industries?

1.3 Objectives of the Study

The main objective of this study is to appraise the Problem and Prospect of Biscuit industries in Siraha district, it further attempts:

- 1. To analyze the problems faced by the Biscuit industries during the production process in the study area.
- 2. To examine the prospects of the biscuit industries.
- 3. To bring forth the socio-economic status of the workers working on those biscuit industries.

1.4 Rationale of the Study

Mostly the assumptions as regards to the cottage and small industries in Nepal are made on hypothetical basis. Because of the lack of the adequate information most of the papers prepared on the topics of biscuit industries do not represent completely the

real picture of the small biscuit industries in Nepal. The government sector has not even been able to supply the up-to date numbers of biscuit industries in Nepal. The problem accumulated up till now concerning the status of biscuit industries in Nepal are varied and thus need verification. In this context, the present study has, as it is hoped, identified the real problem of biscuit industries on the one hand and the attempted made to resolve them. About the biscuit industry in Nepal, it is explanted about the relationship between productivity and investment of such industry. It is also helped the how to increase such industries productivity with the respect of increasing cost. The recommendation drawn after the careful appraisal of the problems and procedural short coming has been naturally help to formulate the industries as such in the future even more effectively.

1.5 Limitations of the Study

This study has following limitations:

- 1. The study focuses only eight biscuit industries group, which is located in Lahan municipality.
- 2. This study has been focused on the problem and prospects of selected biscuit industries.

1.6 Organization of the Study

This study has been divided into five chapters. The first chapter has covered background, statement of problems, objective of the study, limitations of the study and organization of the study. Chapter second mainly deals the review of literature where all possible relevant information's was consulted and findings of the similar types of research have been cited. This chapter deals with the review of the literature relating with small cottage industries. Chapter third explains research methodology including population, techniques, research design, nature of data, methods of data collection, data collection techniques and data analysis tools. Chapter four is related to with the current situation of small and cottage industries. It also highlights the facts and findings of empirical study. Chapter five includes summary, conclusion and recommendation of the study.

CHAPTER-II

REVIEW OF LITERATURE

2.1 Theoretical Review

Different economists have different concepts about Cottage and Small Scale Industries. It is different from time to time and country to country.

The terms cottage and small-scale industries have defined differently by different sector. According to Industrial Enterprise Act, 2048 and Industrial Enterprise Act 2000, "The traditional industries utilizing specific skill or local raw materials and resources, and labour intensive and related with national tradition, art and culture shall be named as cottage industries." The cottage industry is one which is carried on wholly or primarily with the help of the members of the family either as a whole or a part time occupation. Cottage industries are the oldest industries in Nepal. Mainly family members either as a part-time job operate these industries. In most cases, outside labourers are not employed in its and the productive work, hinges largely on the skill of the craftsman. Since cottage industries in rural areas are realty associated with agriculture these are conducted many as a seasonal job. Small-scale industries, on the other hand, are operated mainly with the help of outside labourers on the basis of with the capital investment ranging upto Rs. 3 crore is treated as small-scale industries. According to Industrial Enterprise Act 2049 and Industrial Enterprise Act 2057, "The industries with a fixed asset of upto an amount of thirty million rupees hall be named as small scale industries." These are generally operated as a full-time occupation generally in both rural and urban areas. Cloth weaving, blanket weaving, wood carving, furniture making, curio goods making, oil pressing, dyeing and printing, agro-based industries such as milk dairy, juice product etc. are some of the most important example of small industries in Nepal Kharel, 2005 (239).

By nature cottage and small-scale industries units require much or less capital. As they are relatively more labour intensive, they generate more jobs per unit of investment than the medium and large-scale industries do. Cottage and small scale industries bear by nature certain significant characteristics as noted below:

 Cottage industries do not require any special location factors and can, therefore, be started wherever raw material sis available. It means, industries can be operated in a decentralized pattern. The small-scale industries should be established in the particular areas in these have to bear very limited risk.

- ii. Most of these industries are labour-intensive, not capital-intensive. Unlike large scale industries, these do not have to spend much on constructing huge factories, labour, quarters, high technology, massive machinery, store houses, etc. A large amount of capital funds is not needed; the possibility of developing cottage and small-scale industries in a capital poor country such as Nepal is quite possible.
- iii. The feature of cottage industries is the generally absence of social troubles like strikes, deadlocks, lockouts, fear of unemployment and conflicts between mill owner and labourers, which are the ugly features of modern large scale industries. The cottage and small industries free from various disturbances on the one hand and other are operated under peaceful family atmosphere.

It is mostly accepted the progress achieved so far in the sphere of cottage and small-scale industries in the country is slow, sketchy and unbalanced. Some of them have virtually disappeared and some are still in the dead-alive position.

The growth and development of cottage and small-scale industries in Nepal may be traced back to the periods prior to the Christian era. During those days, various types of artistic goods requiring high degree of craft used to be produced and exported particularly to India and Tibet. By the 4th century BC and afterwards, Kautilya and several Chinese travelers had referred to this point. The pages of ancient history indicate that the artistic products exported from Nepal were highly admired for their high craft and artistic beauty. Handloom cloth, carpet, curio goods, handmade paper, metal and wooden goods were the leading products of the then cottage and small scale industries of Nepal. Coming to the recent period, the establishment of the Department of cottage and small-scale industry in 1939 is conceived to be the landmark in the development of cottage and small-scale industries in Nepal. The architectural skill of Nepalese artisans can even now be observed in many of the ancient temples, stupas, and palaces of the Kathmandu valley and other places.

According to recent information, there are all together 6932 cottage and small-scale industries registered up to 2071 BS. There are different types of cottage and small-scale industries in Nepal. These industries are classified into nine headings (Industry Policy, 2071).

- Products industries: The industries, which produce goods by utilizing or processing raw materials, semi-processing materials, by products or any other goods.
- Energy based industries: The industries, which generating energy from water resources, wind, solar, coal, natural oil, gas, biogas or any other sources.
- iii. **Agriculture and Forest Based Industries:** The industries which mainly based on agriculture or forest products such as silk production, horticulture and fruit processing, animal husbandary, diary industries, poultry farming, fishery, tea gardening and processing, coffee farming and processing, horticulture and herb processing, vegetable seed farming or processing, tissue culture, green house, beekeeping or honey products, rubber farming etc.
- iv. **Mineral Industries:** The mineral excavation or mineral processing is the examples of mineral based industries.
- v. **Tourism Industries:** Tourist lodging, motel, hotel, restaurant, resort, travel agency, skiing, gliding, water rafting, cable car complex, ponytrekking, hot air ballooning, para sailing, golf course, polo, horse riding etc.
- vi. **Service Industries:** Workshop, printing press, consultancy service, ginning and baling business, photography, construction business, cinematography, public transportation business, hospital, nursing home, educational and training institution, laboratory, air services, cold storage etc.
- vii. **Construction Industries:** Road, bridge, ropeway, trolley bus, tunnel, flying bridge, and industrial, commercial and residential complex construction and operation.

- viii. **Information and Communication Technology Industry:** Press, FM radio station, television, publications, etc.
- ix. **Exportable Industries:** Industries exporting 51 or more than 51 percent of their total production.

In the FY 2013/14 with a view to provide training in various topics to 15,000 persons for enabling them to get engaged in employment and self-employment activities, central level cottage and small scale industry (CSIs) center, micro-enterprises development programs for poverty alleviation in 22 districts and training program for conflict victims through 27 districts CSIs operation. For promoting and development of CSIs, demand driven programs including skill development entrepreneurship development, technical counseling credit flow and information dissemination are being conducted in an integrated manner for the uplift of differently able people backward people, dalit, janajatis, conflict affected and women.

According to Department of Cottage and Small Industries (DCSIs) in Nepalese contexts those industries are Cottage and Small Scale Industries whose fixed capital is below than five millions. Cottage industries being labour oriented utilize less capital and provide more employment. The sum of two words Cottage and Small Industry give us the idea of small type of manufacturing unit which is generally handled at household level in which family members' works as full timer and use locally available raw materials. Cottage industries are producing goods required daily consumption. Therefore people are self-sufficient in respect to several consumption goods. CSIs make major contribution in the development of developing ted, capital and its mobilization position is weak, and entrepreneurship cannot be promoted as expected. DCSIs have been constituted under Ministry of Industry, commerce and supplies in 1974 to promote and faster various kinds of CSIs enhancing their industrial productivity increment along with making congenial environment for industrial investment in accordance with policy execution for contributing national economy. Previously for the development of cottage and labour intensive industries cottage skill awareness office was established in 1940 and have been a mended as DCSIs.

The objectives of DCSIs to develop CSIs in Nepal are as follows:

To develop CSIs through utilize indigenous labour skill and resources.

- To create employment opportunity through commercializing local means and resources.
- To promote and foster traditional CSIs along with labour intensive industries.
- To carry out various promotional activities for DCSIs.
- To carry out further related works for sustainable industrial development.
- To develop, expand, protect and maintain CSIs.

Development of micro-enterprises, CSIs is a most important in countries like Nepal as these industries from the backbone and foundation of economic development where resources are limited.

2.2 Empirical Review

2.2.1 Global Review

Leibenstein and Galenson (1955) discussed that a cottage industry is a system of production which taken place in private homes rather than in a factory, with the tools and other means of production individually woned. Often products produced by a cottage industry are handmade and/or unique in some distinctive way. Cottage industry products are often identified with an area or even with a specific necessarily the case. A cottage industry can also be a loosely or working out of their own home. A cottage industry often faces difficult challenges in distributing its products. They also took on opposite stand and tried to show that labour intensive techniques might generate immediate output but little surplus since the wage bill would be large. Economic development preceded investment but the use of labour intensive technique leaves little surplus for investment. Hence, according to them, use of capital intensive the re-investible surplus by the minimizing the wage bill.

Dhar and Lydall (1961) explained that the cottage industries are mainly traditional industries which produce traditional goods with the traditional techniques. Examples of cottage industries are khada industry, handicrafts, handlooms cane and bamboo industries pottery black smithy etc.

UNIDO (1978) reported a study based on evidence form a number of developing countries, indicates that small worker tend to achieve a higher productivity of capital than the larger, more capital intensive enterprises.

World Bank (1978) showed that all informant requirements of more jobs and higher incomes are met by rural non-form activities. The study suggested that these activities which have capital labour ratio of less than \$50 to 1969 prices, deserved high place in any employment oriented industrial strategy.

According to ECAFE: "Cottage industries are those industries which are running fully or partially with the help of family members."

Agrawal (1980) argued that in India, unemployment and underemployment are proliferation economic disaster and where most of the entrepreneurs are capable of making only small investment and where there is lack of sophisticated machinery and modern technology, small industry which is labour intensive and capital saving plays a vital role in the overall economic development in the country. Asian community treats the cottage industries as the traditional skill oriented of indigenous raw materials based or small units of industries as cottage industry. In India, the cottage industry could not be classified by either technology of production or units of investment. Indigenous raw material based industries are called CSIs.

"Cottage industries have certain peculiarities which make them forth coming appropriate for the state. Apart form the fact that these require a small amount of capital, they can be established everywhere and anywhere in the country. Besides they can be setup at the every door improve the workers mostly living in villages."

The government of India is actively trying to promote industrial growth by assigning important role to the sector in the attainment several major objectives of five year plans. Two millions persons are engaged in CSIs of which nearly five lakhs work in the handloom industries alone. Many part of India produce different types of object in wood, both ornamental and utilitarian. Among them the delicately carved figure of God and Goddess in sandalwood from Karnataka, table tops, chairs, trays, plates and walking sticks from Maharastra are worth mentioning. Ivory carving is one of the most ancient crafts in India which continuous to be one of the important export items.

Rastogi (1980) analyzed that the CSIs is an integral part of not only the industrial sector, but also of the company's economic structure as a whole. IF small scale industries are properly developed, they can provide a large volume of employment, can rise income and standard of living of the people in lower group and can bring

about more prosperity and balance economic development. IN his study have some objectives which are as follows:

- To study the structure and growth of CSIs in the state.
- To examine the problems of CSIs related to finance marketing, etc.
- To examine the level of contribution of these units in providing employment and income opportunities to the people.
- To analyze the impact of government policies towards the development of CSIs in the region.

He also used both primary and secondary data. He used simple statistical techniques to analyze data such as percentage, mean and coefficient of correlation. According to him there are hundreds of items which can be produced in CSIs more economically than in large industrial sector. He also concluded that the greatest problem faced by the small entrepreneurs was non-availability of adequate financial assistance. More over the small enterprises also face problems relating to the acquisition of raw materials marketing of products and technological and administrative problems.

Mubvami and Waste (1991) explained that small-scale and cottage industries in developing countries account for a large share of employment and in many cases of production. Recent growth of these industries classes has been in response to high labour availability and low financial resources. These typical small-scale and cottage industries run by simple and manufacturing methods. Equipment is often second-hand and the manufacturing process is inefficient as compared to larger industries.

Baruan (2000) examined that small industries play a very vital role even in industrialized and advanced countries like the USA, UK, Canada and West Germany and more particularly in Japan. This sector is considered to be an engine of growth especially in developing country like India due to their contribution to income generation, employment GDP and export earnings. The western community thinks that labour intensive industries are cottage industries whereas Far East Asian treats the traditional oriented or indigenous raw materials based on small units of industries are cottage industries. If we consider the concept of Indian communities it is found that some specified or listed items are classified as CSIs.

Malpani and Bapan (2000) analyzed that small scale industries played very important role in the development of any country. Industries has always been supported with various opinions such as employment, equality, latent resource, trickling effect, insurance agent social tension, distribution effect, creation of social eco-system and decentralization. A small scale or cottage industries as an enterprise or series of operation carried on by a workman skill in the craft on his responsibility the finished product of which he markets himself. He works in his home with his own tools and materials and provides his own labour or at most the labour of such members of his family as are able to assist. The objectives of their study are:

- To evaluate the various changes in present scenario.
- To evaluate the performance of small-scale industries of indore taking out the parameters like employment, generated export, no. of units production, investment etc.

They used primary and secondary data and use descriptive research design. They concluded that:

- The small scale industries sectors have recorded significant growth and impressive performance.
- The present study throws light on the changing dimension in CSIs like various policies and schemed by the government to promote the industrial sector.
- In last decade the entrepreneurial ability has much improve. Various new and advanced technologies have been adapted by the industries for the overall growth of our nation.
- Educational view of the people in present scenario.
- Management of all the sectors like finance, purchase, sales, marketing, advertising is more powerful in comparison to the past.

Tyagi (2002) analyzed that small-scale industry were deploy affected by a globalization of the markets. Globalization has rapidly gained momentum as a result of certain factors. They are disseminating information have resulted in reduction of cost and complexities of going global. The world markets are now open to new products and services and the small and cottage industries which were earlier limited

by cost considerations are open to export opportunities. The main objective of his study is to highlight the importance of CSI in Indian economy. He concluded that development of CSIs has been given a lot of emphasis in India because of number of avowed objectives such as promotion of entrepreneurship, generation of employment opportunities, development of decentralized development, prevention of concentration of economic development, utilization of local resources, protection of interests of artisans, preservation of draftsmanship and heritage of country etc.

Joshi (2002) explained that small scale industries generated employment on a large scale. These industries by men with average skill and being essentially labour intensive and utilizing locally available resources. The CSIs in the district are producing variety of product for common consumption. He concluded that the Dakshina Kannada district could be treated as industrially developed mainly because the CSIs sector made rapid strides here. This industry has brought far reaching socioeconomic changes in the district among the poor people by creating large scale employment and income. It brought economic independence and confidence among the poor people in the district. In his study there is categorized eight types of CSIs, they are agro-based, forest based, mineral based, textile based, chemical based, animal husbandry based, building materials, and others. He also find out that 82,575 people are employed.

Shrivastava (2002) suggested that on GICI (Government Institution of Cottage Industries) is mainly based on descriptive and analysis carried out about some of the typical products of Sikkin. GICI has identified the problem is not properly promoted and therefore, the number of employment in this institutions decreasing. Since the bulk of the technicians are master weavers works for middleman and bargaining power is weak and get low margin of profit. The GICI have been facing the problem of finance, skilled manpower and marketing. The government of Sikkim has given neither priority nor protection to handicraft products and its marketing as a base for industrialization. The export procedure of handicraft products is very complicated. There are no internationally accepted methods of payment, advance payment or letter of credit system. Rather there are hurdles as regard to the foreign exchange facilities. There is the shortage of capital among handcrafts artisans and no availability of the credit without collateral. The industries are closing their operation due to unavailability of woods/raw materials.

Sector to generate national income in under developed countries, contributes significantly to the progress of economic development. Though agriculture has a dominating share in GDP of developing countries; nonetheless the contribution of industrial sector in national income continuous to grow with economic development in such countries. On the other hand, industry being an important component of nation. Income is likely to augment not only the taxable capacity of their people in the country but also contribute significantly to the tax revenue by paying more in the form of both direct and indirect tax. Therefore, there is no exaggeration in saying that industry plays an important role in economic development and social welfare such as education, health, public utilities etc. A part from helping other social objectives of equality justice and balance regional growth.

Ahamed (2004) suggested that CSIs are labour-intensive and provide employment to 80 percent of the industrial labour force. This reduces the unemployment and offers opportunities for self-employment. Traditionally woman is not encouraged to work outside their homes. CSIs like carpet, weaving, candle, market and handicrafts can be established in houses and women can be gainfully employed. This increases the active labour force. These industries also meet the local demands for industrial goods and save foreign exchange spent in import. There is a large variety of handicrafts available in Pakistan. They are not only aesthetically pleasing items, but they are also service the needs of local people, some of these industries produce important export items.

Juneo (2008) showed the impact on economic development of small scale industry. He expressed that Pakistan's economy development policies favoured capital-intensive technology choices, ignoring the fact it would create unemployment. Even the subsidized credits for small enterprises stimulate more capital intensive technologies. This situation is further compounded by the fact that Pakistan' ranks relatively low amount other Asian countries in such areas as per capital number of science and technology personnel and low research and development. He concluded that, indeed, it is crystal clear that in Larkana state area, the most of owners of small scale industries are family concern with centralized management structure. This gives the picture of highly unprofessional with very little emphasis on the professional qualified management. The overwhelming majority of firms representatives are conservative oriented because they are not capable to use the scientific methods of

financial management such as balance sheet, return on investment and breakeven analysis.

Pandey (2013) introduced that small and cottage industries are those industries whose capital is supplied by the proprietor or through means like partnership or form financing agencies set up for this purpose etc. Those industries generally use power driven machines and also employ modern method of production, engage labour or wage, produce for expanded market. There work pattern is on permanent basis. Such industries can be managed with little resources and in terms of returns provided much batter result. Cottage industries, on the other hand also called household industries, are organized by individuals with private resources and with the help of family members and pursued as full time or part time occupation. The capital investment is small and the equipment used are small. These industries generally use locally available resources, raw materials and indigenous skills. The output produced in each industrial unit is generally sold in local market.

Thaga (2013) analyzed that the term CSIs is used when products are manufactured on a small scale. Cottage industries are of cultural economic importance. They keep the age old traditions alive and also provide employment to a number of people. Support should be provided by the community to prevent exploitation and further develop these industries as they face stiff competition from other economies. IN the over populated countries like India, the only way of fight the monster of unemployment is the development of CSIs. They will bring about an equitable distribution of wealth. CSIs have a special claim for consideration in that they are the local investments through which the decentralization of industrial production can be achieved.

Etchefia Ogherovwoke Stephen (2013) stated that small and cottage industries are mostly managed by owners and relations. The financing in most cases in normally provided by the owners. The owners fail to realize the importance of external sources of capital in order affect expansion of the business. IN most cases the owners are member of the family and friends. In his study has some objectives are as follows:

- To enlighten Nigerians on the contribution of SCI to the growth economy.
- To encourage Nigerians to be their own boss and in the same way help eradicate poverty in Nigeria.

To encourage indigenization of industry.

He used secondary data and he used correlation and regression technique to analyze data. He find out that the main sources of fund for smalls scale enterprises in Nigeria are personal saving, borrowing from friends and money lenders. He also concluded that:

- Small scale industry contributes to the growth of national economy.
- The average employment generated by small scale industry in Nigeria is 22% of total employment.
- There is a strong positive relationship between small scale industries and employment.
- There is significant relationship between small scale industries and employment generation.

The World Bank (2016) stated that a cottage industry is an industry-primary manufacturing which includes many producers working from their homes typically part time. It is also called the cottage industry. The term originally referred to home workers who were engaged in a task such as sewing lace-making or household manufacturing some industries which are usually operated from large centralized factories were cottage industries before the industrial revolution. Business operators would travel around buying raw materials delivering them to people who would work on them and then collecting the finished goods to sell or typically to ship to another market. One of the factors which allowed the industrial revolution to take place in Western Europe was had the ability to expand the scale of their operations. Cottage industries are very common in the time when a large proportion of the population was engaged in agriculture because the farmers (and their families) often had both the time and the desire to earn additional income during the part of the year (winter) when there was little farming work to do.

Cottage industries are run by national capital and national resources. In other words, in cottage industry generally everything is used which is available inside the country by small scale industry where power is used and the number of persons employed do not exceed 50 and capital investment is less than Rs. 30 thousand; small scale industries also include those which do not use power but manufacture is carried in factory and where the number employed exceed 9. According to Indian economist Shankartan (2016) "cottage industry are generally means all forms of productions

other than organized production in big industries". At last as a working definition of World Bank small scale enterprises includes enterprises classed as small in their countries subject to an upper limit of 52,50,000. In 1975 prices for fixed assets including land before any purpose expansion project.

No lower limit is set; small scale enterprises' sole proprietorships are fully business, small shops with a handful of workers, cottage industries, artisan etc. It is useful to distinguish three categories which themselves comprises varied elements.

- 1. Small manufacturing forms that is relatively modern.
- 2. Organized non-manufacturing firms such as those engaged in construction repair transportation and trading.
- 3. Enterprise not organizes or conduced in modern manner e.g. traditional artisan's petty traders and transporters in non firm sector.

Shankaran (2016) explained that even in the industrialist countries cottage and small scale industries are surviving and prospering along with big industries. For instant in France more than 99 percent of the industrial establishments are known to have employed less than 100 workers. Similarly in Germany 13 percent of the total population derived their livelihood form those industrial units which employee less than 50 workers. In Japan 53 percent of the industrial labor force are employed in small enterprises employing less than 5 workers.

UNIDO (2016) stated that cottage industries are labor intensive and capital saving in those places where the basic infrastructure is lacking. The social and economic objectives put forward by UNIDO for promoting small- scale industries seem equally relevant and appropriate for cottage industries as well. They include-

1. Social objectives

Stimulation of indigenous entrepreneurship

Modernization of tradition of industry

Creation of employment

2. Economic objectives

Dispersal of industry

Diversification

Utilization of resources

Deweet, Shing and Karma (2016) discussed that the development of small scale industries in particularly strong in underdeveloped countries like Nepal. Due to the lack of capital and national income, employment potential self employment, capital light, capital formation, skill light, quick yielding, regional development, even distribution of income and wealth, overcoming territorial immobility, reduction of pressure on land inspires for the development of cottage industries.

In India unemployment and underemployment are proliferation economic disaster and where most of the entrepreneurs are capable of making only small investment and where there is lack of sophisticated machinery and modern technology small industry which is labor intensive and capital saving plays a vital role in the overall economic development in the country. Asian community treats the cottage industries as the traditional skill oriented or indigenous raw materials based or small units of industries as cottage industry. In India, the cottage industry could not be classified by either technology of production or units of investment. Indigenous raw material based or handicraft based or handloom based industries are called cottage and small industries.

"Cottage industries have certain peculiarities which make them for the coming appropriate for the state. Apart from the fact that these require a small amount of capital they, can be established everywhere and any were in the country. Besides they can setup at the every door improve the workers mostly living in villages."

Thailand Industrial Fair (2018) attempted to develop herself into an industrial country especially during the past 20 years. During the past 20 years of economic and social development, the level of industrial investment has been rising very rapidly as evidenced by the appearance of many new industries, such as those for electrical appliances, oil refineries, car tire materials, construction materials, garments, paper, steel, sweet condensed milk, wood products, and furniture etc. The share manufacturing output has increased from 16.8 percent of GDP in 2005 to 21.0 percent in 2015 compared to the agricultural share of 24.8 percent of GDP in 198 (Thailand Industrial Fair, 2018). The value of manufacturing output will roughly equal that of the agriculture sector if policy measures are implemented to increase efficiency in the manufacturing sector in accordance with the fifth plan. It is expected that Thailand

will be transformed in to the group of 'semi-industrialized' countries by the end of the plan period.

The Thailand government emphasizes the need to develop small- scale industries in the fifth plan because of the significant contributions those industries could play in national development. The reasons are follows:

- Small-scale industries are more efficient in generating jobs at a relatively low capital cost.
- 2. Small-scale industries also serve as training grounds where entrepreneurial and management talents may be discovered and developed.
- 3. Being labour-intensive, small-scale industries are a means of creating employment opportunities for the non-agricultural sector.
- 4. Because or modest capital, technology and developed not only in urban areas, thus enabling a more balanced dispersion of industrial activities.
- 5. Small-scale industries help to save foreign exchange.

The problems facing small-scale industries in Thailand are often the same as those faced by medium and large- scale industries. Such problems may be conveniently grouped under the following headings: supplies, labour forces, financing and credit and marketing. Recommendations for small-scale industry Development from the empirical evidence gathered on small-scale industries, the writer strongly believes that managerial competence is a key determinant to the success of small-scale industries. The government should have a program for entrepreneurship and enterprise development. Even though, the industrial service institute, under the Department of industrial promotion has planned to introduce this program, it is still at the development stage. Other government institutions or international agencies should step in and get the program off the ground.

2.2.2 National Review

Adhikari (2010) analyzed that cottage industries being labour oriented utilized less capital and provide more employment. Besides this, more important contribution of it is to provide the shifting or surplus labour from land which is being a burning problem of most of the less developed countries of SAARC countries. Adhikari in his study explains the problems and prospects of CSIs in Palpa district, has some objectives which are as follows:

- To study the problems and prospects of labour employed in CSIs in Palpa district.
- To analyze the problems and prospects of production and marketing of CSIs in Palpa district.
- To investigate the problems and prospects of financial resources in CSIs.

The study depends upon primary data. He used descriptive and analytical research design. He found out that labour employees in the CSI are selected from family related person and there is limited chance for free competition. It decreases the chance of skilled manpower which ultimately is harmful for entrepreneurs. Industries have started through limited financial resources and most of the entrepreneurs have started through limited financial resources and most of the entrepreneurs have been taken loan from local money lenders which very conservative. Local raw materials are using in the CSIs which not only increase the chances of availability of raw materials but also promote the mass people. More than half industries earn more than Rs. 10,000 per month.

Acharya (2010) appraised that appraise the cottage industries in Siraha district and he also argue that, there is a high potentiality of development and promotion of cottage industries in Nepal Which is beneficial in comparison to large ones for increasing labour productivity and raising the standard of living in the rural areas. The importance of the small scale industries are more important than the large scale industries, due to constraints such as geographical difficulties, landlockedness of the country, small size of national market, low levels of income and investment etc. Acharya further says, the promotion of handicrafts and cottage industries could play an important role in the implementation of a development strategy. Emphasizing on its role on employment generation, the improvement of rural incomes, the expansion of the promotion of basic needs goods he argues that the major cottage industries in Nepal are either agro-based or forest-based. In addition, cotton and woolen textiles and metal based industries are also significant in the country. The cottage industry sector is playing an important role to meet the industrial and other household demands of most of the rural populaces of the country, more particularly the demands of the people of the hill and the mountain regions.

The research identifies the problems related with the development and growth of cottage industries in Siraha district mainly through the two angels. Firstly, he thinks that it has to be looked through the eyes of the cottage industry owned to ascertain the difficulties they are facing in running their small production units. Secondly the serious note of the experience and information gained and gathered by the concerned institutions and agencies over the years should be taken for the healthy growth and promotion of cottage industries. The constraints and bottlenecks he mentions are as follows:

- 1. Problems faced by the cottage industry owners
 - i. Deficiency of capital
 - ii. Lack of raw materials
 - iii. High competition and low demand
 - iv. In the absence of feasible industrial schemes and other relevant information.
 - v. In the absence of institutions for counseling and monitoring

2. Issues raised by institutions

- The sale of raw materials and other cottage industries equipment has observed a declining tendency
- Most of the cottage industries are facing uneven competition from the similar foreign products
- iii. Cottage industry is not yet been looked as the main and dependable profession in itself
- iv. Delivery of raw materials and other inputs to the cottage industries of remote areas of the district is still a problem due to transportation difficulties and high cost
- v. Lack of industrial awareness, skill, knowledge and entrepreneurship
- vi. The loan sanctioning process in still known to be long
- vii. Development of cottage industry has not been given serious consideration to date at the both at the policy and implementation levels.

Bhattarai (2011) explained that the CSIs plays important role in upgrading the economic started of the development of CSIs and release pressure of population on agriculture. IT becomes a supplementary source of income to the farmers. They cannot be miserable during the crop failure. Since the CSIs are more labour intensive, more people get employment. His study has some objectives which are as follows:

- To analyze the problems faced the biscuit industries during the production process in the study area.
- To examine the prospects of the industries.
- To bring for the socio-economic status of the workers working on those industries.

The study depends upon primary and secondary data. He used analytical and descriptive research design. He finds out that maximum labour employed in the CSIs are selected from family related person and there is limited chance for free competition. Higher percentages of entrepreneurs are investing their profit to promote the same industry. It shows that there are at least some incentives of profit and a large number of industries are running with profit. CSIs of the study area using existing modern technology. But industries are suffering form limited market and skilled manpower, price support facility is also the need of the CSIs of the study area.

Paudel (2011) analyzed that small industries don't require large amount of capital, to some extent it can solve the problem of unemployment of the country. It can be started with local raw materials. Products can attract tourists as well. It fulfills the local demand. His study based on specially two objectives, are as follows:

- To identify the current situation of CSIs in the study area.
- To study the effect of CSIs on employment, education and health in study area.

The study depends upon primary as well as secondary data. He used descriptive and analytical research design. He concluded that only few female labours are involved in the CSIs of the study area. The labour who engaged in the CSIs of the study area, all of the labours are suffering from any one disease and cut of these labours. Most of the labours check up their health from the government hospital. The main problem is that most of the labours are working more than 8 hours and another problem of CSIs of the male and female salary discrimination.

Ghimire (2013) examined that cottage industry is a sector to generate national income in underdeveloped countries which contributed saignificantly to the progress of economic development. He explains the situation of CSIs in Dharan municipality, has some objectives which are as follows:

- To study the problems and prospects of labour employed in CSIs.
- To analyze the problems and prospects of production and marketing of CSIs.
- To suggest recommendations for the enhancement or promotion of such industries.

The study depends upon both primary and secondary data, where primary data were collected through questionnaire and secondary data were obtained from CSIDB, FINCCI, CBS, and DCSI. He used descriptive and analytical research design where he included data from 1990 to 2006 of DCSI. He find out that 39 percent are employed of the study area, 44 percent industries are financed from bank and financial institution and remaining 56 percent are financed from local money lenders and other. 56 percent CSIs use raw materials form local source, 44 percent of production of CSIs are affected by limited market 26 percent of production of CSIs are affected by unskilled manpower and remaining are affected other problems. About 48 percent entrepreneurs are highly educated, 41 percent have secondary, 7 percent are literate and 4 percent have primary level education.

Upadhyay (2013) explained that the cottage industry sector of Nepal has not been able to hence headway in the country's rural economy. Recognizing the fact that in countries like ours where all characteristics of traditional society exist and which is struggling hard to pass over the stage of precondition for takeoff rural development may be the appropriate strategy to achieve rapid economic development. However, the cottage industry plays an important role in the rural development programme not withstanding various government policy incentives. The cottage industry system has remained static ever the years and it has not been widely recognized that Nepal will have to move generally toward rapid industrialization. To withstand new challenges of 1990's, besides rescuing the country from the state of economic stagnation, HMG/N has accorded priority to promote cottage industries so as to expand industrialization right at the grass root level in view of the serious limitation faced by other scale of operation.

DUCL and ISO (2015) stated that in Gorkha District the most profitable job appear to Radi and Bakkhu wearing with return of labor. But level of production is very low for two reasons- low supply of wool and it is very much time consuming and does not

allow for increased population. In the same district the job of blacksmith appears very profitable but lack raw materials and markets. Similarly, in carpenter the returns are 87 percent but are lack of good market and thus operate on a small scale.

Panta and Joshi (2015) expressed their view pointing out the importance of small and cottage industries in the book named "Introduction to quantitative technique in Nepalese economy." They have further said that the establishment of small and cottage industries need less capital, limited raw material, low technical knowledge and low human capital. Such industries can be established and run by households. Nepalese people are experienced in producing traditional goods. Hence the small and cottage industry forms 25 percent of the total number of organized industries and contributes more than 50 percent to the total industrial production.

Khanal (2016) suggested small and cottage industries situation and role of economic progress in Nepal. The main objectives of the study is a appraise the rice, flour and oil industries in Kailali District, it attempts to find the productivity, investment and the rational for the implementation of such industry in national prospective and found that the cottage and small industry has been insignificant to production and employment generation according to investment the own capital of the entrepreneurs has found insignificant. The process that the use of cottage and small industry finance is indispensable for those who have bigger investment potentiality. Besides production, the cottage and small industry project has seen proved to be the source of employment and income generation in this sector. Therefore, the government should continue the industry and try its best to localize more financial resources for the development of cottage and small industry sector. There is a tendency among the commercial bank not to flow the loan in this sector. The Nepal Rastra Bank should play a determinant role in order to make the commercial bank invest more in the cottage and small industry. If this happens, the industrial development of the country can be a factor of overall economic development of the country.

Three Year Interim Plan (2007-2010) clearly hilighted that since ancient times, cottage and small scale industries is being prioritized. Although it is considered through when planning was started. There are 10 plans completed and an 11th three year interim plan is in action. Government has considered industries as the priority sector. In this time plan period, government has taken the policy that the industrial environment will be created such that Nepalese industry will be able to complete with the world's economy. Industry

will achieve average annual growth rate 6.2 percent investment will about to 4700cores, generating 150,000 additional employments, establishment, operation and exit will be made easier to make industrial sectors competitive, starting one door system developing comparative and developing competitive capacity are the main considerable policy of interim plan.

The small and cottage industry plays an important role in upgrading economic standard of the development of cottage and small industry and release pressure of population on agriculture. Cottage and small scale industries become a supplementary source of income to the farmers and condition cannot be miserable during the crop failure. Since the small and cottage industries are more labor intensive, more people get employment. It contributes about 76% of the total employment generated by the industrial sector.

The 14th International Trade Fair and Cottage Industry Festival (2018) organized by the Federation of Nepal Cottage and Small Industries (FNCSI). Ministry of Industry, Commerce and Supplies, Trade and Export Promotion Centre (TEPC), Micro, Cottage and Small Industries Development Fund, Department of Women and Children, and President Women Empowerment Fund (PWEF) are the co-organizers of the festival. Similarly, Kathmandu Metropolitan City Office is supporting the event. The five-day expo is being held at Bhrikuti Mandap Exhibition Hall with the objective of promoting goods produced in Nepal and showcase Nepali products in the global arena. The festival will continue till May 1. "We are organizing this festival to promote trade and export of Nepali goods as well as acquaint Nepali entrepreneurs with entrepreneurs from South Asian countries like India, Bangladesh and Pakistan. I believe the fair will play a key role in promotion of small and cottage industries of Nepal," Mohan Katwal, the coordinator of the festival, told Republica.

"Although there Nepali cottage industry holds great potentials, it is lagging due to lack of adequate branding and promotion. It is because of this that Nepalis prefer imported goods over Nepali products."

Former Prime Minister, and Chairman of CPN (Maoist Centre), Pushpa Kamal Dahal, inaugurated the festival. Speaking at the program, Dahal emphasized the need to expand cottage industries and also stressed on the importance of agro-based cottage industries in Nepal. "Cottage industries are the foundation for industrial development of the country. Unless cottage industries are developed, industrial development is not possible," he added.

He further added that as the exhibition is being organized when the country is preparing budget and necessary framework for all levels of the government, it will be easier for the government to address the needs of the country's industrial sector. Dahal further said that he would request the government to establish at least one rural industry in each local unit with investment of around Rs 10 million each. The federation is expecting turnout of 300,000 visitors and total transactions of at least Rs 100 million during the five-day event. The festival showcases a plethora of Nepali and South Asian products in over 200 stalls.

Adhikari (2016) found that the significant role of cottage industry in the overall economic development of the economy. He studied the problem and prospects of small and cottage industry and found the role being played by cottage industries in the economy is a great importance however government supports in the form of financial and the technical aspects to know the market facilities of Nepal. Therefore, he has suggested that effective training programme, improve production and marketing situation along with adequate financing assistance must be provided by the government to these industries. Besides this, employment opportunities for trained persons must be made available with the expansion of market for the product of these industries which is quite essential too. For importance of quality of products and maintenance of quality is also necessary. He has also suggested that protection of these industries is also necessary.

2.3 Research Gap

Most of the previous researches have described that maximum number of biscuit industries are running by family members only but in this research. It has tried to show that the biscuit industries have been running by family members as well as labours also. It means that entrepreneurs have hired labours to work the activities of biscuit industries. Similarly, previous researches have concluded that most of the small scale industries had used only raw materials but this research has a different case, they have used local raw materials also. And most importantly, the gap between this research and previous research is in objective and findings. All the previous research based on the problems and perspectives but this research is based on role of biscuit industries in creating employment and income generation.

CHAPTER-III

RESEARCH METHODOLOGY

3.1 Rationale of the Selection of the Study Area

Biscuit industries which are regarded as the small scale industries are considered to be the primary and more beneficial for the generation of the employment opportunities in the rural and semi-urban areas of Nepal. This study which is concerned to expose the problems and the prospects of the biscuit industries and the socio-economic status of the laboures of the industries of Lahan municipality is concerned with the census survey. Among the total 13 registered biscuit industries of the of the Lahan municipality, the different 8 running biscuit industries which are located in the municipality 1, 4, 5, 6, 7 are selected for the purpose of this study. The rationales for the area selection are as follows:

- 1. It represents the status of the biscuit industries of the rural and semi urban area of Nepal.
- 2. It is home district of the researcher so, he better knows about the sociocultural, economic and political situation the district.
- 3. Such type of study has not been carried out in the district before.
- It is accessible to analyze and obtain data from biscuit industries than from other large scale industries while studying the nature and scope of the labours of the industries.

3.2 Research Design

The research designs which have been adopted to the purpose of this study are both analytical and descriptive types. While preparing this study one of the popular type of research design, i.e. census survey has been used. The present study thus focuses on the investigation of the socio-economic status of the labours and the problems and prospects of those biscuit industries.

3.3 Universe/Population

While conducting the census survey for this study; the universe of the 8 Biscuit industries and all the total 33 workers are selected. Besides, the other stakeholders and other key informants are also considered for the informal discussion and accidental

interview. Where, the key informants are the elder persons, social workers, politicians etc. of the study area.

3.4 Nature and Sources of Data

The collected and used data and information are both qualitative and quantitative in nature and have been collected from both primary and secondary sources. The primary source is the field survey, which has been conducted by the researcher in order to generate and obtain the primary data whereas many published and unpublished materials provided are the sources of secondary data.

3.4.1 Primary Data Collection

The required data and information from the primary sources are collected with the following techniques:

Questionnaire: While developing the set of questionnaire, various information's like, socio-economic status of the workers, problems faced by those industries in production process as well as the future prospects of those industries are incorporated (Anex-1).

Questionnaire for Personal Interview: A set of questionnaire are used for personally interviewing the selected worker of the industries. The questionnaire included both open and close ended questions and the entire questionnaires are filled up by the enumerators.

Informal Discussion: Informal discussion with key informants, industries owner, biscuit industries staffs and other concerned agencies are held during the survey.

Field Observation: Field observation is also the key factor of the survey which has been accomplished similarly during the field study.

Focus Group Discussion (FGD): FGD are organized to get views and opinions to the related agency.

3.4.2 Secondary Data Collection

Secondary data are collected from different published and unpublished sources. Text and reference books: the literature regarding the biscuit industries were consulted throughout the study.

- Book, brushers, booklets etc. published by (District Small Scale Industry)
 DSCI were also consulted
- District profile of Siraha, Nepal.
- Online sources (www.dcsi.gov.np, www.google.com, www.jstor.org)

3.5 Data Processing and Analysis

A huge mass of data that have been generated during the study period. To handle it conveniently the collected raw data are processed in a computer in the beginning by means of sorting, grouping, frequency distribution and tabulation presented in the forms of table, pie-chart and bar-diagrams etc. Both qualitative and quantitative data have been analyzed with appropriate statistical tools accordingly. In case of quantitative data; percentage, average, and frequencies has been used. On the other hand, descriptive method of analysis has been applied for qualitative data.

CHAPTER-IV

PRESENTATION AND ANALYSIS OF DATA

4.1 Small and Cottage Industries in Lahan Municipality

The growth and development of cottage and small-scale industries in Nepal may be traced back to the periods prior to the Christian era. During those days, various types of artistic goods requiring high degree of craft used to be produced and exported particularly to India and Tibet. By the 4th century B.C. and afterwards, Kautilya and several Chinese travelers and referred to this point. The pages of ancient history indicate that the artistic products exported from Nepal were highly admired for their high craft and artistic beauty. Handloom cloths, carpets, curio goods, handmade paper, metal and wooden goods were the leading products of the then cottage and small scale industries of Nepal. Coming to the recent period, the establishment of the Department of Cottage and small- scale industries in 1993 in conceived to be the landmark in the development of cottage and small-scale industries in Nepal. The architectural skill of Nepalese artisans can even now be observed in many of the ancient temples, *Stupas* and palaces of the Kathmandu valley and other places (Kharel, 2005).

4.1.1 Meaning and Relevance of Cottage and Small Industries

The sum of two words cottage and small give us the idea of small type manufacturing unit which is generally handled by household level in which family members work as full timer and use locally available raw materials. Cottage industries re producing goods required for daily consumption. Therefore, people are self-sufficient in respect to several consumption goods. Cottage industries are more or less household industries creation only a limited market. Small enterprises will be more or less manufactories depending on resources coming from outside and more of them depending on a large scale industry for the supply of semi-finished products (Kharel, 1992).

The words small-scale industry is itself different in various countries. In Japan, these are called small enterprises; in India, small industry. Some other countries call them rural or cottage industry. In Sweden and Germany, there is no official definition of

small scale industry. These different expressions also indicate different meaning and scope of small-scale industries in different countries (Ojha, 1987).

Different Economists have different concepts about cottage and small scale industry. It is different from country to country and from time to time. The western community thinks that labor intensive industries are cottage industries, where as Far East Asian Community trends the traditional skill oriented or indigenous raw materials based or small units of industries are cottage industries. The concept of Indian community found that some specified or listed items are classified as cottage industries. So in India, the cottage industry could not be classified by either technology of product or by units of investment. But in Nepal, the definition of the cottage industry is different before and after the industrial enterprise Act come into action. The concept has considered the indigenous raw materials based or handicraft based or handloom based industries are known as cottage industries.

For the purpose of industrial administration and facilities, Industrial Policy 1992 classified the industries:

- Manufacturing Industries: industries which produce goods by utilizing or processing row materials, semi-processed materials, by products or waste products.
- 2. Energy based industries: Industries generation energy from water resources, wind, solar, coal, natural oil and gas, bio-gas or any other sources.
- 3. Agro and Forest-Based Industries: Business mainly based on agriculture and forest such as integrated sericulture and silk production, horticulture and fruit processing, animal husbandry, poultry farming, fishery, tea gardening and processing, coffee farming and processing, herbiculture and herb processing, vegetable seed farming, floriculture, agro-forestry, community and private forestry etc.
- 4. Mineral Industries: Mineral excavation, processing
- 5. Tourism Industries:
- 6. Service Industries:
- 7. Workshops, printing press, consultancy services, ginning and baling businesses, cinematography, construction business, public transportation, photography, hospital and nursing home, educational institutions, laboratory, air service cold storage, etc.

8. Construction Industries: Road Bridge, tunnel, ropeway, flying bridge, railway, trolley bus and office, commercial and residential complex etc.

Industrial promotion Board may add in the classification of industries in division of scale:

- 1. Traditional Cottage Industries: The traditional industries mobilizing specific skill or local raw material and resources and labour intensive and related with national customs, arts and culture.
- 2. Small Industries: Industries other than traditional cottage industries with a fixed capital investment not exceeding Rs. 10 million.
- 3. Medium Industries: Industries with a fixed capital investment between Rs. 10 million and Rs.50 million.
- 4. Large Industries: Industries with a fixed capital investment more than Rs. 50 million.

4.1.2 Cottage and Small Industries in Nepal

The evaluation of cottage industries in Nepal can be traced back over a thousand years. A Hindu scripture (Skanda Puran) and holy books of the Jain religion mention the development of industry and trade in Nepal. Kautilya's Arthashastra also lauds the woolen blankets and mattresses of Nepal, and their trade to distant parts of India. The Nepalese crafts and cottage industry products behind the age-old important profession agriculture. Similarly, records in the Nepalese history reveal the fact of appreciation to the Nepalese artisans from the famous Chinese traveler Huan Tsang in 637 A.D. it may also be mentioned here that Manu Smriti, one of the oldest famous Hindu writing by Manu Rishi, records the superiority and purity of Nepalese Radi in those days. The ancient crafts and small industries in Nepal includes handmade paper, metal and stone works, weaving, mining, casting of hard metals and production of artistic goods requiring great skill and talent. Similarly, bamboo and cane products, handmade textiles, stone, wood, soil, bone and leather products were also famous and widely produced during those days. The Nepalese handmade paper has its unique peculiarity and was one of the remarkable cottage industries of the past. Apart from local consumption, many specialized Nepalese products were used to be exported to the neighboring countries, particularly to Tibet and India. In the time of Prithvi Narayan Shah, Different weapons and gun power were made. To promote cottage

industry, in 1939, "Nepal cloths and cottage skill publishing office", was established and in 1940, "Tri- Chandra Kamdhanu Chakra Pracharak Mahaguthi" started the work of spinning as well. In 1955, government established small, rural and cottage industry training and development department. In non-governmental sector, in 2007, 'Nepal Gandhi Smarak Nidhi' was established to produce garments (Upadhyay, 2013).

At present, there are lots of small and cottage industries in Nepal. Ministry of small and cottage industry is operation for the promotion of cottage and small industries. On the other hand, Department of industry and Small and Cottage Industry Committee also functioning to facilitate cottage and small industries. According to Department of industry, 76387 Cottage and Small Industries are registered till the 2008/09. They are of different types, such as tourism, restaurants, garments, handicrafts, metal industry, handloom, consultancies and so on (Acharya, 2010).

4.1.3 Role of Small and Cottage Industries

All industrial units with a capital investment of not more than Rs. one crore are, at present, treated as small-scale units. For ancillary units i.e., those supplying components etc., to large-scale industries and the export-oriented units, the limit of capital investment is also Rs. one crore. Industrial units with an investment of up to Rs. 25 lakhs belong to the tiny sector. It may be noted that capital investment covers only investment in plant and machinery, land and factory buildings are excluded. As per this classification all industries with capital investment higher than specified for small-scale units are large-scale industries.

The small-scale industries contribute a lot to the progress of the Indian economy. They have also a great potential for the future development of the economy. Let us discuss their role in detail.

Large Scope for Employment: The small-scale industries provide large scope for employment on a massive scale. In 2001 the employment generated in this sector was 19.2 million. This is of great significance for a country like India which is a labour-surplus economy, and where labour-force is increasing at a very rapid rate. Moreover, the small-scale industries being labour-intensive they employ more labour per unit of capital for a given output compared to the large-scale industries. This is evident from the fact that the small-scale sector accounts for as much as 80% of the total employment in the industrial sector.

The small-scale industries are also specially suited for overcoming various types of unemployment in the rural and semi-urban areas. With little capital and other resources, mostly available locally, these industries can be set-up everywhere in the country, even at the very door-step of the workers. For this reason the small farmer and agricultural worker can combine their work in agriculture with that in these industries. Further, these industries provide part-time as well as full time work to rural artisans, women, and poor of the backward classes.

Large Production: The small-scale industries also contribute a sizeable amount to the industrial output of the country. Out of the total output of the manufacturing sector, as much as 40% comes from these industries. And out of the total supplies of industrial consumer goods a major part originates in the small-scale sector. Almost all the products of this sector are in the nature of consumer goods, with a significant part consisting of luxury goods. The adequate availability of consumer goods plays an important role in stabilizing and developing the economy.

Large Exports: Many products of the small-scale industries like handloom cotton fabrics, silk fabrics, handicrafts, carpets, jewellery, etc. are exported to foreign countries. Their share in the total exports is as much as 40%. In this way the small-scale sector makes a very valuable contribution to the accumulation of foreign exchange resource of the country.

Use of Latent (domestic) resources: The small-scale industries used resources which are available locally which would otherwise have remained unused. These resources are, the hoarded wealth, family-labour, artisan's skills, native entrepreneurship, etc. Being thinly spread throughout the country, these resources cannot be used by large-scale industries which need them in big amounts and at a few specified places.

Besides using these resources, the small-scale industries provide an environment for the development of forces of economic growth. Using the hoarded wealth, these industries put into circulation savings which propel investments in the economy. These industries also provide opportunities to the small entrepreneurs to learn, to take risks, to experiment, to innovate and to compete with others.

Promoting Welfare: The small-scale industries are also very important for welfare reasons. People of small means can organize these industries. This in turn increases their income-levels and quality of life. As such these industries help in reducing

poverty in the country. Further, these industries tend to promote equitable distribution of income. Since income gets distributed among vast number of persons throughout the country, this help in the reduction of regional economic disparities.

Another advantage of great significance of these industries is the upgrading of the lives of the people in general. The freedom to work, self-reliance, self-confidence, enthusiasm to achieve and all such traits of a healthy nation can be built around the activities performed in these industries. It also becomes possible to preserve the inherited skill of our artisans which would otherwise disappear. Moreover, many ills of urbanization and concentration inherent in large-scale industries can be avoided by setting up of small industries. All these benefits flow from the fact that these industries are highly labour-intensive, and that these can be set up anywhere in the country with small resources.

4.1.4 Problems Faced by Biscuit Industries

The biscuit industries, despite their importance for the economy, are not contributing to their full towards the development of the country. It is because these industries are beset with a number of problems in regard to their operations. These problems are discussed below.

Inadequate Finance: A serious problem of these industries is in respect of credit, both for long-term and short-term purposes. This is evident from the fact that the supply of credit has not been commensurate with their needs associated with fixed and working capital. Very often the credit has not been timely. Its delayed availability has been a major factor in causing much of industrial sickness in this sector. The credit situation is particularly hard for the very small or tiny units.

Difficulties of Marketing: The biscuit industries also faced the acute problem of marketing their products. The problems arises from such factors as small scale of production, lack of standardization of products, inadequate market knowledge, competition from technically more efficient units, deficient demand, etc. Apart from the inadequacy of marketing facilities, the cost of promoting and selling their products too is high. The result is large and increasing subsidies which impose heavy burden on the government budgets.

Shortage of Raw Materials: Then there is the problem of raw materials which continues to plague these industries. Raw materials are available neither in sufficient quantity, nor of requisite quality, nor at reasonable prices. Being small purchasers, the producers are not able to undertake bulk buying as the large industries can do. The result is taking whatever is available, of whatever quality and at high prices. This adversely affects their production, products, quality and costs.

Low-Level Technology: The methods of production which the small and tiny enterprises use are old and inefficient. The result is low productivity, poor quality of products and high costs. The producers for lack of information, know very little about modern technologies and training opportunities which concerns them. There is little of research and development in this field in the country.

Competition from Large-Scale Industries: Another serious problem which these industries face is that of competition from large-scale industries. Large-scale industries which uses the latest technologies with access to many facilities in the country can easily out-priced and out-sell the small producers. With the liberalization of the economy in recent years, this problem has become all the more serious.

For all these reasons, the small producers in the small-scale industries find themselves in a very precarious position.

4.1.5 Government Policy on Cottage and Small Industry Development

Nepal shard is a Democratic political system only in 1951. Before that the country had experienced a feudalistic, autocratic and oligarchic regime for more than a century. At that time, the country had absolutely no infrastructure for the industrial development and it was only after the advent of democracy in 1951. The first five year plan was implemented in 1956 and since than ten Plan periodic plans has also been implemented and the 11th three year interim plan is in the process of completion this year.' During the first four periodic plans, the government emphasized more on the creation of infrastructures for development. The government could not pay much attention towards the development of cottage and small industries in Nepal. It was only in the sixth plan period (1980-85). That government of Nepal shifted the emphasis from the infrastructural development to the production, employment and meeting the basic needs of the people through the exploitation of already created infrastructures. In that very period, the government of Nepal formulated industrial policy and implemented it. Supporting measures were taken to launch the plan all over effectively. The Cottage and small Industry Development Board was

strengthened and carried out cottage and Small Industry Development Projects sponsored by the World Bank and UNDP. In 1984, Department of Cottage and Small Industries got under its wing the Small Business Promotion Project and TRUGA (Training for Rural Gainful Activities) project. The formulation of industrial policy the Industrial Enterprises Act and their implementation gave a favorable and response to the national economy. It was for the first time in Nepal, the GDP growth showed a commendable increase of more than 4 percent despite the Government's failure to give the incentives and facilities promised to industrialist and to protect the cottage and small industries in terms of customs rates, tax and excise duties. Similarly, the Seventh Plan (1985-90) laid again the emphasis on the fulfillment of basic needs and fallowed the similar guidelines as regards to the development of cottage and small industries. The industrial promotion committee was constituted which suggested the government for meaningful amendment in the industrial policy and the Industrial Enterprise Act. At the outset of Eight Plans (1992-97), the amendment in the industrial policy was made which followed an amendment also in the Industrial Enterprise Act. Now it can also be expected that with the support of government, there are some chances for small and cottage industries to go further achievement in the 'Three Year Interim Plan'.

4.1.6 Current Situation of Small and Cottage Industries in Lahan Municipality

According to recent information, there are all together 155,112 cottage and small-scale industries registered up to 2018 (Industrials Promotion Statistics, 2017) which are shown in below:

Table 4.1: Number of Cottage and Small Industries Registration in Nepal

Year	Unit of Registration	Total
Upto 2013	106,277	106277
2014	8,711	114988
2015	9,382	124370
2016	17,722	142092
2017	13,020	155112
Total	155,112	

Source: Department of CSI, 2018

Table 4.2: Types of CSIs in Nepal

S.N.	Types of industries	Upto 2013	2014	2015	2016	2017	Total
1	Productive	62,559	2,967	3,290	3,988	4,092	76,896
2	Fuel	945	96	39	51	9	1,140
3	Agriculture and forestry	1,778	251	377	611	578	3,595
4	Minerals	259	4	24	654	3	944
5	Tourism	3,336	559	920	3,983	1,419	10,217
6	Service	30,139	4,653	4,480	8,025	6,649	53,946
7	Building	7,261	181	252	410	270	8,374
	Total	106,277	8,711	9,382	17,722	13,020	155,112

Source: Department of CSI, 2018

Table 4.1 and 4.2 shows that total sum of indstry from upto fiscal year 2013 is 106,267. But the Fy 2017 the number has reached 155,112. The table shows that the productive industries which has registered is maximum.

Types of CSIs in Nepal

5.4 %

49.58 %

49.58 %

2.32 %

Figure 4.1: Types of CSIs in Nepal

Source: Based on the Table 4.2.

Figure 4.1 shows that the registered cottage and small industries up till now. Where the productive industry covers maximum 49.58 percent, Service industry covers 34.8 percent, Tourism industry covers 6.59 percent, Building industry covers 5.40 percent, Agriculture and forest industry covers 2.32 percent, Fuel industry covers 0.71 percent and minimum 0.60 percent is covered by mineral industry.

■ Productive
■ Fuel
■ Agriculture and Foresty
■ Minerals
■ Tourism
□ Service
■ Building

Table 4.3: Employment, Investment and Types of Firms

FY	Private	Partnership	Company	Total	Capital Investment (Rs. Billion)	No of Employment
Upto 2008	125,469	8,085	6,477	140,003	6,552.89	13,81,208
2009	8,851	526	513	9,890	772	65,374
2010	6,768	454	340	7,562	591	47,455
2011	5,985	548	600	7,133	611	44,725
2012	6,972	499	559	8,030	1,101	74,695
2013	5,864	372	1,994	8,230	670	39,738
2014	6,587	386	738	8,711	728.6	54,145
2015	7,993	533	856	9,382	877	54,523
2016	16,238	541	943	17,722	1,531.7	82,045
2017	11,250	654	1,116	13,020	1,532.88	70,561
Total	202,977	12,570	14,136	229,683	16,057.074	19,14,469

Source: Department of CSI, 2018

Table 4.3 presents that the total intromission about the private, partnership and joint stock company there capital investment and employment up FY 2017 total 229,683 industries are registered. Among them 202,977 private, 12,570 partnership and 14,136 are the joint stock company. Total capital investment of these firms is 16,057.074 billion and total employment is 19,14,469. FY 2017 at 13,020 no. of firm's registration. Among them 11,250 private, 654 partnership and 1,116 companies in this fiscal year. Similarly total investment of FY 2017 is 1,532.88 billion and number of employment is 70,561.

Table 4.4: Cottage Industry in Lahan Municipality

S.N.	Fiscal Year	No. of Firm
1	Upto 2012	808
2	2013	17
3	2014	19
4	2015	29
5	2016	49
6	2017	66
	Total	988

Source: Department of CSI, 2018

Table 4.4 shows that the registered industries of Lahan up till now. From fiscal year 2012 to FY 2017, 808 industries has registered and 17 in 2013, 19 in 2014, 29 in 2015, 49 in 2016 has registered. Up to till now the total number of registered industries is 988.

4.2 Biscuit Industries in Lahan Municipality

The main parts of industries are workers, so the goods are produces with the help of workers which is also taken as the major parts of worker. According to time place primary materials goods and with the tools of production the workers produced the things. So the number of workers must be increased as necessary. As the workers are large in numbers with the help of division of workers time and can be.

A profile of biscuit industries in Lahan Municipality is presented in the table below:

Table 4.5: Profile of Biscuit Industries in Lahan Municipality

S.N.	Name of biscuit industries	Address	Investment	Employees
1	Annapurna Adhunik Khadya Udhyog	Biharpur	20,00,000	4
2	Balaji Bakery Udhyog	Raghunathpur	25,00,000	4
3	Dhiraj Khadya Udhyog	Raghunathpur	33,00,000	6
4	Manokamana Bhuja Udhyog	Raghunathpur	26,00,000	4
5	Raman Khadya Udhyog	Padariya	22,00,000	4
6	Shree Bakery Udhyog	Raghunathpur	15,00,000	3
7	Shuvakamana Bakery Udhyog	Raghunathpur	21,00,000	4
8	Trishakti Biscuit Udhyog	Zero Mile	23,00,000	4

Source: Field Survey, 2018

Table 4.5 depicts the biscuit industries of Lahan Municipality with its capital investment and employees. From the table, maximum investment was found in 33 lakhs by Dhiraj Khadya Udhyog and minimum investment is made by Shree Bakery Udhyog by Rs. 15 lakhs only. All the industries have been employed 33 number of employees in their udhyog. Among eight udhyog, Dhiraj Khadya Udhyog has provided maximum number of employees and minimum employed by Shree Bakery

Udhyog. From the record of all the industries, the products were consumed only in Siraha and Saptari districts. Hence, it can be said that they are producing their biscuit products in small scale.

The table below shows the main employment of the workers which are suitable for them. The table also shows the employment of the workers according to the industries and with the help of workers if shows the general life style of the workers.

4.2.1 Sex-Ratio of the Workers

The respondents of this research include either male or female from the workers which involve in Biscuit industry.

Table 4.6: Distribution of Workers by Sex

S.N.	Gender	No. of Workers	Percentage
1	Male	20	60
2	Female	13	40
To	otal	33	100

Source: Field Survey, 2018

Table 4.6 shows that workers male are 60 percent and female are 40 percent. It also shows that the male workers are in higher in no. than female workers in these industries.

4.2.2 Age-Ratio of the Workers

The workers are belongs to the different age group.

Table 4.7: Distribution of Workers by Age

S.N.	Age Group	No. of Workers	Percentage
1	Below 15	4	12
2	16-30	12	37
3	31-45	11	33
4	45+	6	18
To	otal	33	100

Source: Field Survey, 2018

Table 4.7 shows that the age group from 16-30 are larger in number i.e. 37percent, similarly in the age group of 31-45 are found 33 percent, whereas the above 46 years age group is 18 percent and below 15 age group is only 12 percent.

4.2.3 Educational Status of Workers

Education is an important element of life that exposes the bright future. It plays a vital role for the development of people. It is a principle mechanism of fulfilling agent for awareness and change. Therefore, it is a central to the process of empowering both workers and entrepreneurs.

Table 4.8: Distribution of Workers by Educational Status

S.N.	Level of Education	No. of Workers	Percentage
1	Illiterate	6	18
2	Literate	4	12
3	Primary	10	30
4	Secondary	11	33
5	Higher secondary	2	7
	Total	33	100

Source: Field Survey, 2018

Table 4.8 indicates that among the workers 18 percent were illiterate, the literate (who are not schooling) are 12 percent. The number of workers with primary level of education are 30 percent, secondary level of education were high number which belongs 33 percent and higher secondary level is only 7 percent.

4.2.4 Choice of Biscuit Industry for the Employment

The large masses of people in Lahan municipality are employed in main occupation and works. Here are different types of Cottage industries and with the help of it many people has got employment. Here the question comes why you select the workers to work in the biscuit industry as a sector of employment? With which the following table is set to deal.

Table 4.9: Selection of Biscuit Industry

S.N.	Selection of Biscuit Industry	No. of Workers	Percentage
1	Experience	6	18
2	Simple work	11	33
3	Not get other job	9	27
4	other	7	22
	Total	33	100

Source: Field Survey, 2018

Table 4.9 shows that the causes behind the biscuit industry for employment. In which 18 percent are selected with the help of experience, 33 percent are selected with the simple work in industry, whereas there are 27 percent of workers who have not get work in other places and 22 percent are for other reasons. Through which, what is shown that for the workers of the biscuit industry there is no causes and differences if they are not experienced to work in biscuit industry. There need not more physical work and if is limited to small working hours. Just so, it is found that the working in biscuit industry is taken as an easy work and if is found that such types of industries have got their success to create the employment.

4.2.5 Employment Status before Working in the Biscuit Industry

Human beings do different types of works according to their qualification, experiences, efficiency and suitability. They can hold another occupation if they are not satisfied with the ongoing work. The status of the workers before the employment in the biscuit industry is shown in the following table.

Table 4.10: Employment Status before Working in Biscuit Industry

S.N.	Pre -work Situation	No. of Workers	Percentage
1	Yes	14	42
2	No	19	58
	Total	33	100

Source: Field Survey, 2018

Table 4.10 shows that the status of the workers before the employment in the biscuit industry is 42 percent and 58 percent has not any employment. It is shown that causes behind leaving there former employment is hard work, excess physical work and not sufficient wages etc. therefore what is shown from the above table is that such types of industries are providing the employment for the unemployed people.

4.2.6 Income Sources of the Other Family Members

As many members of the family are employed due to economically efficient. It is very hard to settle the family with the income of the single person. The table below shows that the others members of the workers family have or have not any employment.

Table 4.11: Family Member's Job Status

S.N.	Family Members Job	No. of Workers	Percentage
1	Yes	23	69
2	No	10	31
	Total	33	100

Table 4.11 shows that 69 percent of the other member's workers families have their income source and 31 percent have not. The other members of the workers family are living their lonely life that has not any employment.

4.2.7 Expenditure Sector

Human being spends their money in many sectors. For an example household expenditure, study, entertainment etc. the expenditure sector of the workers of the biscuit industry is shown in the table below.

Table 4.12: Expenditure Pattern

S.N	Expenditure Sector	No. of Worker	Percentage
1	Household consumption	13	39
2	Entertainment	5	15
3	Self consumption	7	21
4	Other	8	25
Total		33	100

Source: Field Survey, 2018

Table 12 shows that the workers spend their money for household consumption, 15 percent workers spend in internment and 21 percent workers spend for their own needs but 25 percent workers spend in other sectors.

4.2.8 Saving Pattern

The workers save some money from their income to make easy their future uncertainty. The saving pattern of the workers is shown in the following table.

Table 4.13: Saving Pattern

S.N	Saving	No. of Workers	Percentage
1	Yes	12	36
2	No	21	64
To	otal	33	100

Table 4.13 shows that the saving pattern of the workers among than, 36 percent workers save form their income whereas 64 percent have not any saving. The main cause behind not saving is that they get the wages only form the working days and high price of the daily consumption goods.

4.2.9 Working Problem

Lahan municipality biscuit industries workers are facing many problems. Such as low salary, long time working hours, hard work etc. which is shown in the table below.

Table 4.14: Working Problem

S.N	Problems	No. of Workers	Percentage
1	Low salary	9	27
2	Long work time	11	33
3	Hard work	6	18
4	Other	7	22
T	otal	33	100

Source: Field Survey, 2018

Table 4.14 shows that the 27 percent workers are facing the problem related to the low salary, 33 percent workers are facing the problem of long time working, 18percent workers have hard work and 22 percent are facing other problems.

4.2.10 Satisfaction with Occupation

The biscuit industries workers satisfaction with occupation is shown in the following table.

Table 4.15: Satisfaction with Occupation

S.N.	Satisfaction with Job	No. of Workers	Percentage
1	Yes	19	58
2	No	14	42
	Total	33	100

Table 4.15 shows that 58 percent workers are seemed satisfied with their occupation and 42 percent workers are seemed unsatisfied. According to the view of satisfied workers; working for the long time and familiar with the work they are satisfied, whereas the unsatisfied workers views that they have to search for the occupation in the market for the long time as well as they have lack of training and lack of money which is the main cause for them for not leaving the un going occupation.

4.3 Problems and Prospects of Biscuit Industries in Lahan Municipality

4.3.1 Problems of Biscuit Industries in Lahan Municipality

Entrepreneurship plays a vital role for any entrepreneurs to manage the industries, so that entrepreneurs is a primary part of any industries; cottage, small, medium or large industry. Without entrepreneur any industry cannot be run. It is in the hands of entrepreneurs how to manage the industries. But there are many problems of entrepreneurs which came in the working path of their managerial activities. The main problems are financial, marketing, raw materials shortage and problems created by the relation between workers and entrepreneurs. The entrepreneurs of the Biscuit industries of Lahan municipality are also facing such problems which are shown in the table below.

4.3.1.1 Nature of Workers Selection

Worker is the main source of any industry. Success and failure of the industry depends upon the skilled manpower. Selection of worker employed system shown the nature of entrepreneur's behavior and also making their future. System of selection is tried to be analyzed through the following table.

Table 4.16: Process of Worker Selection

S.N.	Nature of Selection	No. of Firm	Percentage
1	Free competition	1	12.5
2	Family related	4	50
3	Experience	2	25
4	Other	1	12.5
	Total	8	100

Table 4.16 shows that one industry (12.5 percent) is selected worker from free competition, 4 industries (50 percent) are from family related person, 2 industries (25percent) are from workers form experience and 1 industry (12.5 percent) are from other. It seems that higher percentages of workers are selected from entrepreneur's family related person which decreases the chances of the selection of skilled manpower.

4.3.1.2 Sufficiency of Workers

As we consider worker is the driving force of any industry, worker forces shows are available at the required amount. Man is the means and ends of all activities.

Table 4.17: Sufficiency of Workers

S.N.	Sufficiency of Workers	No. of Firm	Percentage
1	Yes	3	37.5
2	No	5	62.5
	Total	8	100

Source: Field Survey, 2018

Table 4.17 shows that 62 percent of the industries have not sufficient worker force. Most of the industries have insufficient workers. It is because of where lack of worker, lack of financial resources or any other problem.

4.3.1.3 Working Time Durations

Form the survey it is found that most of the workers in the industries work normally 8 to 10 hours per day.

Table 4.18: Working Time Duration

S.N.	Time Duration	No. of Firm	Percentage
1	4-6 hours	1	12.5
2	6-8 hours	3	37.5
3	8-10 hours	3	37.5
4	More than 10 hours	1	12.5
	Total	8	100

Table 4.18 shows that the workers who work 4-6 hours are 12.5 percent; 6-8 hours are 25 percent and more than 10 hours are 12.5 percent. It shows higher percentages of workers work at 8-10 hours per day. It created laziness, boring and tidy feeling to the workers. To work more than 8 hours per day is also above than international standards.

4.3.1.4 Nature of the Use of Modern Technology

Technology updates and increases the production smoothly; it helps significantly, so every entrepreneur wants to use existing technology.

Table 4.19: Nature of the Use of Modern Technology

S.N.	Use of Modern Technology	No. of Firm	Percentage
1	Yes	3	37.5
2	No	5	62.5
	Total	8	100

Source: Field Survey, 2018

Table 4.19 shows that 37.5 percent of the industries are using existing technology and 62.5 percent industries are not able to use existing technology.

4.3.1.5 Selling Places of Industries

Selling places is one of the important factors to analyze the status of the industry. The selling places of Biscuit industries in Lahan Municipality are described below.

Table 4.20: Selling Places of Industries

S.N.	Selling Places	No. of Firm	Percentage
1	Business man	3	37.5
2	Within municipality	2	25
3	Within district	2	25
4	Out of district	1	12.5
	Total	8	100

Table 4.20 shows that the selling places of produced goods by the biscuit industries of Lahan municipality. The produced goods are sold to the businessman by 37.5 percent but 25 percent industries sell their products within the municipality only. Likewise, other 25 percent industries sell their products not only within the municipality and also other places of Siraha district. There is only one oldest industry which sells its product in and out of the district. It maintains the good quality of products by which its products are sold largely and the products are also known as "Lahane Biscuit" everywhere in the terai region. Most of the entrepreneurs have good knowledge about 'how to make biscuit' due to the involvement in the industries.

4.3.1.6 Utilization of Profit

Profit is the incentive force to run and operate the industry. Sometimes, profit will be invested to promote the same industry and sometimes it may be used for other purposes. Where the profit of the Biscuit industries of Lahan municipality is using by the entrepreneurs is presented below.

Table 4.21: Utilization of Profit

S.N	Utilization of Profit	No. of Firm	Percentage
1	To promote the same industry	2	25
2	For household consumption	4	50
3	To fund other industry	1	12.5
4	For other purpose	1	12.5
	Total	8	100

Source: Field Survey, 2018

Table 4.21 shows that, 2 industries (25 percent) are using their profit to promote the same industry, 4 industries (50 percent) are using for household consumption, 1 industry (12.5 percent) is using their profit to fund other industry and 1 industry (12.5 percent) is using their profit to for other purpose.

4.3.1.7 Physical Condition of the Industry

Industries physical condition plays as important role in the production process. Wide area of the industry, light and healthy environment enhance the production process. Moreover the good provision and after physical facilities in the industry further reduces the chances of accidents in the industry. The following table shows the physical structure of the industries of the study area.

Table 4.22: Physical Condition of the Industry

S.N	Physical Condition of the Industry	No. of Firm	Percentage
1	Good/Normal	1	12.5
2	Dirty	1	12.5
3	Dark	2	25
4	Congested	3	37.5
5	Dusty	1	12.5
	Total	8	100

Source: Field Survey, 2018

Table 4.22 shows that only one industry (12.5 percent) of the study area has the good provision of physical facilities. Whereas after seven other industries (87.5 percent) do not have the proper and quality of environment for the production and workers. These industries are preoccupied with the various problems. They are dark, dirty, congested and dusty. Among 7 different industries, 3 industries (37.5 percent) are very congested. Entrepreneurs say that due to the lack of capital, they are not able to enlarge the area of workplace. Through this it can be said that the present physical condition of the cottage industries are very worse. If the qualitative production is to be kept the physical condition of these industries should be well maintained.

4.3.1.8 Formal Training Status before Entering the Industry

To be update and increase the production smoothly with minimum cost, training helps significantly. The trained manpower not only produces qualitative goods and services but also decreases the cost of production.

Table 4.23: Formal Training Status

S.N.	Training Status	No. of Firm	Percentage
1	Yes	3	37.5
2	No	5	62.5
	Total	8	100

Table 4.23 shows that 75 percent of the entrepreneurs have not taken any type of training where as only 25 percent entrepreneurs have taken training of different time period.

4.3.1.9 Nature of Problems for Production

Industries have different kinds of problems of production such as technology, skill manpower, and market facility and so on. Some of the problems that the Biscuit industries of Lahan municipality are facing are presented below.

Table 4.24: Nature of Problems for Production

S.N.	Problems for Production	No. of Firm	Percentage
1	Lack of capital	1	12.5
2	Lack of skilled manpower	1	12.5
3	Traditional technology	1	12.5
4	Limited market	2	25
5	Transportation	0	0
6	Both 1 and 4	3	37.5
	Total	8	100

Source: Field Survey, 2018

Table 4.24 shows that the problem of the industries in production process. Among the various problems, the main problem is the lack of market which is 62.5 percent. On the other hand lack of capital is 50 percent as the Biscuit industry does not need the specific skilled manpower the table shows the lack of skilled manpower is not a great problem which is just 12.5 percent. The problem of traditional technology is also 12.5 percent which is also not been considered as a seminal problem of the industry because even the traditional technology can sustain the demand of the market. But the

lack of the market and lack of the capital are the major problems. The lack of equal no of shops within the municipality come this problem. The shops are located especially in ward no. 4 and 7. On the other hand most of the entrepreneurs are middle class, they do not get loan in minimum interest rate which also came the crises of financial and the lack of capital.

4.3.2 Prospects of the Biscuit Industries in Lahan Municipality

Besides the multitudes of the problems prevalent on those industries, there are various prospects and possibilities realized during the study. For the creation of the employment opportunities as well as for utilization of the locally available materials these industries are very much useful. On the other hand they can also be regarded as the sources to mobilize the savings of the local entrepreneurs there by creating self-sufficiency and economic independence to them. As these industries require small scale of initial investment, they are easy to establish. Further the product can be the good option for fulfilling the demand of the market. While analyzing the prospects of those industries, the sources of the raw materials, nature of initial investment and demand condition of the industries are focused on the following points.

4.3.1.1 Sources of Raw Materials

Raw materials are one of the essential elements to determine its quality, cost of the production etc. it is also the element of success and failure of every industry. As these biscuit industries primarily depend on local sources as the raw materials for the production process, they can be regarded as means to utilize the local raw materials for the industries.

Table 4.25: Sources of Raw Materials

S.N.	Sources of Raw Materials	No. of Firm	Percentage
1	Self and local sources	5	67.5
2	Import in out of district	1	12.5
3	Both 1 and 2	2	25
	Total	8	100

Source: Field Survey, 2018

Table 4.25 shows that 67.5 percent of total industries of the study area are using self produced and local raw materials 12.5 percent are using import in out of district raw

materials and 25 percent are using both local and imported raw materials. This shows that most of the industries are using local raw materials. This hints that if the more numbers of industries are established, there can be the maximum chance of using the local materials.

4.3.2.2 Nature of Initial Investment

There is a high potentiality of development and promotion of cottage industries in Nepal in side of investment. It is because these industries can easily be established with the little amount of money and other sources. The varied size of initial investment for the establishment of the small and cottage industry have presented below in the table.

Table 4.26: Nature of Initial Investment

S.N.	Amount of Investment	No. of Firm	Percentage
1	Below 50 thousand	4	50
2	50 thousand to 1 lakhs	3	37.5
3	More than 1 lakhs	1	12.5
	Total	8	100

Source: Field Survey, 2018

Table 4.26 shows that the amount of capital that was invested at the time of the establishment of the different industries. According to the table, 50 percent entrepreneurs have invested less than 50 thousand. Therefore, the table shows that the establishment of those industries is easier and has got the high possibilities of utilization of the local savings.

4.3.2.3 Demand Condition of the Industry

Demand condition is the most important factors to analyze the status of the industry. Demand condition indicates the further way and measures to deal on the part of the entrepreneurs. The success of the industry depends upon its demand condition. As the demand for the biscuit is very high, these local industries can be the means to fulfill the need of the people by substituting the demand for the other imported products.

Table 4.27: Demand Condition of the Industry

S.N.	Nature of Demand	No. of Firm	Percentage
1	High	5	62.5
2	Moderate	3	37.5
3	Low	0	0
Total		8	100

Table 4.27 shows that 62.5 percent industries have the high demand whereas demand of other 37.5 percent industries have medium. Development of science and technology has made the people's life easier, thus the produced biscuits are highly demanded for the various purposes. So, in case of marketing, the all industries may have good demands.

CHAPTER -V

SUMMARY, CONCLUSION AND RECOMMENDATIONS

5.1 Summary

Biscuit industries have a long tradition in Nepal. Till the beginning of 20th century, it was ever- expanding and had monopolized Tibetan market. Institutional attempts were made both in pre-Rana and post-Rana period to develop this sector. The small scale industries have been one of the priority sectors of Government for last thirty years i.e. from the beginning the six plan (1980-85). The industrial policy and industrial enterprise Act have given various fiscal and non- fiscal incentives to this sector.

These industries are fruitful in Nepal due to the different aspects such as territorial, economic, social etc. more than 90 percent of industries can be categorized as small and cottage industries. There is enough possibility of improving these small industries. In the context of Nepal, small and cottage industries are quite enough to eliminate poverty and to develop the notion economically. Thus moral, legal and process wise reformation of small and cottage will help to increase domestic product and employment of the nation.

This study is undertaken though the primary data collected by questionnaire technique from the Lahan municipality of Siraha district where biscuit industries made significant change on the entrepreneur's livelihood. Through study area does not encompass a wider range and study is limited within only biscuit industries, it tries to figure out the main problems and prospects of labour employed, production, marketing in these industries. It hopes that this research will be helpful and will play a vital role for the identification of the problems and solution of the problems of the study area.

Major findings are as follows:

 While analyzing the labour selection process in Biscuits industries of Lahan municipality, it is found the most of the labours are selected from kith and kin relationship. Similarly there is very few person are selected from free competition. The labours work for 8-10 hours in a day which is maximum than the international standard. But the other facilities provisions are nearer to such laws and regulations.

- Through the study it is found that in 63 percent of the industries due to the lack of adequate no of labours there is the higher workload. In these industries maximum of them more than 50 percent have adopted traditional technology; where only 37 percent of them have adopted new technology. Similarly, 50 percent industries started their industry with the investment of 50 thousand, 38 percent industries are started with the investment of 1 lakh and rests i.e. 12 percent are started from more than 1 lakh. Maximum of the industries demand status is high. There is not any industry which has lower demand status. 63 percent of their supply of raw materials is from local resources where as 25 percent industries supply there raw materials from internal and external sectors. In the industries, only 25 percent owners have got formal training which is required in their business and rest of the others are running their industries without any formal training.
- The profit earned from the industries is used in domestic purposed for the continuation of the same industries and other sectors. Where 50 percent owners are the amount in their domestic purpose and the other 25 percent and 25 percent are the money in same industries and other sectors.
- Primarily the main problem of these industries is lack of the market which is faced by 60 percent of the industries similarly lack of capital, lack of skilled manpower, traditional technologies to the other problems of their industries. But we cannot see any difficult regarding the transportation facility in the study area.
- While analyzing gender and age group of the labours, there are 60 percent male and 40 percent females and there are 37 percent labours who belong to 16-30 age group and 33 percent fall on 31-45 age group. There are only 12 percent labours below 15 years and 18 percent of them are above 45 years, on the other hand regarding the educational status of the labours 33 percent of them have got high school education but only 7 percent have got higher education. There are also 18 percent people who are illiterate and the remaining are literate4. The reason of choosing Biscuit industry as the employment source by labours as well as due to unavailability of the works in other fields. Among the total labours 33 percent labours before working in there Biscuit industries were engaged in other works but 58 percent of them had not any works. Similarly 69 percent labours family members are engaged

in their employment sectors but 31 percent labours have not any family member employed in other sectors.

• Among the labours 36 percent of them have saving but other 64 percent have not any saving among. 39 percent labours income is spent on household expenditure. 21 percent labours are spent on personal requirement and remaining labours amount is spent on other sectors. Regarding the problems of the labours 33 percent have higher workload, 27 percent have low income 18 percent face hard work and remaining face other problems. Among the total labours 58 percent are satisfied on their present work and other 42 percent are dissatisfied.

5.2 Conclusion

Based on the outcomes of the study, the study is concluded as follows: Labours employed in the biscuit industries are selected from family related person and there is limited chance for free competition. It decreases of skilled manpower which ultimately is harmful for the entrepreneurs. But the labours are of highly matured age group. In the same time, female laboures are discriminated highly as comparison to males. Different labours have varied problems such as, low salary, discriminated salary and others. Most of the problems are created by entrepreneurs and will be solved easily if desired; the problems that the labours are facing should be solved.

Industries have been started through limited financial resources and most of the entrepreneurs have been taken loan from local money lenders which seem very conservative. It shows that in Lahan, the culture of bank or financial institutions are not developed properly. Government or other I/NGOs are not giving proper attention towards the biscuit industries of Siraha district. In spite of all these problems, entrepreneurs are almost increasing the investment. Higher percentage of entrepreneurs is investing their profit to promote the same industry. It shows that there are at least some incentives of profits. And a large number of industries are running with profit.

The local raw materials using in these biscuit industries which not only increases the chances of utilization of raw material but also promote the demand size. More than half industries earn more than Rs. 10,000 per month. Biscuit industries of the study area are using existing modern technology. But, industries are suffering from limited market and skilled manpower. Price support facility is also the need of the biscuit industries of the study area.

Biscuit industries using labours to sell their products, some are using self carrying method and remaining either by vehicle or by others. It seems very limited biscuit industries are using existing new selling approaches. A large number of entrepreneurs sell their products within the District. Too low biscuit sell in the international market. Different biscuits are facing the seasonal problem and summer season is the most problem season. The demand condition seems to be satisfactory i.e. high demand.

5.3 Recommendations

Small and cottage industries are seen to be very fruitful for the study area. According to the field survey, there are many problems but in the same time many prospects are also seen in small and cottage industries. The labour employment, financial status, production and marketing situation will be improved and promoted if we recommend for some points that are from outfield study which are given below:

5.3.1 To Improve Employment Situation

First of all process of selecting labour in small and cottage industries should be totally depending on free competition. The process of selection through family related person should be stopped. This will encourage the labours to work and this will help the entrepreneur to promote their business. Entrepreneurs should increase their quota for employment for many people in the village area and they will get hob and they may certainly help to uplift the economic condition of biscuit industries as well as nation. It not only helps to promote economic condition but also social condition improves as well.

Many of the labour industries are employing laboures more than 8 hours per day to day work. But it will create laziness, boring and tidy feelings to the laborers. This will hamper in the production process of industries. To work more than 8 hours per day is also than international standards.

Most of the labourers are paid low salary by most of the industries. Labourers are also not given proper facilities. If management thinks towards the salary and facilities given to the works, labours will certainty also think about the industries where they are working. If labourers get high salary, it would certainly devote labourers to the job.

On the other hand, female labours are provided very low salary as compare to male. If they work for equal time and produce equal output, why the entrepreneurs are discriminating them? In this inclusive era, it is out of principle of equality and equity. Discrimination of female labourers is against the legal standard and they should be provided equal facility for equal sacrifice. It will contribute to make a "Prosperous Nepal".

5.3.2 To Improve Financial Situation

Financial resource is one of the major inputs and indispensable component for any small and cottage industry the status of financial resource is found moderate. But it is still improvable. It seems that the entrepreneurs are hesitating to invest further more in the same industry. The profit of the industry is used either on unproductive sector pr for other purpose.

Most of the industries are operating with the loan from local money lender. This shows that there is not properly developed financial institutions and its culture. So, financial cultures should be adopted. At the same time a large number of entrepreneurs are investing their profit either for household consumption or for other purpose. Entrepreneurs have to use it properly for promoting the same industry. It enlarges the capital in the one hand and on the other hand creates devotion of the entrepreneurs.

Any type of support either from governmental of from I/NGOs is very few provided in the study area. This shows that there is highly need of such supports such as, counseling, training, price support, market facility etc.

5.3.3 To Improve Production and Marketing Situation

Most of the industries are operating with the help of local raw materials. This shows that if these industries can use all the available local raw materials, it will be more beneficial for them. Biscuit industries can produce in low cost and products can be sold at local markets. Entrepreneurs don't have to search the extra market. If biscuit industries use these materials, it will also uplift the local living standard.

Most of the biscuit industries have the problem of capital, skilled manpower and limited market. It is found that most of the entrepreneurs are investing their saving in other sectors rather than their own industries can invest saving in the same business, the problem of capital will be minimized. If biscuit industries will run legally and smoothly in good condition, banks and financial institution will certainly help them. In case of lack o skill manpower, biscuit industries have to create opportunities to train the unskilled manpower. It will certainly make production far better and efficient.

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APPENDIX- I

Problems and Prospects of Biscuit Industries in Lahan Municipality of Siraha District

Questionnaires for Entrepreneurs

A) Entrepreneur's profile	
Name:-	
Age:-	
Sex:-	
Address:-	
Name of Industry:-	
Date of establishment:-	
B) Distribution of labor employm	ent
1. Employee pattern by sex	
a) No of male worker []	b) No of female worker []
2) Employee pattern by age	
a) Less than 15 years []	b) 15-24 years []
c) 25-34 years []	d) 35-44 years []
e) More than 45 years []	
3. Is the employed laborers are suff	icient
a) Yes []	b) No []
4. If not, what is the reason of insuf	ficient labor?
a) Lack of financial resource []b) few laborers in the market []
c) Others []	
5. How do you select the labor hire	d?
a) Free competition []	b) family related person []
c) Both []	d) Other []
6. Working hours per day?	
a) 4-6 hours []	b) 6-8 hours []
c) 8-10 hours []	d) More than 10 hours []

7. Is there any difference among male and female laborers salary?	
a) Yes [] b) No []	
8. If yes, how much difference they have?	
a) Less than 100 rupees [] b) 100-399 rupees []c) Above 400 rupees	[]
9. What types of problems that labor employed may have faced?	
a) Low salary [] b) Gender discrimination []	
c) Sex violence [] d) Other	
C) Financial Resources	
1. Is the earning from your industry, main economic source for your family?	
a) Yes [] b) No []	
2. Income per month from this factory (approximately) Rs.:	
3. Expenditure per month (approximately) Rs.:	
4. Saving per month (approximately) Rs.:	
5. In which sector, you have invested your saving?	
a) land/house [] b) Ornament [] c) Entertainment	[]
d) Studying children [] e) Others []	
6. Are you providing with other facilities except salary to the laborers?	
a) Medical [] b) child care [] c) Maternity leav	ve []
d) Protection mask [] e) Others []	
7. Have you taken loan to run this industry? If yes, from where?	
a) Banks [] b) financial institution [] c) cooperatives []
d) Local money lender [] e) Other []	
8. If you got government support, than what type?	
a) Counseling []b) Loan [] c) price support []	
d) Storage [] e) Others []	
9. If you got support from NGOs/INGOs than what types?	
a) Counseling [] b) Loan [] c) Training []	
d) Storage [] e) Others []	

10. How do you utilize the profit	of his busi	ness?	
a) Promote the same industry	[]	b) For housel	nold consumption []
c) To fund other industry []	d) For other p	ourpose []
D) Production			
1. What do you feel about physic	al conditio	n of the factory	y?
a) Dirty [] b) Conges	ted[]	c) Dark []	D) Dusty []
2. How much did you invest at fi	rst?		
a) Below 50 thousand [] b)	50 thousa	nd -1 lakhs [] c) Above 1 lakhs []
3. Have you got any training rela	ted to your	industry?	
a) Yes [] b)	No []		
4. If yes, how much time?			
a) Less than 6 month [] b)	6-12 month	ns [] c) More	e than 12 months []
5. How is your investment going	on?		
a) Increased [] b)	Constant [] c) De	creased []
6. Have you used modern techno	logy?		
a) Yes [] b)	No []		
7. What is the main problem for	production	activities in yo	our factory?
a) Lack of capital []	b) Lac	k of skilled ma	anpower []
c) Traditional technology []	d) Lin	nited market [] e) Transportation []
8. Have you getting the raw mate	erials prope	rly?	
a) Yes []	b) No	[]	
9. How do you get the raw mater	ials?		
a) Local source [] b)	Imported so	ource []	c) Both []
10. In your opinion, what are the	remedies t	o solve the pro	blem?
a) Loan facility [] b)	Price suppo	ort []	c) Training []
d) Counseling [] e) Market	facility []f) Others []
E) Marketing			
1. Where do you sell your produc	cts?		
a) Businessman []	b) Wit	h in the marke	t []
c) Out of district []	d) Inte	ernational mark	ket []

2. How is it transported to the market?
a) Self carrying [] b) Labors [] c) Vehicles [] d) Others []
3. What is the demand condition for your products in the market?
a) High [] b) Moderate [] c) Low []
4. If high, why?
a) Lower cost []b) High quality [] c) Others []
5. If low, why?
a) Higher cost [] b) Low quality [] c) Others [] 6. Is your business affected by seasons?
a) Yes [] b) No []
7. If yes, what seasons it affect?
a) Spring [] b) Winter [] c) Summer [] d) Autumn []
8. Do you have suggestion to solve these problems?
Ans
F) General Information of Worker
1) Name:
2. Marital Status:
3. Education:
a) Illiterate [] b) Literate [] c) Primary []
d) Secondary [] e) Higher Secondary []
4) How did you select the biscuit factory?
a) Experience []b) simple Work []c) Not get other job [] d) other []
5) Where you involved in other job before joining this factory?
a) Yes [] b) No []
6) In which field do you invest your income?
a) Household consumption [] b) entertainment []
c) Self consumption [] d) Other []

7) Do you save your	income?				
a) Yes []	b) No	[]			
8) What problem are you facing being in this factory?					
a) Low salary []b) Long work time [] c) Hard work [] d) Other []	
9) Are you satisfied	with your job?				
a) Yes []	b) No []				